At the same time our thorough and honest approach we have taken while cooperating with our Customers and Suppliers has let us become a trustworthy business partner which was confirmed by the Golden Certificate of Fair Play. Our success of being the most dynamically developing company in the door and window industry also has been recognized by experts and research and development institutions, which has been confirmed by over 90 awards and distinctions.

We are proud of the fact that, after 20 years of operation, we are still setting new market trends and surprise our Clients with unique, genuine and fresh products pattern. We believe that the we can satisfy the increasingly high expectations of our clients only by expanding our offer in a dynamic and innovative way. We presently operate three entirely computerised production plants with over 800 employees. The wood we use to manufacture our products comes from the best Polish suppliers.

This year POL-SKONE Sp. z o.o. celebrates the 20th anniversary of the company’s foundation. As in case of every jubilee, this anniversary makes us look at the past, the presence and the future. Since 1990, we have been pursuing our main goal – to supply products which satisfy our Clients’ expectations. Focusing on the Clients’ needs, high quality of products thanks to the implemented ISO 9001 compliant quality assurance system that was certified by an independent certification body and the high level of technological innovation have given us the reputation of a leading manufacturer of door and window systems.

Management Board of Pol-Skone Sp. z o.o.

**TABLE OF CONTENTS**

**INTERIOR DOOR LEAVES**
- Inter-Amber - NEW ................................................. 4
- Dynamic, Dynamic Vario ............................................. 6
- Impuls .................................................................... 8
- Sempre ................................................................. 10
- Sempre - NEW ....................................................... 12
- Gravi - NEW .......................................................... 14
- Deco, Deco Vario laminated ....................................... 16
- Grand, Milenium laminated ...................................... 18
- Simple / Graf / Astor - NEW .................................... 20
- Happy - NEW ........................................................ 22
- Classic / Classic Lux / Fiord ....................................... 24
- Plytowe .................................................................. 26
- Modern ................................................................... 28
- Deco Lux, Deco Lux Soft ......................................... 30
- Deco Lux Soft Vario, Deco Invest - NEW .................. 32
- Sempre Lux - NEW ................................................ 34
- Tanganika, Sahara, Kongo ....................................... 36
- Guatara veneered Soft ............................................ 38
- Intersolid, Intersolid Soft ......................................... 40
- Intersolid II .......................................................... 42
- Vittoria-W veneered ............................................... 44
- Venia veneered ...................................................... 46
- Grand, Milenium veneered ...................................... 48
- Bueno .................................................................. 50
- Argent ................................................................. 52
- Noble I .................................................................. 54
- Noble II .................................................................. 56
- Latino (FIESTA ‘09) .................................................. 58
- Swing (FIESTA ‘09) .................................................. 60
- Steps (FIESTA ‘09) ................................................. 62
- Passo (FIESTA ‘09) .................................................. 64
- Passo Alto (FIESTA ‘09) ........................................... 66
- Calypso (FIESTA ‘09) ............................................... 68
- Sabia (FIESTA ’09) .................................................. 70
- Form .................................................................. 72
- L-Projekt - NEW ..................................................... 74
- Verto (FIESTA ’09) ................................................... 76
- Verto - NEW GLAZING STYLE PATTERNS .............. 78
- Lumen (FIESTA ’09) ................................................ 80
- Lumen - NEW GLAZING STYLE PATTERNS ......... 82
- Folding doors ....................................................... 84
- Sliding doors in-wall system ..................................... 86
- Sliding doors on-wall system .................................. 87
- Sliding doors on-wall Premium system .................... 88
- Tunnels / Wall housing .......................................... 89
- Sidekights for interior doors ................................... 90
- Additional informations ......................................... 91
- Door frames - NEW .............................................. 93
- Crowns - NEW ..................................................... 97
- Strips .................................................................. 99
- Accessories ........................................................ 100
- Types of glazing ................................................... 102

**ENTRANCE DOORS FOR MULTIFAMILY HOUSING**
- Cerber li ............................................................. 104
- B-30 .................................................................. 106
- C-30 .................................................................. 106

**TECHNICAL DOOR**
- Technical door adjustable frames ............................. 108
- EI30 - technical doors and fire protection skylights - NEW ........................................ 109
- Fire protection / Smoke control doors ..................... 110
- Soundproof doors ................................................. 111

**COLOURS**
- Colours ............................................................ 112

**EXTERIOR DOORS**
- Nordic - NEW ....................................................... 114
- Elegant - NEW ..................................................... 115
- Silesia ................................................................. 116
- Warmia ............................................................. 116
- Polesie ............................................................... 116
- Mazury .............................................................. 116
- Roztocze ............................................................ 116
- Oron ................................................................. 117
- Sidelights and toplights for exterior doors .............. 118

**WINDOWS**
- Pol-Skone S-system .............................................. 120
- Pol-Skone Typ C - NEW ........................................ 121
- The scandinavian system .................................... 122
- Wood-aluminium system .................................... 124
- Wood-aluminium system (dual-standard) ............. 125
- (alu-effect, dual-nord) Energy concept EC 90 - NEW ........................................ 126
- Patio sliding ....................................................... 127
- Patio folding ....................................................... 128
- Patio life ........................................................... 129
- Balcony doors ..................................................... 130
- Colours ............................................................ 130
- Handles ............................................................ 130
- Window muntins and accessories ........................ 131

**HARDWARE**
- Portholes .......................................................... 132
- Handles ............................................................ 133
**LEAF STRUCTURE**
rebated system
- A wooden rail and stile set topped with two flush HDF boards with the ECO TOP surface finish, the core made of a honeycomb-like stabilizing layer; the door leaf with vertical wood grain, A, B pattern panels with a vertical wood grain; C, D, E, F pattern panels with a horizontal wood grain.

**HARDWARE**
a single-point mortise lock, spacing: 72 mm, key-operated
- Screw-in pivot hinges ("60", "70", "80" – 2 pcs; "90" – 3 pcs)

**GLAZING**
- Standard: point-s ornamental glazing, 4 mm thick, for door leaves in the colours of: Bavaria beech, oak, calvados, malaga, Caucasian walnut, walnut, Japanese cherry
- For safety reasons, we recommend to use tempered glass – versions: A54, B52

---

**ADDITIONAL ACCESSORIES (OPTIONS)**
extra charge added to the price of the chosen model
- Free of charge: cylinder lock or bathroom privacy lock
- Dimension: "100" (glazing finish as in "90")
- Dimension: "110" (glazing finish as in "90")
- The core made of perforated chipboard
- The core made of solid chipboard
- Adjustable pivot hinges, third hinge in the door leaf ("60", "70", "80")
- Additional rail in bottom
- Reinforcement for the overhead door closer
- Protection of the bottom rail against excessive humidity (all models except leaves with ventilation trim)
- Shortened door (up to 10 cm)
- Non-standard gain depth (min. 20 mm)
- Ventilation trim
- Oak threshold with varnish coating for single leaf doors
- Hinge covers
- Optional glazing
- Porthole
- Handles
- Ventilation options
- Sliding system; in-wall version, on-wall version, the Premium system
- Door frames: fixed or adjustable

**DIMENSIONS**
- Single leaf doors: "60", "70", "80", "90"
- Double leaf doors

---
InteR-aMbeR

COLOURS

The actual colours may vary from the colours printed in this catalogue. Differences in colour shades of door leaves, door frames and edges are possible.

**ECO TOP** Environment friendly surface with enhanced resistance to wear.

<table>
<thead>
<tr>
<th>Single leaf doors</th>
<th>Double leaf doors</th>
<th>Sliding doors</th>
</tr>
</thead>
<tbody>
<tr>
<td>A00</td>
<td>C00</td>
<td>E00</td>
</tr>
<tr>
<td>A01</td>
<td>C01</td>
<td>E01</td>
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<tr>
<td>AP4</td>
<td>C02</td>
<td>E02</td>
</tr>
<tr>
<td>AS4</td>
<td>C03</td>
<td>E03</td>
</tr>
<tr>
<td>APM4</td>
<td>D00</td>
<td>E04</td>
</tr>
<tr>
<td>ASM4</td>
<td>D01</td>
<td>E05</td>
</tr>
<tr>
<td></td>
<td></td>
<td>BP2</td>
</tr>
<tr>
<td></td>
<td></td>
<td>BS2</td>
</tr>
</tbody>
</table>

- **rebated door leaf**
- **door leaf price + price of fixed or adjustable door frame for single leaf rebated door**
- **2 x price of door leaf + price of fixed or adjustable door frame for double leaf rebated door**

- see p. 86-88

- we recommend adjustable door frames: POL-SKONE (Z2), DIN (ZP), and fixed frames: fixed wooden frame and fixed MDF frame, sections, layouts – see p. 91-97

- FLUSH, GLAZED doors of the fire resistance class: 30, 45, 60 min (p. 110)
- PLAIN doors with anti-burglar protection class B and C (p. 108)
INTERIOR DOOR LEAVES

TECHNICAL SPECIFICATION

LEAF STRUCTURE
rebutted system
a wooden rail and stile set topped with two flush HDF boards; the core made of a honeycomb-like stabilizing layer

HARDWARE
a single-point mortise lock, spacing: 72 mm, key-operated screw-in pivot hinges (“60”, “70”, “80” – 2 pcs; “90” – 3 pcs)

GLAZING
The DYNAMIC standard (small pane, large pane, 6 panes) ornamental glass (colourless kura ornamental glazing) or clear transparent glass, 4 mm thick
The DYNAMIC VARIO standard (version A, version B, version C, version D) ornamental glass (point-s), 4 mm thick

ADDITIONAL ACCESSORIES (OPTIONS)
extra charge added to the price of the chosen model free of charge: cylinder lock or bathroom privacy lock
dimension: “100” (glazing finish as in “90”) dimension: “110” (glazing finish as in “90”) the core made of perforated chipboard the core made of solid chipboard
third hinge in the door leaf additional rail in bottom protection of the bottom rail against excessive humidity (all models except leaves with ventilation trim) shortened door (up to 10 cm) reinforcement for the overhead door closer non-standard gain depth (min. 20 mm) ventilation trim oak threshold with varnish coating for single leaf doors hinge covers optional glazing porthole handles ventilation options Sliding system: in-wall version, on-wall version, the Premium system door frames: fixed or adjustable

CORES
PM “honeycomb” PO chipboard perforated PP solid chipboard

DIMENSIONS
single leaf doors: “60”; “70”; “80”; “90” double leaf doors

p. 99
p. 99-103
p. 132
p. 133-135
p. 100
p. 86-88
p. 91-97
The DYNAMIC frame profile: small pane, large pane, 6 panes

rebated door leaf | FLUSH | SMALL PANES | LARGE PANE | 6 PANES
---|---|---|---|---
white
wood look-alike (beech, alder tree, apple, cherry tree, wenge)

The DYNAMIC Vario frame profile: VERSION A, B, C

rebated door leaf | VERSION A1 | VERSION B1 | VERSION B2 | VERSION B3 | VERSION B4
---|---|---|---|---|---
white
wood look-alike (beech, alder tree, apple, cherry tree, wenge)

The DYNAMIC Vario frame profile: VERSION D

rebated door leaf | VERSION C1 | VERSION C2 | VERSION C3 | VERSION D1 | VERSION D3
---|---|---|---|---|---
white
wood look-alike (beech, alder tree, apple, cherry tree, wenge)

COLOURS*

100 101 102 103 104 105
white beech alder tree apple cherry tree wenge

The colours printed in this catalogue may vary from the actual colours due to the quality of high volume print process.

*Differences in colour shades of door leaves, door frames and edges are possible.

The DYNAMIC frame profile: small pane, large pane, 6 panes

door leaf price + price of fixed or adjustable door frame for single leaf rebated door

double leaf doors 
2 x price of door leaf + price of fixed or adjustable door frame for double leaf rebated door

door frames
we recommend adjustable door frames: POL-SKONE (Z2), DIN (ZP), and fixed frames: fixed wooden frame and fixed MDF frame, sections, layouts – see p. 91-97

sliding doors
see p. 86-88

EI 30, EI 45, EI 60 doors
FLUSH, GLAZED doors of the fire resistance class: 30, 45, 60 min (p. 110)

B-30, C-30 doors
PLAIN doors with anti-burglar protection class B and C (p. 106)

SURFACE

TOP RESIST
Surface coating with enhanced wear and scratch resistance.
INTERIOR DOOR LEAVES

TECHNICAL SPECIFICATION

LEAF STRUCTURE
receded system
a wooden rail and stile set topped with two flush HDF boards with the LAMSTONE, SILKSTONE surface finish, the core made of a honeycomb-like stabilising layer

HARDWARE
a single-point mortise lock, spacing: 72 mm, key-operated
screw-in pivot hinges (“60”, “70”, “80” – 2 pcs; “90” – 3 pcs)

GLAZING
version 13: standard: white matt glass, 6 mm thick, in the colours of: white oak, golden oak, pine patina, pine sepia, pear, apple, vanilla, saffron, Royal oak; brown matt glass, 6 mm thick, in the colours of: black oak, premium oak, teak, wenge, plum tree, cinnamon, ginger, Royal walnut, Royal chestnut
Other versions: standard: white matt glass, 4 mm thick, in the colours of: white oak, golden oak, pine patina, pine sepia, pear, apple, vanilla, saffron, Royal oak; brown matt glass, 4 mm thick, in the colours of: black oak, premium oak, teak, wenge, plum tree, cinnamon, ginger, Royal walnut, Royal chestnut
For safety reasons, we recommend to use tempered glass – version 04, 05, 10

ADDITIONAL ACCESSORIES (OPTIONS)
extra charge added to the price of the chosen model
free of charge: cylinder lock or bathroom privacy lock
dimension: “100” (glazing finish as in “90”)
dimension: “110” (glazing finish as in “90”)
the core made of perforated chipboard
the core made of solid chipboard
adjustable pivot hinges, third hinge in the door leaf
additional rail in bottom (except version 13)
reinforcement for the overhead door closer (except version 13)
protection of the bottom rail against excessive humidity (except door leaves with ventilation trim and version 13)
shortened door (up to 10 cm) (except version 13)
non-standard gain depth (min. 20 mm)
ventilation trim (except version 13)
oak threshold with varnish coating for single leaf doors
hinge covers
p. 99
optional glazing
p. 102-103
porthole
p. 132
handles
p. 133-135
ventilation options (except “60” in version 13)
p. 100
Sliding system: in-wall version, on-wall version, the Premium system (except version 13)
door frames: fixed or adjustable
DIMENSIONS
p. 86-88
single leaf doors: “60”; “70”; “80”; “90”
double leaf doors
p. 91-97
The IMPULS muntin bar profile: VERSION 10, 12

The IMPULS frame profile:

LAMISTONE surface finish with additional, unique real wood grain effect.

**SURFACE**

LAMISTONE surface coating with enhanced resistance to wear and chemicals. Recommended for public utility buildings and applicable to intensive use conditions, e.g. in hotels, offices, SPA centres, swimming pools.

SILKSTONE surface finish with additional, unique real wood grain effect.

**COLOURS***

The colours printed in this catalogue may vary from the actual colours due to the quality of high volume print process.

**NEW**

**LAMISTONE**

<table>
<thead>
<tr>
<th>270</th>
<th>271</th>
<th>272</th>
<th>273</th>
<th>274</th>
<th>283</th>
<th>285</th>
<th>287</th>
</tr>
</thead>
<tbody>
<tr>
<td>pine patina</td>
<td>pine sepia</td>
<td>pear</td>
<td>apple</td>
<td>plum</td>
<td>saffron v</td>
<td>cinnamon v</td>
<td>ginger v</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>260</th>
<th>261</th>
<th>262</th>
<th>263</th>
<th>264</th>
<th>265</th>
</tr>
</thead>
<tbody>
<tr>
<td>white oak</td>
<td>golden oak</td>
<td>black oak</td>
<td>premium walnut</td>
<td>teak</td>
<td>wenge</td>
</tr>
</tbody>
</table>

**NEW**

**SILKSTONE**

<table>
<thead>
<tr>
<th>290</th>
<th>291</th>
<th>292</th>
</tr>
</thead>
<tbody>
<tr>
<td>Royal oak</td>
<td>Royal walnut</td>
<td>Royal chestnut</td>
</tr>
</tbody>
</table>

* Differences in colour shades of door leaves, door frames and edges are possible.

**IMPULS**

<table>
<thead>
<tr>
<th>rebated door leaf</th>
<th>VERSION 01</th>
<th>VERSION 02</th>
<th>VERSION 03</th>
<th>VERSION 04</th>
<th>VERSION 05</th>
<th>VERSION 06</th>
<th>VERSION 07</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>rebated door leaf</th>
<th>VERSION 08 B0</th>
<th>VERSION 08 B1</th>
<th>VERSION 08 B2</th>
<th>VERSION 08 B3</th>
<th>VERSION 08 B4</th>
<th>VERSION 10</th>
<th>VERSION 11</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>rebated door leaf</th>
<th>VERSION 12 D1</th>
<th>VERSION 12</th>
<th>VERSION 13</th>
<th>VERSION 14 C0</th>
<th>VERSION 14 C1</th>
<th>VERSION 14 C2</th>
<th>VERSION 14 C3</th>
</tr>
</thead>
</table>

**single leaf doors**

- Door leaf price + price of fixed or adjustable door frame for single leaf rebated door

**double leaf doors**

- 2 x price of door leaf + price of fixed or adjustable door frame for double leaf rebated door

**door frames**

- We recommend adjustable door frames: POL-SKONE (Z2), DIN (ZP), and fixed frames: fixed wooden frame and fixed MDF frame, sections, layouts – see p. 91-97

**sliding doors**

- See p. 86-88

**EI 30, EI 45, EI 60 doors**

- FLUSH, GLAZED doors of the fire resistance class: 30, 45, 60 min (p. 110)

**B-30, C-30 doors**

- PLAIN doors with anti-burglar protection class B and C (p. 106)
**LEAF STRUCTURE**
rebated system, the door leaf top edge in the non-rebated system
a wooden rail and stile set topped with two flush HDF boards with the LAM-
STONE, SILKSTONE surface finish, core made of solid chipboard (version B1,
B2, B3, B4), a honeycomb-like structure (version B0, A1, A2, A3)

**HARDWARE**
a single-point mortise lock, spacing: 72 mm, key-operated
screw-in pivot hinges ("60", "70", "80" – 2 pcs; "90" – 3 pcs)

**GLAZING**
version A1-A3:
standard: white matt glass, 6 mm thick, in the colours of: white oak, golden
oak, pine patina, pine sepia, pear, apple, vanilla, sofran, Royal oak; brown
matt glass, 6 mm thick, in the colours of: black oak, premium oak, teak,
wenge, plum tree, cinnamon, ginger, Royal walnut, Royal chestnut

**ADDITIONAL ACCESSORIES (OPTIONS)**
extra charge added to the price of the chosen model
free of charge: cylinder lock or bathroom privacy lock
dimension "100"
dimension "110"
the core made of solid chipboard
adjustable pivot hinges, third hinge in the door leaf
additional rail in bottom (version B0, B4)
reinforcement for the overhead door closer (except ver-
sion A1, A2, A3)
protection of the bottom rail against excessive humidity
(except version A1, A2, A3)
shortened door (up to 10 cm) (except version A1, A2, A3)
non-standard gain depth (min. 20 mm)
ventilation trim (version B0, B1, B2, B3, B4)
oak threshold with varnish coating for single leaf doors
hinge covers
handles (version B0)
ventilation grills (except: A1-"60", A2, A3)
ventilation tubes (version A1, B0, B4)
sliding system: in-wall version, on-wall version, the Pre-
mium system (except version A1)
door frames: fixed or adjustable

**DIMENSIONS**
single leaf doors: "60", "70", "80", "90"
double leaf doors

---

**TECHNICAL SPECIFICATION**

---

**CORES**

---

**INTERIOR DOOR LEAVES**

---

**WHITE MATI**

---

**BROWN MATI**

---

**available types of glazing**

---

**TECHNICAL SPECIFICATION**

---

**pm**

---

**PP**

---

**"honeycomb"**

---

**solid chipboard**
**COLOURS***

<table>
<thead>
<tr>
<th>Colour Code</th>
<th>Colour Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>270</td>
<td>Pine patina</td>
</tr>
<tr>
<td>271</td>
<td>Pine sepia</td>
</tr>
<tr>
<td>272</td>
<td>Pear</td>
</tr>
<tr>
<td>273</td>
<td>Apple</td>
</tr>
<tr>
<td>274</td>
<td>Plum</td>
</tr>
<tr>
<td>283</td>
<td>Saffron v</td>
</tr>
<tr>
<td>285</td>
<td>Cinnamon v</td>
</tr>
<tr>
<td>287</td>
<td>Ginger v</td>
</tr>
<tr>
<td>260</td>
<td>White oak</td>
</tr>
<tr>
<td>261</td>
<td>Golden oak</td>
</tr>
<tr>
<td>262</td>
<td>Black oak</td>
</tr>
<tr>
<td>263</td>
<td>Premium walnut</td>
</tr>
<tr>
<td>264</td>
<td>Teak</td>
</tr>
<tr>
<td>265</td>
<td>Wenge</td>
</tr>
</tbody>
</table>

**LAMISTONE***

<table>
<thead>
<tr>
<th>Colour Code</th>
<th>Colour Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>290</td>
<td>Royal oak</td>
</tr>
<tr>
<td>291</td>
<td>Royal walnut</td>
</tr>
<tr>
<td>292</td>
<td>Royal chestnut</td>
</tr>
</tbody>
</table>

**SILKSTONE***

- 270: Pine patina
- 271: Pine sepia
- 272: Pear
- 273: Apple
- 274: Plum
- 283: Saffron
- 285: Cinnamon
- 287: Ginger
- 260: White oak
- 261: Golden oak
- 262: Black oak
- 263: Premium walnut
- 264: Teak
- 265: Wenge

**SURFACE***

- **LAMISTONE**: Surface coating with enhanced resistance to wear and chemicals. Recommended for public utility buildings and applicable to intensive use conditions, e.g., in hotels, offices, SPA centers, swimming pools.

- **SILKSTONE**: Laminate surface finish with additional, unique real wood grain effect.

---

The colours printed in this catalogue may vary from the actual colours due to the quality of high volume print process.

*Differences in colour shades of door leaves, door frames and edges are possible.

---

**single leaf doors**: door leaf price + price of fixed or adjustable door frame for single leaf rebated door

**double leaf doors**: 2 x price of door leaf + price of fixed or adjustable door frame for double leaf rebated door

**door frames**: we recommend adjustable door frames: POL-SKONE (I2), DIN (ZP), and fixed frames: fixed wooden frame and fixed MDF frame, sections, layouts – see p. 91-97

**sliding doors**: see p. 86-88

**EI 30, EI 45, EI 60 doors**: FLUSH, GLAZED doors of the fire resistance class 30, 45, 60 min. [p. 110]

**B-30, C-30 doors**: PLAIN doors with anti-burglar protection class B and C. [p. 106]
**LEAF STRUCTURE**
- Rebated system
- A wooden rail and stile set topped with two flush HDF boards covered with the LAMISTONE, SILKSTONE surface finish.
- W03, W04 pattern in the colours: 270, 271, 290, 291, 292 panels with vertical wood grain; in the colours: 282, 286 panels with horizontal wood grain.

**HARDWARE**
- A single-point mortise lock, spacing: 72 mm, key-operated
- Adjustable screw-in pivot hinges (“60”, “70”, “80” – 2 pcs; “90” – 3 pcs)

**GLAZING**
- Alternatively: white matt, brown matt, graphite, satin (see glazing chart for details)

**ADDITIONAL ACCESSORIES (OPTIONS)**
- Extra charge added to the price of the chosen model
- Free of charge: cylinder lock or bathroom privacy lock
- Shortened door up to 60 mm
- Non-standard gain depth (min. 20 mm)
- Hinge covers
- Handles
- Ventilation tubes (TK5; TN1-TN5)
- Sliding system: in-wall version, on-wall version, the Premium system
- Door frames: fixed or adjustable

**DIMENSIONS**
- Single leaf doors: “60”; “70”; “80”; “90”
- Double leaf doors

---

**TECHNICAL SPECIFICATION**
rebated door leaf

<table>
<thead>
<tr>
<th>Pattern</th>
<th>W00</th>
<th>W01</th>
<th>W02</th>
<th>W03</th>
<th>W04</th>
<th>W05</th>
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<tr>
<td>LAMISTONE</td>
<td>(270; 271; 282; 286)</td>
<td></td>
<td></td>
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</tr>
<tr>
<td>SILKSTONE</td>
<td>(290; 291; 292)</td>
<td></td>
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</tr>
</tbody>
</table>

Also available in the natural veneer colours, see p. 34 - SEMPRE Lux

<table>
<thead>
<tr>
<th>pattern</th>
<th>SEMPRE pattern 04</th>
<th>SEMPRE pattern 01: 05</th>
<th>SEMPRE pattern 02: 03</th>
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<tbody>
<tr>
<td>glass type</td>
<td>glass, 6 mm thick</td>
<td>tempered glass, 4 mm thick</td>
<td>glass, 4 mm thick</td>
</tr>
<tr>
<td>colours</td>
<td>white matt</td>
<td>brown matt</td>
<td>graphite satin</td>
</tr>
<tr>
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</tr>
<tr>
<td>292</td>
<td>X</td>
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<td>X</td>
</tr>
</tbody>
</table>

The actual colours may vary from the colours printed in this catalogue. Differences in colour shades of door leaves, door frames and edges are possible.
LEAF STRUCTURE
rebated system
a wooden rail and stile set topped with two flush HDF boards covered with the GRAVISTONE surface finish, the core made of a honeycomb-like stabilizing layer, door leaf with vertical wood grain, panels with horizontal wood grain

HARDWARE
a single-point mortise lock, spacing: 72 mm, key-operated adjustable screw-in pivot hinges ("60", "70", "80" – 2 pcs; "90" – 3 pcs)

GLAZING
standard: white matt glass, 4 mm thick, for door leaves in the colours of: latte, caramel standard: brown matt glass, 4 mm thick, for door leaves in the colour of chocolate

ADDITIONAL ACCESSORIES (OPTIONS)
extra charge added to the price of the chosen model free of charge: cylinder lock or bathroom privacy lock dimension: "100" (glazing finish as in "90")
dimension: "110" (glazing finish as in "90")
the core made of perforated chipboard the core made of solid chipboard third hinge in the door leaf ("60", "70", "80") additional rail in bottom reinforcement for the overhead door closer protection of the bottom rail against excessive humidity (all models except leaves with ventilation trim) shortened door (up to 10 cm) ventilation trim oak threshold with varnish coating for single leaf doors hinge covers p. 99 optional glazing p. 102-103 porthole p. 132 handles p. 133-135 ventilation options p. 100 sliding system: in-wall version, on-wall version, the Premium system door frames: fixed MDF frame or adjustable DIN frame DIMENSIONS p. 91-97 single leaf doors: "60"; "70"; "80"; "90"
double leaf doors
The actual colours may vary from the colours printed in this catalogue. Differences in colour shades of door leaves, door frames and edges are possible.

**COLOURS**

*GRAVISTONE*

Surface finish with clearly visible spatial structure of natural wood with enhanced resistance to mechanical damages.

<table>
<thead>
<tr>
<th>single leaf doors</th>
<th>door leaf price + price of fixed or adjustable door frame for single leaf rebated door</th>
</tr>
</thead>
<tbody>
<tr>
<td>double leaf doors</td>
<td>2 x price of door leaf + price of fixed or adjustable door frame for double leaf rebated door</td>
</tr>
<tr>
<td>sliding doors</td>
<td>see p. 86-88</td>
</tr>
<tr>
<td>door frames</td>
<td>we recommend adjustable door frames: DIN (ZP) and fixed MDF frame, sections, layouts – see p. 91-92</td>
</tr>
</tbody>
</table>

*GRaVISTONE*

Surface finish with clearly visible spatial structure of natural wood with enhanced resistance to mechanical damages.
**TECHNICAL SPECIFICATION**

**LEAF STRUCTURE**
- Rebated system
  - A wooden rail and stile set topped with two flush HDF boards, the core made of a honeycomb-like stabilizing layer

**HARDWARE**
- A single-point mortise lock, spacing: 72 mm, key-operated
- Screw-in pivot hinges ("60", "70", "80" – 2 pcs; "90" – 3 pcs)

**GLAZING**
- The DECO standard (small pane, large pane, 6 panes)
  - Ornamental glass (colourless kura ornamental glazing) or clear transparent glass, 4 mm thick
- The DECO VARIO standard (version A, version B, version C)
  - Ornamental glass (point-s), 4 mm thick

**ADDITIONAL ACCESSORIES (OPTIONS)**
- Extra charge added to the price of the chosen model
- Free of charge: cylinder lock or bathroom privacy lock
- Dimension: "100" (glazing finish as in "90")
- Dimension: "110" (glazing finish as in "90")
- The core made of perforated chipboard
- The core made of solid chipboard
- Adjustable pivot hinges, third hinge in the door leaf ("60", "70", "80")
- Additional rail in bottom
- Protection of the bottom rail against excessive humidity (all models except leaves with ventilation trim)
- Shortened door (up to 10 cm)
- Reinforcement for the overhead door closer
- Non-standard gain depth (min. 20 mm)
- Ventilation trim
- Oak threshold with varnish coating for single leaf doors
- Hinge covers
- Optional glazing
- Porthole
- Handles
- Ventilation options

**DIMENSIONS**
- Single leaf doors: "60"; "70"; "80"; "90" double leaf doors

**CORES**
- PM
  - "honeycomb"
- PO
  - Chipboard perforated
- PP
  - Solid chipboard
Deco

Deco Vari

Single leaf doors  door leaf price + price of fixed or adjustable door frame for single leaf rebated door
Double leaf doors  2 x price of door leaf + price of fixed or adjustable door frame for double leaf rebated door
Door frames  we recommend adjustable door frames: POL-SKONE (Z2), DIN (ZP) and fixed wooden frame, sections, layouts – see p. 91-97
Sliding doors  see p. 86-88
EI 30, EI 45, EI 60 doors  FLUSH. GLAZED doors of the fire resistance class: 30, 45, 60 min (p. 110)
B-30, C-30 doors  PLAIN doors with anti-burglar protection class B and C. (p. 106)

* Differences in colour shades of door leaves, door frames and edges are possible.

HPL laminates, 0.6 - 1.0 mm can be used optionally.
The colours printed in this catalogue may vary from the actual colours due to the quality of high volume print process.
LEAF STRUCTURE
Rebated system
- A wooden rail and stile set topped with two flush HDF boards, the core made of a honeycomb-like stabilizing layer.

HARDWARE
- A single-point mortise lock, spacing: 72 mm, key-operated
- Screw-in pivot hinges, door leaves (for standard door metal frames) (“60”, “70”, “80” – 2 pcs; “90” – 3 pcs)

GLAZING
The GRAND standard [small pane, large pane, 6 panes, 10 panes]
- Ornamental glass (colourless kura ornamental glazing) or clear transparent glass, 4 mm thick.

ADDITIONAL ACCESSORIES (OPTIONS)
- Extra charge added to the price of the chosen model
- Free of charge: cylinder lock or bathroom privacy lock
- Additional rail in bottom
- Protection of the bottom rail against excessive humidity (all models except leaves with ventilation trim)
- Reinforcement for the overhead door closer
- Non-standard gain depth (min. 20 mm)
- Ventilation trim
- Oak threshold with varnish coating for single leaf doors

DIMENSIONS
- Single leaf doors: “60”; “70”; “80”; “90”
- Double leaf doors

PM PO PP
“honeycomb” chipboard perforated solid chipboard

MILENIUM GRAND
INTERIOR DOORS LEAVES
**single leaf doors**  
door leaf price + price of fixed or adjustable door frame for single leaf rebated door

**double leaf doors**  
2 x price of door leaf + price of fixed or adjustable door frame for double leaf rebated door

**door frames**  
we recommend adjustable door frames: POL-SKONE (2Z), DIN (ZP) and fixed wooden frame, sections, layouts – see p. 91-97

**sliding doors**  
see p. 86-88

**EI 30, EI 45, EI 60 doors**  
FLUSH, GLAZED doors of the fire resistance class: 30, 45, 60 min (p. 110)

**B-30, C-30 doors**  
PLAIN doors with anti-burglar protection class B and C (p. 106)

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**MILENIUM / GRAND**

<table>
<thead>
<tr>
<th>MILENIUM / GRAND</th>
<th>GRAND</th>
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<tbody>
<tr>
<td>rebated door leaf</td>
<td>FLUSH</td>
<td>SMALL PANE</td>
<td>LARGE PANE</td>
<td>6 PANES</td>
<td>10 PANES</td>
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CPL 0.2 mm laminate

**MILENIUM / GRAND**

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<tr>
<td>rebated door leaf</td>
<td>FLUSH</td>
<td>SMALL PANE</td>
<td>LARGE PANE</td>
<td>6 PANES</td>
<td>10 PANES</td>
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CPL 0.2 mm laminate

**MILENIUM / GRAND**

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<th>GRAND</th>
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<tbody>
<tr>
<td>rebated door leaf</td>
<td>FLUSH</td>
<td>SMALL PANE</td>
<td>LARGE PANE</td>
<td>6 PANES</td>
<td>10 PANES</td>
</tr>
</tbody>
</table>

CPL 0.5 mm laminate

---

**COLOURS**

CPL 0.2 mm

**COLOURS**

CPL 0.2 mm

**COLOURS**

CPL 0.5 mm

---

*The colours printed in this catalogue may vary from the actual colours due to the quality of high volume print process.*

* Differences in colour shades of door leaves, door frames and edges are possible.
LEAF STRUCTURE
rebated system
a wooden rail and stile set topped with two flush HDF boards, the core made of a honeycomb-like stabilizing layer

HARDWARE
a single-point mortise lock, spacing: 72 mm, key-operated
screw-in pivot hinges; door leaves (for standard door metal frames) (“60”, “70”, “80” – 2 pcs; “90” – 3 pcs)

GLAZING
standard: ALIGO ornamental glass, 4 mm thick

For safety reasons, we recommend to use tempered glass – SIMPLE version 01, 02

ADDITIONAL ACCESSORIES (OPTIONS)
extra charge added to the price of the chosen model
free of charge: cylinder lock or bathroom privacy lock

The core made of perforated chipboard (except door leaves ASTOR)

the core made of solid chipboard (except door leaves ASTOR)

adjustable pivot hinges, third hinge in the door leaf (“60”, “70”, “80”)

additional rail in bottom

protection of the bottom rail against excessive humidity (all models except leaves with ventilation trim)

shortened door (up to 10 cm)

reinforcement for the overhead door closer

standard gain depth (min. 20 mm)

ventilation trim

oak threshold with varnish coating for single leaf doors

Hinge covers p. 99

optional glazing p. 102-103

handles p. 133-135

ventilation grills (for standard height)

ventilation tubes p. 100

Sliding system: in-wall version, on-wall version, the Premium system (except “90”)

System DIN/Q-SYSTEM door frame crown – 1 piece p. 91-97

SYSTEM DIN/Q-SYSTEM door frame crown – 1 piece

DIMENSIONS
single leaf doors: “60”, “70”, “80”, “90” (nonstandard width, passage clearance: 877 mm)
double leaf doors

p. 91-97
SIMPLE

rebated door leaf

rebated door leaf 00 01 02 03 04

GRAF

rebated door leaf

rebated door leaf S0 S1 S2 S3 S4 S5

ASTOR

rebated door leaf

rebated door leaf 00 1M 6S 8S 10S

Q-SYSTEM adjustable door frame

Q-SYSTEM (ZJ) adjustable door frame - p. 97
System DIN / Q-SYSTEM door frame crown – painted surface - 1 piece

Q-SYSTEM adjustable door frame - p. 97
System DIN / Q-SYSTEM door frame crown – painted surface - 1 piece

COLOURS

000

white (NCS S0600-H)

colours of RAL and NCS palettes (except the metallic ones) – extra charge according to the colour specification table – p. 113 (min. 2 pcs)
environment friendly acrylic paints

single leaf doors

door leaf price + price of fixed or adjustable door frame for single leaf rebated door

doors

double leaf doors

2 x price of door leaf + price of fixed or adjustable door frame for double leaf rebated door

sliding doors

see p. 86-88

door frames

we recommend adjustable doors: POLSKONE (ZJ), DIN (ZP), Q-SYSTEM (ZJ) and fixed frames: fixed wooden frame and fixed MDF frame, sections, layouts – see p. 91-97
**TECHNICAL SPECIFICATION**

**LEAF STRUCTURE**
rebated system
- a rail and stile set made of glued laminated pine wood, topped with painted HDF boards; the core made of a panel painted on both sides – one side of the panel serves as a SCHOOL MAGNETIC BOARD (black colour board), the other side of the panel is painted in the colour of the door or both sides are painted in the colour of the door (without the magnetic board)

**HARDWARE**
a single-point mortise lock, spacing: 72 mm, key-operated adjustable screw-in pivot hinges ("60", "70", "80" – 2 pcs; "90" – 3 pcs)

**GLAZING**
- pattern 01: safe matt glass, 6 mm thick

**ADDITIONAL ACCESSORIES (OPTIONS)**
extra charge added to the price of the chosen model
free of charge: cylinder lock or bathroom privacy lock
- third hinge in the door leaf ("60", "70", "80")
- protection of the bottom rail against excessive humidity (all models except leaves with ventilation trim)
- shortened door (up to 10 cm)
- non-standard gain depth (min. 20 mm)
- ventilation trim
- oak threshold with varnish coating for single leaf doors
- hinge covers
- handles
- ventilation grills
- ventilation tubes
- sliding system: in-wall version, on-wall version, the Premium system
- door frames: fixed or adjustable

**DIMENSIONS**
- single leaf doors: "60", "70", "80", "90"
- double leaf doors
single leaf doors  | door leaf price + price of fixed or adjustable door frame for single leaf rebated door
double leaf doors | 2 x price of door leaf + price of fixed or adjustable door frame for double leaf rebated door
sliding doors     | see p. 86-88

doors frames      | we recommend adjustable door frames: adjustable POLSKONE (Z2), DIN (ZP), Q-SYSTEM (ZJ) and fixed frames: fixed wooden frame and fixed MDF frame, sections, layouts – see p. 91-97

COLOURS

000

white (NCS S0500-N)

colours of RAL and NCS palettes (except the metallic ones) – extra charge according to the colour specification table – p. 113 (min. 2 pcs)

environment friendly acrylic paints
TECHNICAL SPECIFICATION

LEAF STRUCTURE
rebated system
a wooden rail and stile set topped with two flush HDF boards, the core made of a honeycomb-like stabilizing layer

HARDWARE
a single-point mortise lock, spacing: 72 mm, key-operated
screw-in pivot hinges; door leaves (for standard door metal frames) (“60”, “70”, “80” – 2 pcs; “90” – 3 pcs)

GLAZING
The CLASSIC, CLASSIC LUX standard (small pane, large pane, 6 panes, 10 panes)
the FIORD standard (small pane, large pane, 3 panes, 8 panes)
ornamental glass (colourless kura ornamental glazing) or clear transparent glass, 4 mm thick
The POL-SKONE system wooden muntin bars

ADDITIONAL ACCESSORIES (OPTIONS)
extra charge added to the price of the chosen model
free of charge: cylinder lock or bathroom privacy lock
the core made of perforated chipboard
the core made of solid chipboard
third hinge in the door leaf (“60”, “70”, “80”)
additional rail in bottom
protection of the bottom rail against excessive humidity (all models except leaves with ventilation trim)
shortened door (up to 10 cm)
reinforcement for the overhead door closer
non-standard gain depth (min. 20 mm)
ventilation trim
oak threshold with varnish coating for single leaf doors
hinge covers
optional glazing
p. 99
p. 102-103
p. 132
p. 133-135
ventilation grills (for standard height)
ventilation tubes
p. 100
p. 86-88
Sliding system: in-wall version, on-wall version, the Premium system:
door frames: fixed or adjustable
DIMENSIONS
single leaf doors: “60”; “70”; “80”; “90”
double leaf doors
p. 91-97
single leaf doors: door leaf price + price of fixed or adjustable door frame for single leaf rebated door

double leaf doors: 2 x price of door leaf + price of fixed or adjustable door frame for double leaf rebated door

sliding doors: see p. 86-88

door frames: we recommend adjustable door frames: adjustable POLSKONE (ZJ), DIN (ZP), Q-SYSTEM (ZJ) and fixed frames: fixed wooden frame and fixed MDF frame, sections, layouts – see p. 91-97

COLOURS

colours of RAL and NCS palettes (except the metallic ones) – extra charge according to the colour specification table – p. 113 (min. 2 pcs)
environment friendly acrylic paints

the CLASSIC, CLASSIC Lux decoration strip profile

the FIORD frame profile

the CLASSIC, FIORD

classIC

classIC lux

plain surface

painted

FIORD

rebated door leaf

FLUSH

SMALL PANE

LARGE PANE

6 PANES

10 PANES

FLUSH

SMALL PANE

LARGE PANE

3 PANES

8 PANES

rebated door leaf

FLUSH

SMALL PANE

LARGE PANE

6 PANES

10 PANES

rebated door leaf

FLUSH

SMALL PANE

LARGE PANE

6 PANES

10 PANES

colors

rebated door leaf

FLUSH

SMALL PANE

LARGE PANE

6 PANES

10 PANES

rebated door leaf

FLUSH

SMALL PANE

LARGE PANE

6 PANES

10 PANES

rebated door leaf

FLUSH

SMALL PANE

LARGE PANE

6 PANES

10 PANES
**TECHNICAL SPECIFICATION**

**LEAF STRUCTURE**
- Rebated system
  - A wooden rail and stile set topped with two flush HDF boards; the core made of a honeycomb-like stabilizing layer

**HARDWARE**
- A single-point mortise lock, spacing: 72 mm, key-operated
- Screw-in pivot hinges ("60", "70", "80" – 2 pcs; "90" – 3 pcs)

**GLAZING**
- The PLYTOWE standard (small pane, large pane, 6 panes)
- Ornamental glass (colourless kura ornamental glazing) or clear transparent glass, 4 mm thick
- For safety reasons, we recommend to use tempered glass – version 03 SD

**ADDITIONAL ACCESSORIES (OPTIONS)**
- Extra charge added to the price of the chosen model
- Free of charge: cylinder lock or bathroom privacy lock
- Dimension: "100" (glazing finish as in "90")
- Dimension: "110" (glazing finish as in "90")
- The core made of perforated chipboard
- The core made of solid chipboard
- Additional rail in bottom
- Protection of the bottom rail against excessive humidity (all models except leaves with ventilation trim)
- Shortened door (up to 10 cm)
- Reinforcement for the overhead door closer
- Non-standard gain depth (min. 20 mm)
- Ventilation trim
- Oak threshold with varnish coating for single leaf doors
- Hinge covers
- Optional glazing
- Porthole
- Handles
- Ventilation options
- Sliding system: in-wall version, on-wall version, the Premium system
- Door frames: fixed or adjustable

**CORES**
- PM
- PO
- PP
- "honeycomb"
- Chipboard perforated
- Solid chipboard

**DIMENSIONS**
- Single leaf doors: "60"; "70"; "80"; "90"
- Double leaf doors
- P. 91-97
### COLOURS

- **White (NCS s0500-N)**

*Colours of RAL and NCS palettes (except the metallic ones) – extra charge according to the colour specification table – p. 113 (min. 2 pcs)*

*Environment friendly acrylic paints*

### AVAILABLE ACCESSORIES

- **Overhead door closer**
  - See p. 99

- **Stainless steel grill**

- **Stainless steel panel**

### Single Leaf Doors

<table>
<thead>
<tr>
<th>Door Type</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>FLUSH</td>
<td>Door leaf price + price of fixed or adjustable door frame for single leaf rebated door</td>
</tr>
<tr>
<td>SMALL PANE</td>
<td></td>
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<tr>
<td>SMALL PANE</td>
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<tr>
<td>LARGE PANE</td>
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<td>LARGE PANE</td>
<td></td>
</tr>
<tr>
<td>LARGE PANE</td>
<td></td>
</tr>
<tr>
<td>6 PANES</td>
<td></td>
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<tr>
<td>6 PANES</td>
<td></td>
</tr>
</tbody>
</table>

*Version - 01 – arched muntin bar, version-02, 03 – straight muntin bar, SM – small pane, SD – large pane, S6 – 6 panes*

### Double Leaf Doors

- 2 x price of door leaf + price of fixed or adjustable door frame for double leaf rebated door

### Door Frames

- We recommend adjustable door frames: POL-SKONE (ZJ), DIN (ZP), Q-SYSTEM (ZJ) and fixed wooden frame, sections, layouts – see p. 91-97

### Sliding Doors

- See p. 86-88

### EI 30, EI 45, EI 60 Doors

- FLUSH, GLAZED doors of the fire resistance class: 30, 45, 60 min (p. 110)

### B-30, C-30 Doors

- PLAIN doors with anti-burglar protection class B and C (p. 106)
TECHNICAL SPECIFICATION

LEAF STRUCTURE
rebated system
a wooden rail and stile set topped with two flush HDF boards, a painted MDF panel

MODERN DOOR SECTION

MODERN DOOR SECTION

Painted MDF panel
Pine wood door frame
MDF core
Painted HDF boards
Wooden rail and stile set

HARDWARE
a single-point mortise lock, spacing: 72 mm, key-operated
hinges: door (complete set including door leaf and wooden door frame) – adjustable screw-in pivot type; door leaves (for standard door metal frames) “60”, “70”, “80” – 2 pcs; “90” – 3 pcs

GLAZING

The MODERN standard (6 panes, 8 panes, 10 panes) ornamental glass (colourless kura ornamental glazing) or clear transparent glass, 4 mm thick
The POL-SPORT system wooden muntin bars

ADDITIONAL ACCESSORIES (OPTIONS)
extra charge added to the price of the chosen model
free of charge: cylinder lock or bathroom privacy lock
third hinge in the door leaf (“60”, “70”, “80”)
protection of the bottom rail against excessive humidity (all models except leaves with ventilation trim)
shortened door up to 7 cm
non-standard gain depth (min. 20 mm)
ventilation trim
hinge covers
optional glazing
porthole BR
handles
ventilation grills (for standard height, except “60”)
ventilation tubes
sliding system: in-wall version, on-wall version, the Premium system
door frames: fixed or adjustable

DIMENSIONS
single leaf doors: “60”, “70”, “80”, “90”
double leaf doors

p. 102-103
p. 132
p. 133-135
p. 100
p. 86-88
p. 91-97
painted plain surface

**MODERN**

### COLOURS

- **000**: white (NCS s0500-N)

**Available colours of RAL and NCS palettes (except the metallic ones)** – extra charge according to the colour specification table – p. 113 (min. 2 pcs) environment friendly acrylic paints

- stainless steel
- chrome
- brass

Colours of the MODERN frame profile: View from the hinge side

- **01**: rebated door leaf FLUSH 6 PANES
- **02**: rebated door leaf FLUSH 6 PANES
- **03**: rebated door leaf FLUSH 6 PANES
- **04**: rebated door leaf FLUSH 8 PANES
- **05**: rebated door leaf FLUSH 8 PANES
- **06**: rebated door leaf FLUSH 8 PANES
- **07**: rebated door leaf FLUSH 10 PANES
- **08**: rebated door leaf FLUSH 10 PANES
- **09**: rebated door leaf FLUSH 10 PANES

**availability of porthole for flush doors**

- Porthole 1 (Ø 220 mm, 18 mm thick)
- Porthole 2 (Ø 320 mm, 18 mm thick)
- Porthole 3 (Ø 350 mm, 18 mm thick)

Available in the colours of:
- stainless steel (matt)
- chrome
- brass

**single leaf doors**

- door leaf price + price of fixed or adjustable door frame for single leaf rebated door

**double leaf doors**

- 2 x price of door leaf + price of fixed or adjustable door frame for double leaf rebated door

**sliding doors**

- see p. 86-88

**door frames**

- we recommend adjustable door frames: POL-SKONE (Z2), DIN (ZP), Q-SYSTEM (ZJ) and fixed wooden frame, sections, layouts – see p. 91-97
TECHNICAL SPECIFICATION

LEAF STRUCTURE
rebated system
a wooden rail and stile set topped with two flush HDF boards, covered with a natural veneer finish, the core made of a honeycomb-like stabilizing layer

HARDWARE
a single-point mortise lock, spacing: 72 mm, key-operated
hinges:
the RETRO, LIMBA doors (a complete set includes a door leaf + an adjustable door frame) – the adjustable screw-in pivot type;
the COLLECTION I, II, III veneered doors – the screw-in pivot type;
door leaves for standard door metal frames – the screw-in pivot type (“60”, “70”, “80” – 2 pcs; “90” – 3 pcs)

CORES
PM
“honeycomb”
PO
chippedboard perforated
PP
solid chipboard

GLAZING
(small pane, large pane, 6 panes)
standard: COLLECTION I, II, III natural veneers – ornamental glass (colourless kura ornamental glazing) or clear (transparent) glass, 4 mm thick;
RETRO, LIMBA – ornamental glass (brown kura ornamental glazing), 4 mm thick
For safety reasons, we recommend to use tempered glass: point-s kura–version 03SD

ADDITIONAL ACCESSORIES (OPTIONS)
extra charge added to the price of the chosen model
free of charge: cylinder lock or bathroom privacy lock
dimension: “100” (glazing finish as in “90”)
dimension: “110” (glazing finish as in “90”)
the core made of perforated chipboard
the core made of solid chipboard
adjustable pivot hinges, third hinge in the door leaf (“60”, “70”, “80”)
additional rail in bottom
protection of the bottom rail against excessive humidity (all models except leaves with ventilation trim)
shortened door (up to 10 cm)
reinforcement for the overhead door closer
non-standard gain depth (min. 20 mm)
ventilation trim
oak threshold with varnish coating for single leaf doors
hinge covers
optional glazing p. 99
porthole p. 102-103
handles p. 132
ventilation options p. 133-135
sliding system: in-wall version, on-wall version, the Premium system p. 86-88
door frames: fixed or adjustable
DIMENSIONS p. 91-97
single leaf doors: “60”, “70”, “80”, “90”
double leaf doors
POL-SKONE veneered doors are coated with environment friendly UV varnish. It provides much better resistance to scratching and light impact than even multiple coatings of standard varnishes. A surface finished with natural veneer requires special care with products dedicated to this purpose.

**DECO Lux/DECO Lux Soft Retro**

- Collection I
- FLUSH
- SMALL PANE
- LARGE PANE
- 6 PANES

**DECO Retro/DECO Lux soft Retro**

- RETRO – oak veneer
- veneered
- UV varnish
- available frame options: DECO Lux profiled frame, DECO Lux soft rounded frame

**DECO Limba/DECO Lux Soft Limba**

- LIMBA – limba veneer
- veneered
- UV varnish

**DECO/DECO Lux Soft**

- natural oak veneer
- veneered
- oiled

The actual colour shades of veneers may vary since the veneers used are natural. The actual colours may vary from the colours printed in this catalogue.

UV varnish

POL-SKONE veneered doors are coated with environment friendly UV varnish. It provides much better resistance to scratching and light impact than even multiple coatings of standard varnishes. A surface finished with natural veneer requires special care with products dedicated to this purpose.

- Single leaf doors: door leaf price + price of fixed or adjustable door frame for single leaf rebated door
- Double leaf doors: 2 x price of door leaf + price of fixed or adjustable door frame for double leaf rebated door
- Door frames: we recommend adjustable door frames: RETRO [ZR], Model 2000 [ZM], POL-SKONE [ZZ], DIN [ZP], Q-SYSTEM [ZJ] and fixed wooden frame, sections, layouts – see p. 91-97
- Sliding doors: see p. 86-88
- EI 30, EI 45, EI 60 doors: FLUSH, GLAZED doors of the fire resistance class: 30, 45, 60 min (p. 110)
- Plain doors with anti-burglar protection class B and C (p. 106)
LEAF STRUCTURE
- Rebated system
- A wooden rail and stile set topped with two flush HDF boards, covered with a natural veneer finish, the core made of a honeycomb-like stabilizing layer

HARDWARE
- A single-point mortise lock, spacing: 72 mm, key-operated
- Hinges:
  - A screw-in pivot type (“60”, “70”, “80” – 2 pcs; “90” – 3 pcs)
- Door leaves for standard door metal frames – the screw-in pivot type

GLAZING
- The DECO Lux soft Vario standard: ornamental point-s glass, 4 mm thick
- For safety reasons, we recommend to use tempered glass – version 03SD

ADDITIONAL ACCESSORIES (OPTIONS)
- Extra charge added to the price of the chosen model
  - Free of charge: cylinder lock or bathroom privacy lock
  - Dimension: “100” (glazing finish as in “90”)
  - Dimension: “110” (glazing finish as in “90”)
  - The core made of perforated chipboard
  - The core made of solid chipboard
  - Adjustable pivot hinges, third hinge in the door leaf (“60”, “70”, “80”)
  - Additional rail in bottom
  - Protection of the bottom rail against excessive humidity (all models except leaves with ventilation trim)
  - Shortened door (up to 10 cm)
  - Reinforcement for the overhead door closer
  - Non-standard gain depth (min. 20 mm)
  - Ventilation trim
  - Oak threshold with varnish coating for single leaf doors
  - Hinge covers
  - Optional glazing
  - Porthole
  - Handles
  - Ventilation options
  - Sliding system: in-wall version, on-wall version, the Premium system
  - Door frames: fixed or adjustable

DIMENSIONS
- Single leaf doors: “60”, “70”, “80”, “90”
- Double leaf doors

The DECO Lux soft Vario frame profile
Deeco Invest

**DECO Lux soft Vario**

<table>
<thead>
<tr>
<th>rebated door leaf</th>
<th>B1</th>
<th>B2</th>
<th>B3</th>
<th>B4</th>
<th>C1</th>
<th>C2</th>
<th>C3</th>
<th>D1</th>
<th>D3</th>
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<tbody>
<tr>
<td>COLLECTION I (311; 312)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
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<tr>
<td>COLLECTION II (326; 325; 323; 322)</td>
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</tr>
<tr>
<td>COLLECTION III (334; 332; 327; 339)</td>
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</tr>
</tbody>
</table>

**COLOURS**

- **COLLECTION I**
  - 311: light oak
  - 312: limba
- **COLLECTION II**
  - 322: palisander oak
  - 323: rustic oak
  - 325: sweet cherry
  - 326: beech
- **COLLECTION III**
  - 327: European walnut
  - 332: maple
  - 334: European oak
  - 339: Turkish walnut
  - New

**single leaf doors**
doors leaf price + price of fixed or adjustable door frame for single leaf rebated door

**double leaf doors**
2 x price of door leaf + price of fixed or adjustable door frame for double leaf rebated door

**sliding doors**
see p. 86-88

**door frames**
we recommend adjustable door frames: POL-SKONE (ZJ), DIN (ZP), Q-SYSTEM (ZJ) and fixed wooden frame, sections, layouts – see p. 91-97

---

**DECO INVEST**

- **A COMPLETE SET**
  - = A DOOR LEAF
  - + THE ZP3 SYSTEM
  - DIN ADJUSTABLE
  - DOOR FRAME

- **SYSTEM DIN ZP3 adjustable door frame**

<table>
<thead>
<tr>
<th>DECO INVEST COMPLETE SET</th>
<th>00</th>
<th>01 SM</th>
<th>02 SM</th>
<th>01 SD</th>
<th>02 SD</th>
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<tr>
<td>311</td>
<td>312</td>
<td>326</td>
<td>334</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**light oak**

**limba**

**beech**

**European oak**

The actual colours may vary from the colours printed in this catalogue. The actual colour shades of veneers may vary since the veneers used are natural.
LEAF STRUCTURE
rebated system
a wooden rail and stile set topped with two flush HDF boards, covered with a veneer surface finish
W00, W04 patterns in the colours: 311, 312, 322, 323, 334, 335, 351, 352, 404, 405, 421, 422, 424 panels with horizontal wood grain

HARDWARE
a single-point mortise lock, spacing: 72 mm, key-operated
hinges:
the RETRO, LIMBA doors (a complete set includes a door leaf + an adjustable door frame) – the adjustable screw-in pivot type;
the COLLECTION I, II, III veneered doors – the screw-in pivot type;
door leaves for standard door metal frames – the screw-in pivot type ("60", "70", "80" – 2 pcs; "90" – 3 pcs)

GLAZING
alternatively: white matt, brown matt, graphite, satin (see glazing chart for details)

ADDITIONAL ACCESSORIES (OPTIONS)
e extra charge added to the price of the chosen model
free of charge: cylinder lock or bathroom privacy lock
shortened door up to 60 mm
non-standard gain depth (min. 20 mm)
screw-in pivot hinges, third hinge in the door leaf ("60", "70", "80")
hinge covers p. 99
handles p. 133-135
ventilation tubes (TK5, TN1-TN5) p. 101
sliding system: in-wall version, on-wall version, the Premium system p. 86-88
door frames: fixed or adjustable
DIMENSIONS p. 91-97

single leaf doors: "60", "70", "80", "90"
double leaf doors
SEMPRE Lux

<table>
<thead>
<tr>
<th>rebated door leaf</th>
<th>W00</th>
<th>W01</th>
<th>W02</th>
<th>W03</th>
<th>W04</th>
<th>W05</th>
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<tbody>
<tr>
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Also available in the colours of LAMISTONE, SILKSTONE, see p. 13 - SEMPRE

<table>
<thead>
<tr>
<th>pattern</th>
<th>SEMPRE Lux pattern 04</th>
<th>SEMPRE Lux pattern 01; 05</th>
<th>SEMPRE Lux pattern 02; 03</th>
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<tr>
<td>glass type</td>
<td>glass, 6 mm thick</td>
<td>tempered glass, 4 mm thick</td>
<td>glass, 4 mm thick</td>
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<tr>
<td>colours</td>
<td>white matt</td>
<td>brown matt</td>
<td>graphite satin</td>
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<tr>
<td>350</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>351</td>
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<td>352</td>
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<td>X</td>
<td>X</td>
</tr>
<tr>
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<td>X</td>
<td>X</td>
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</tr>
<tr>
<td>312</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>322</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>334</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>404</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>405</td>
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<td>X</td>
<td>X</td>
</tr>
<tr>
<td>421</td>
<td>X</td>
<td>X</td>
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</tr>
<tr>
<td>422</td>
<td>X</td>
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<tr>
<td>424</td>
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</table>

The actual colours may vary from the colours printed in this catalogue. The actual colour shades of veneers may vary since the veneers used are natural.

**COLOURS**

**SEMPRE LUX GLAZING**

**NEW**

**VENERED**

**COLOURS**

<table>
<thead>
<tr>
<th>COLLECTION I</th>
<th>COLLECTION II</th>
<th>COLLECTION III</th>
</tr>
</thead>
<tbody>
<tr>
<td>light oak</td>
<td>graphite</td>
<td>European oak</td>
</tr>
<tr>
<td>limba</td>
<td>marrone</td>
<td>334</td>
</tr>
<tr>
<td>311</td>
<td>350</td>
<td>351</td>
</tr>
<tr>
<td>312</td>
<td>352</td>
<td>322</td>
</tr>
<tr>
<td>404</td>
<td>405</td>
<td>421</td>
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<td>422</td>
</tr>
<tr>
<td>404</td>
<td>405</td>
<td>424</td>
</tr>
<tr>
<td>RETRO</td>
<td>SAVANA</td>
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<tr>
<td>dark walnut</td>
<td>light walnut</td>
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</tr>
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<td>404</td>
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<td>422</td>
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<tr>
<td>424</td>
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</table>

**single leaf doors** door leaf price + price of fixed or adjustable door frame for single leaf rebated door

**double leaf doors** 2 x price of door leaf + price of fixed or adjustable door frame for double leaf rebated door

**sliding doors** see p. 86-88

**door frames** we recommend adjustable door frames: adjustable POL-SKONE (ZJ), DIN (ZP), Q-SYSTEM (ZJ) and fixed frames: fixed wooden frame and fixed MDF frame, sections, layouts – see p. 91-97
TECHNICAL SPECIFICATION

LEAF STRUCTURE
rebated system
version A, B, C: a wooden rail and stile set topped with two flush HDF boards covered with natural veneer in the colours of: teak, white oak, wenge, the core made of perforated chipboard
version D: a rail and stile set made of glued laminated pine wood with a milled MDF panel, veneered rails, stiles and panels

HARDWARE
a single-point mortise lock, spacing: 72 mm, key-operated
hinges: doors (a complete set includes a door leaf and a wooden door frame) – the adjustable screw-in pivot type; door leaves for standard door metal frames – the screw-in pivot type ("60", "70", "80" – 2 pcs; "90" – 3 pcs)

GLAZING
version D (1 pane, 2 panes, 3 panes, 4 panes)
ornamental (point-s) glass, 4 mm thick

ADDITIONAL ACCESSORIES (OPTIONS)
extra charge added to the price of the chosen model
free of charge: cylinder lock or bathroom privacy lock
the core made of solid chipboard (version A, B, C)
third hinge in the door leaf ("60", "70", "80")
additional rail in bottom (version A, B, C)
protection of the bottom rail against excessive humidity (all models except leaves with ventilation trim)
shortened door up to 7 cm (version D)
shortened door (up to 10 cm) (version A, B, C)
reinforcement for the overhead door closer (version A, B, C)
non-standard gain depth (min. 20 mm)
ventilation trim
oak threshold with varnish coating for single leaf doors
hinge covers
optional glazing
porthole (version A, B, C)
handles
p. 99
p. 102-103
p. 132
p. 133-135
p. 100
p. 86-88
p. 91-97

DIMENSIONS
single leaf doors: "60", "70", "80", "90"
double leaf doors

TANGANIKKA ❖ SAHARA ❖ KONGO
INTERIOR DOOR LEAVES
POL-SKONE veneered doors are coated with environment friendly UV varnish. It provides much better resistance to scratching and light impact than even multiple coatings of standard varnishes. A surface finished with natural veneer requires special care with products dedicated to this purpose.

**single leaf doors**
- door leaf price + price of fixed or adjustable door frame for single leaf rebated door

**double leaf doors**
- 2 x price of door leaf + price of fixed or adjustable door frame for double leaf rebated door

**door frames**
- we recommend adjustable door frames: POL-SKONE (ZJ), DIN (ZP), Q-SYSTEM (ZJ) and fixed wooden frame, sections, layouts – see p. 91-97

**sliding doors**
- see p. 86-88

**EI 30, EI 45, EI 60 doors**
- FLUSH, GLAZED doors of the fire resistance class: 30, 45, 60 min (p. 110)
- PLAIN doors with anti-burglar protection class B and C (p. 106)
TECHNICAL SPECIFICATION

LEAF STRUCTURE
rebated system
a laminated wooden rail and stile set, a milled panel – veneered rails, stiles and panels

THE QUATTRO soft DOOR SECTION (WITH A MILLED PANEL)

A wooden rail and stile set topped with two HDF boards covered with natural veneer

An MDF panel covered with natural veneer

A pine wood door frame covered with natural veneer

HARDWARE
a single-point mortise lock, spacing: 72 mm, key-operated
hinges:
doors (a complete set includes a door leaf + an adjustable door frame) – the adjustable screw-in pivot type,
door leaves for standard door metal frames – the screw-in pivot type (“60”, “70”, “80” – 2 pcs; “90” – 3 pcs)

GLAZING
(1 pane, 2 panes, 3 panes, 4 panes)
standard: COLLECTION I, II, III natural veneers – ornamental (point-s) glass, 4 mm thick;
RETRO, LIMBA – ornamental glass (brown kura ornamental glazing), 4 mm thick

ADDITIONAL ACCESSORIES (OPTIONS)
extra charge added to the price of the chosen model
free of charge: cylinder lock or bathroom privacy lock
dimension “100”
dimension “110”
adjustable pivot hinges, third hinge in the door leaf (“60”, “70”, “80”)
protection of the bottom rail against excessive humidity (all models except leaves with ventilation trim)
shortened door up to 7 cm
non-standard gain depth (min. 20 mm)
ventilation trim
oak threshold with varnish coating for single leaf doors
hinge covers
optional glazing
p. 102-103
handles
p. 133-135
ventilation grids (for standard height, except “60”)
ventilation tubes
sliding system: in-wall version, on-wall version, the Premium system
p. 86-88
doors frames: fixed or adjustable
p. 91-97

DIMENSIONS
single leaf doors: “60”; “70”; “80”; “90”
double leaf doors
## QUATTRO soft

<table>
<thead>
<tr>
<th>rebated door leaf</th>
<th>FLUSH</th>
<th>1 PANE, 2 PANES</th>
<th>3 PANES, 4 PANES</th>
</tr>
</thead>
<tbody>
<tr>
<td>COLLECTION I</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>COLLECTION II</td>
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</tr>
<tr>
<td>COLLECTION III</td>
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**VENUEERS**

<table>
<thead>
<tr>
<th>Collection</th>
<th>FLUSH</th>
<th>1 PANE, 2 PANES</th>
<th>3 PANES, 4 PANES</th>
</tr>
</thead>
<tbody>
<tr>
<td>light oak</td>
<td>311</td>
<td></td>
<td></td>
</tr>
<tr>
<td>limba</td>
<td>312</td>
<td></td>
<td></td>
</tr>
<tr>
<td>beech</td>
<td>322</td>
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</tr>
<tr>
<td>sweet cherry</td>
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<td></td>
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</tr>
<tr>
<td>rustikal oak</td>
<td>323</td>
<td></td>
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<tr>
<td>paliander oak</td>
<td>326</td>
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<table>
<thead>
<tr>
<th>Collection</th>
<th>FLUSH</th>
<th>1 PANE, 2 PANES</th>
<th>3 PANES, 4 PANES</th>
</tr>
</thead>
<tbody>
<tr>
<td>European oak</td>
<td>332</td>
<td></td>
<td></td>
</tr>
<tr>
<td>maple</td>
<td>333</td>
<td></td>
<td></td>
</tr>
<tr>
<td>European walnut</td>
<td>334</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Turkish walnut</td>
<td>335</td>
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<td></td>
</tr>
</tbody>
</table>

**UV varnish**

- **single leaf doors**: door leaf price + price of fixed or adjustable door frame for single leaf rebated door
- **double leaf doors**: 2 x price of door leaf + price of fixed or adjustable door frame for double leaf rebated door
- **sliding doors**: see p. 86-88
- **door frames**: we recommend adjustable door frames: RETRO (ZR), Model 2000 (ZM), POL-SKONE (ZZ), DIN (ZP) and fixed wooden frame, sections, layouts – see p. 91-97

---

## QUATTRO Retro soft

<table>
<thead>
<tr>
<th>rebated door leaf</th>
<th>FLUSH</th>
<th>1 PANE, 2 PANES</th>
<th>3 PANES, 4 PANES</th>
</tr>
</thead>
<tbody>
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<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>COLLECTION II</td>
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<tr>
<td>COLLECTION III</td>
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**VENUEERS**

<table>
<thead>
<tr>
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<th>3 PANES, 4 PANES</th>
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<tr>
<td>ebony</td>
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<td></td>
</tr>
<tr>
<td>dark walnut</td>
<td>404</td>
<td></td>
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<tr>
<td>light walnut</td>
<td>405</td>
<td></td>
<td></td>
</tr>
<tr>
<td>cappucino</td>
<td>421</td>
<td></td>
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</tr>
<tr>
<td>mokka</td>
<td>422</td>
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</tr>
<tr>
<td>teak</td>
<td>424</td>
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</table>

## QUATTRO Limba soft

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<th>3 PANES, 4 PANES</th>
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<tr>
<td>COLLECTION II</td>
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</table>

**VENUEERS**

- **European oak**: 332
- **maple**: 333
- **European walnut**: 334
- **Turkish walnut**: 335

## QUATTRO soft

<table>
<thead>
<tr>
<th>rebated door leaf</th>
<th>FLUSH</th>
<th>1 PANE, 2 PANES</th>
<th>3 PANES, 4 PANES</th>
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<tbody>
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<td></td>
</tr>
<tr>
<td>COLLECTION II</td>
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</tr>
</tbody>
</table>

**VENUEERS**

- **natural oak veneer**: 400
- **oiled**: oiled oak

The actual colour shades of veneers may vary since the veneers used are natural. The actual colours may vary from the colours printed in this catalogue.

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## UV varnish

POL-SKONE veneered doors are coated with environment friendly UV varnish. It provides much better resistance to scratching and light impact than even multiple coatings of standard varnishes. A surface finished with natural veneer requires special care with products dedicated to this purpose.

- **single leaf doors**: door leaf price + price of fixed or adjustable door frame for single leaf rebated door
- **double leaf doors**: 2 x price of door leaf + price of fixed or adjustable door frame for double leaf rebated door
- **sliding doors**: see p. 86-88
- **door frames**: we recommend adjustable door frames: RETRO (ZR), Model 2000 (ZM), POL-SKONE (ZZ), DIN (ZP) and fixed wooden frame, sections, layouts – see p. 91-97
LEAF STRUCTURE
rebated system
a wooden laminated rail and stile set, milled panel – veneered rails, stiles and panels.

HARDWARE
a single-point mortise lock, spacing: 72 mm, key-operated hinges;
doors (a complete set includes: a door leaf + an adjustable door frame) –
the adjustable screw-in pivot type;
door leaves for standard door metal frames – the screw-in pivot type ("60", "70", "80" – 2 pcs; "90" – 3 pcs)

GLAZING
standard: COLLECTION I, II, III natural veneers– ornamental glass (colourless kura ornamental glazing) or clear (transparent) glass, 4 mm thick;
RETRO, LIMBA – ornamental glass (brown kura ornamental glazing), 4 mm thick

The POL-SKONE system wooden muntin bars

ADDITIONAL ACCESSORIES (OPTIONS)
extra charge added to the price of the chosen model
free of charge: cylinder lock or bathroom privacy lock

dimension "100"
dimension "110"
adjustable pivot hinges, third hinge in the door leaf ("60", "70", "80")
protection of the bottom rail against excessive humidity (all models except leaves with ventilation trim)
shortened door up to 7 cm
non-standard gain depth (min. 20 mm)
ventilation trim
oak threshold with varnish coating for single leaf doors
hinge covers
optional glazing
p. 99
p. 102-103
p. 132
p. 133-135

ventilation grills (for standard height, except "60")
ventilation tubes
sliding system: in-wall version, on-wall version, the Premium system
doors frames: fixed or adjustable

DIMENSIONS
single leaf doors: "60"; "70"; "80"; "90"
double leaf doors

TECHNICAL SPECIFICATION
INTERSOLID DOOR SECTION

An MDF panel covered with natural veneer
A pine wood door frame covered with natural veneer
A wooden rail and stile set topped with two HDF boards covered with natural veneer

INTERSOLID
INTERSOLID SOFT

p. 86-88
p. 91-97
**INTERSOLID/INTERSOLID soft**

<table>
<thead>
<tr>
<th>natural veneers</th>
<th>veneered</th>
<th>UV varnish</th>
</tr>
</thead>
<tbody>
<tr>
<td>rebated door leaf FLUSH 6 PANES/8 PANES/10 PANES</td>
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**COLLECTION I**

<table>
<thead>
<tr>
<th>REBATED DOOR FLUSH 6 PANES/8 PANES/10 PANES</th>
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</thead>
<tbody>
<tr>
<td>311 light oak</td>
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**COLLECTION II**

<table>
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<tr>
<th>326 beech</th>
<th>325 sweet cherry</th>
<th>323 rustic oak</th>
<th>322 palisander oak</th>
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<td>UV varnish</td>
<td>UV varnish</td>
<td>UV varnish</td>
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**COLLECTION III**

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<tr>
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<th>333 maple</th>
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<th>331 Turkish walnut</th>
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<td>UV varnish</td>
<td>UV varnish</td>
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**INTERSOLID Retro/INTERSOLID soft Retro**

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<th>retro door FLUSH 6 PANES/8 PANES/10 PANES</th>
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<tbody>
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<td>340 ebony</td>
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**INTERSOLID Limba/INTERSOLID soft Limba**

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<tbody>
<tr>
<td>421 cappuccino</td>
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**INTERSOLID/INTERSOLID soft**

<table>
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</thead>
<tbody>
<tr>
<td>400 oiled oak</td>
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</table>

The actual colour shades of veneers may vary since the veneers used are natural.
The actual colours may vary from the colours printed in this catalogue.

**UV varnish**

POL-SKONE veneered doors are coated with environment friendly UV varnish. It provides much better resistance to scratching and light impact than even multiple coatings of standard varnishes. A surface finished with natural veneer requires special care with products dedicated to this purpose.

**availability of porthole for flush doors**

- porthole 1 (Ø 220 mm, 18 mm thick)
- porthole 2 (Ø 320 mm, 18 mm thick)
- porthole 3 (Ø 350 mm, 18 mm thick)

Available in the colours of:
- stainless steel (matt)
- chrome
- brass

**view from the hinge side**

The INTERSOLID soft frame profile

<table>
<thead>
<tr>
<th>single leaf doors</th>
<th>double leaf doors</th>
<th>sliding doors</th>
</tr>
</thead>
<tbody>
<tr>
<td>door leaf price + price of fixed or adjustable door frame for single leaf rebated door</td>
<td>2 x price of door leaf + price of fixed or adjustable door frame for double leaf rebated door</td>
<td>see p. 86-88</td>
</tr>
</tbody>
</table>

we recommend adjustable door frames: RETRO (ZR), Model 2000 (ZM), POL-SKONE (Z2), DIN (ZP) Q-SYSTEM (ZJ) and fixed wooden frame, sections, layouts – see p. 91-97
LEAF STRUCTURE
rebated system
a wooden laminated rail and stile set, a milled panel – veneered rails, stiles and panels

An MDF panel covered with natural veneer
A pine wood door frame coved with natural veneer
A wooden rail and stile set topped with two HDF boards covered with natural veneer

HARDWARE
- a single point mortise lock, spacing: 72 mm, key-operated
- hinges: doors (complete set incl.: door leaf + adjustable door frame) – adjustable screw-in pivot type;
door leaves for standard door metal frames - screw-in pivot type (| 60|, |70|, |80| – 2 pcs; |90| – 3 pcs)

GLAZING
standard: COLLECTION I, II, III natural veneers- ornamental glass (colourless kura ornamental glazing) or clear (transparent) glass, 4 mm thick:
RETRO, LIMBA – ornamental glass (brown kura ornamental glazing), 4 mm thick
the POL-SCONE system wooden muntin bars

ADDITIONAL ACCESSORIES (OPTIONS)
extra charge added to the price of the chosen model:
- free of charge: cylinder lock or bathroom privacy lock
- adjustable pivot hinges, third hinge in the door leaf (|60|, |70|, |80|)
- protection of the bottom rail against excessive humidity (all models except leaves with ventilation trim)
- shortened door up to 7 cm
- non-standard gain depth (min. 20 mm)
- ventilation trim
- oak threshold with varnish coating for single leaf doors
- hinge covers
- optional glazing
- porthole BR (except version 10, 11)
- handles
- ventilation grills (for standard height, except |60|)
- ventilation tubes
- sliding system: in-wall version, on-wall version, the Premium system
- door frames: fixed or adjustable

DIMENSIONS
- single leaf doors: |60|, |70|, |80|, |90|
- double leaf doors
The actual colour shades of veneers may vary since the veneers used are natural. The actual colours may vary from the colours printed in this catalogue.

Availability of porthole for flush doors (except the pattern 10, 11)

- porthole 1 (Ø 220 mm, 18 mm thick)
- porthole 2 (Ø 320 mm, 18 mm thick)
- porthole 3 (Ø 350 mm, 18 mm thick)

Available in the colours of:
- stainless steel (matte)
- chrome
- brass

POL-SKONE veneered doors are coated with environment friendly UV varnish. It provides much better resistance to scratching and light impact than even multiple coatings of standard varnishes. A surface finished with natural veneer requires special care with products dedicated to this purpose.

**single leaf doors**
- door leaf price + price of fixed or adjustable door frame for single leaf rebated door

**double leaf doors**
- 2 x price of door leaf + price of fixed or adjustable door frame for double leaf rebated door

**sliding doors**
- see p. 86-88

**door frames**
- we recommend adjustable door frames: RETRO (ZR), Model 2000 (ZM), POL-SKONE (ZZ), DIN (ZP) Q-SYSTEM (ZJ) and fixed wooden frame, sections, layouts – see p. 91-97
VITTORIA-W
INTERIOR DOOR LEAVES

TECHNICAL SPECIFICATION

CORES

- "honeycomb" chipboard
- perforated solid chipboard

LEAF STRUCTURE
rebated system
a wooden rail and stile set topped with two HDF boards covered with natural veneer, the core made of a honeycomb-like stabilizing layer

HARDWARE
- a single-point mortise lock, spacing: 72 mm, key-operated
- hinges:
  - RETRO, LIMBA doors (a complete set includes a door leaf + an adjustable door frame) – the adjustable screw-in pivot type;
  - COLLECTION I, II, III veneered doors – the screw-in pivot type;
  - door leaves for standard door metal frames – the screw-in pivot type ("60", "70", "80", 2 pcs; "90" – 3 pcs)

GLAZING
- 6 panes, 10 panes
- standard: COLLECTION I, II, III natural veneers – ornamental glass (colourless kura ornamental glazing) or clear (transparent) glass, 4 mm thick;
- RETRO, LIMBA – ornamental glass [brown kura ornamental glazing], 4 mm thick

ADDITIONAL ACCESSORIES (OPTIONS)
extra charge added to the price of the chosen model
- free of charge: cylinder lock or bathroom privacy lock
- the core made of perforated chipboard
- the core made of solid chipboard
- adjustable pivot hinges, third hinge in the door leaf ("60", "70", "80")
- additional rail in bottom
- reinforcement for the overhead door closer
- protection of the bottom rail against excessive humidity (all models except leaves with ventilation trim)
- shortened door (up to 10 cm)
- non-standard gain depth (min. 20 mm)
- ventilation trim
- oak threshold with varnish coating for single leaf doors
- hinge covers
- optional glazing

DIMENSIONS
- single leaf doors: "60", "70", "80", "90"
- double leaf doors

- ventilation options
- sliding system: in-wall version, on-wall version

p. 99
p. 102-103
p. 133-135
p. 86-88
p. 91-97
**VITTORIA-W**

<table>
<thead>
<tr>
<th>rebated door leaf</th>
<th>FLUSH</th>
<th>6 PANES /10 PANES</th>
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<tbody>
<tr>
<td>COLLECTION I</td>
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<td>COLLECTION II</td>
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<td>COLLECTION III</td>
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**VITTORIA-W Retro**

<table>
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**VITTORIA-W Limba**

<table>
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<th>6 PANES /10 PANES</th>
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<td>COLLECTION II</td>
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<td>COLLECTION III</td>
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</table>

**UV varnish**

POL-SKONE veneered doors are coated with environment friendly UV varnish. It provides much better resistance to scratching and light impact than even multiple coatings of standard varnishes. A surface finished with natural veneer requires special care with products dedicated to this purpose.

**The actual colour shades of veneers may vary since the veneers used are natural. The actual colours may vary from the colours printed in this catalogue.**

**The VITTORIA-W decoration**

- **strip profile**
- **frame profile**

---

**single leaf doors**
- door leaf price + price of fixed or adjustable door frame for single leaf rebated door

**double leaf doors**
- 2 x price of door leaf + price of fixed or adjustable door frame for double leaf rebated door

**sliding doors**
- see p. 86-88

**door frames**
- we recommend adjustable door frames: RETRO (ZR), Model 2000 (ZM), POL-SKONE (Z2), DIN (ZP) Q-SYSTEM (ZJ) and fixed wooden frame, sections, layouts – see p. 91-97
LEAF STRUCTURE
rebated system
a wooden rail and stile set topped with two HDF boards covered with natural veneer, the core made of a honeycomb-like stabilizing layer

HARDWARE
a single-point mortise lock, spacing: 72 mm, key-operated
hinges:
RETO, LIMBA doors (a complete set includes a door leaf + an adjustable door frame) — the adjustable screw-in pivot type;
COLLECTION I, II, III veneered doors — the screw-in pivot type;
door leaves for standard door metal frames — the screw-in pivot type (“60”, “70”, “80” — 2 pcs; “90” — 3 pcs)

GLAZING
(small pane, large pane, 6 panes, 10 panes)
standard: COLLECTION I, II, III natural veneers— ornamental glass (colourless kura ornamental glazing) or clear (transparent) glass, 4 mm thick; RETRO, LIMBA — ornamental glass (brown kura ornamental glazing). 4 mm thick

ADDITIONAL ACCESSORIES (OPTIONS)
extra charge added to the price of the chosen model
free of charge: cylinder lock or bathroom privacy lock
the core made of perforated chipboard
the core made of solid chipboard
adjustable pivot hinges, third hinge in the door leaf (“60”, “70”, “80”)
additional rail in bottom
reinforcement for the overhead door closer
protection of the bottom rail against excessive humidity (all models except leaves with ventilation trim)
shortened door (up to 10 cm)
non-standard gain depth (min. 20 mm)
ventilation trim
oak threshold with varnish coating for single leaf doors
hinge covers
optional glazing
p. 99
p. 102-103
p. 133-135
p. 90
p. 100
p. 86-88

DIMENSIONS
single leaf doors: “60”; “70”; “80”; “90”
double leaf doors

CORES
“honeycomb” chipboard perforated solid chipboard
### VENA

<table>
<thead>
<tr>
<th>rebated door leaf</th>
<th>FLUSH</th>
<th>SMALL PANE</th>
<th>LARGE PANE</th>
<th>6 PANES</th>
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</table>

### UV varnish

POL-SKONE veneered doors are coated with environment friendly UV varnish. It provides much better resistance to scratching and light impact than even multiple coatings of standard varnishes. A surface finished with natural veneer requires special care with products dedicated to this purpose.

### VENA Retro

<table>
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<th>rebated door leaf</th>
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### VENA Limba

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### single leaf doors

- FLUSH, GLAZED doors of the fire resistance class: 30, 45, 60 min (p. 110)
- PLAIN doors with anti-burglar protection class B and C (p. 106)

### double leaf doors

- FLUSH, GLAZED doors of the fire resistance class: 30, 45, 60 min (p. 110)
- PLAIN doors with anti-burglar protection class B and C (p. 106)

The actual colour shades of veneers may vary since the veneers used are natural. The actual colours may vary from the colours printed in this catalogue.
LEAF STRUCTURE
- Rebated system
- A wooden rail and stile set topped with two flush HDF boards covered with natural veneer, the core made of a honeycomb-like stabilizing layer

HARDWARE
- A single-point mortise lock, spacing: 72 mm, key-operated
- Hinges:
  - RETRO, LIMBA doors (a complete set includes a door leaf + an adjustable door frame) – the adjustable screw-in pivot type;
  - COLLECTION I, II, III veneered doors – the screw-in pivot type;
  - Door leaves for standard door metal frames – the screw-in pivot type ("60", "70", "80" – 2 pcs; "90" – 3 pcs)

GLAZING
- (Small pane, large pane, 6 panes, 10 panes)
- Standard: COLLECTION I, II, III natural veneers – ornamental glass (colourless kura ornamental glazing) or clear (transparent) glass, 4 mm thick;
- RETRO, LIMBA – ornamental glass (brown kura ornamental glazing), 4 mm thick

ADDITIONAL ACCESSORIES (OPTIONS)
- Extra charge added to the price of the chosen model
- Free of charge: cylinder lock or bathroom privacy lock
- The core made of perforated chipboard
- The core made of solid chipboard
- Adjustable pivot hinges, third hinge in the door leaf ("60", "70", "80")
- Additional rail in bottom
- Protection of the bottom rail against excessive humidity (all models except leaves with ventilation trim)
- Shortened door (up to 10 cm)
- Reinforcement for the overhead door closer
- Non-standard gain depth (min. 20 mm)
- Ventilation trim
- Oak threshold with varnish coating for single leaf doors
- Hinge covers
- Optional glazing
- Porthole
- Handles
- Ventilation options
- Sliding system: in-wall version, on-wall version, the Premium system
- Door frames: fixed or adjustable

DIMENSIONS
- Single leaf doors: "60", "70", "80", "90"
- Double leaf doors

CORES
- "honeycomb"
- Chipboard perforated
- Solid chipboard
**MILENIUM / GRAND veneered**

<table>
<thead>
<tr>
<th>rebated door leaf</th>
<th>FLUSH</th>
<th>SMALL PANE</th>
<th>LARGE PANE</th>
<th>6 PANES</th>
<th>10 PANES</th>
</tr>
</thead>
<tbody>
<tr>
<td>COLLECTION I</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>COLLECTION II</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>COLLECTION III</td>
<td>311</td>
<td>312</td>
<td>326</td>
<td>325</td>
<td>323</td>
</tr>
<tr>
<td>light oak</td>
<td></td>
<td>beech</td>
<td>sweet cherry</td>
<td>rustic oak</td>
<td>palisander oak</td>
</tr>
<tr>
<td>COLLECTION II</td>
<td>334</td>
<td>332</td>
<td>327</td>
<td>339</td>
<td></td>
</tr>
<tr>
<td>European oak</td>
<td>maple</td>
<td>European walnut</td>
<td>Turkish walnut</td>
<td></td>
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</tbody>
</table>

**MILENIUM / GRAND Retro**

<table>
<thead>
<tr>
<th>rebated door leaf</th>
<th>FLUSH</th>
<th>SMALL PANE</th>
<th>LARGE PANE</th>
<th>6 PANES</th>
<th>10 PANES</th>
</tr>
</thead>
<tbody>
<tr>
<td>COLLECTION I</td>
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<td></td>
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<tr>
<td>COLLECTION II</td>
<td></td>
<td></td>
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<td></td>
</tr>
<tr>
<td>COLLECTION III</td>
<td>340</td>
<td>404</td>
<td>405</td>
<td></td>
<td></td>
</tr>
<tr>
<td>ebony</td>
<td>dark walnut</td>
<td>light walnut</td>
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</tr>
</tbody>
</table>

**MILENIUM / GRAND Limba**

<table>
<thead>
<tr>
<th>rebated door leaf</th>
<th>FLUSH</th>
<th>SMALL PANE</th>
<th>LARGE PANE</th>
<th>6 PANES</th>
<th>10 PANES</th>
</tr>
</thead>
<tbody>
<tr>
<td>COLLECTION I</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>COLLECTION II</td>
<td></td>
<td></td>
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<td></td>
<td></td>
</tr>
<tr>
<td>COLLECTION III</td>
<td>421</td>
<td>422</td>
<td>424</td>
<td></td>
<td></td>
</tr>
<tr>
<td>cappucino</td>
<td>mokka</td>
<td>teak</td>
<td></td>
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</tr>
</tbody>
</table>

**MILENIUM / GRAND**

<table>
<thead>
<tr>
<th>rebated door leaf</th>
<th>FLUSH</th>
<th>SMALL PANE</th>
<th>LARGE PANE</th>
<th>6 PANES</th>
<th>10 PANES</th>
</tr>
</thead>
<tbody>
<tr>
<td>COLLECTION I</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>COLLECTION II</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>COLLECTION III</td>
<td>400</td>
<td></td>
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<td></td>
</tr>
<tr>
<td>oiled oak</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

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**UV varnish**

POL-SKONE veneered doors are coated with environment friendly UV varnish. It provides much better resistance to scratching and light impact than even multiple coatings of standard varnishes. A surface finished with natural veneer requires special care with products dedicated to this purpose.

**single leaf doors**
- door leaf price + price of fixed or adjustable door frame for single leaf rebated door

**double leaf doors**
- 2 x price of door leaf + price of fixed or adjustable door frame for double leaf rebated door

**door frames**
- we recommend adjustable door frames: RETRO JX, Model 2000 JX, POL-SKONE JZ, DIN JZ
- Q-SYSTEM JZ and fixed wooden frame, sections, layouts – see p. 91-97

**sliding doors**
- see p. 86-88

**EI 30, EI 45, EI 60 doors**
- 8-30, C-30 doors
- FLUSH, GLAZED doors of the fire resistance class: 30, 45, 60 min (p. 110)
- PLAIN doors with anti-burglar protection class B and C. (p. 106)

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The actual colour shades of veneers may vary since the veneers used are natural.
The actual colours may vary from the colours printed in this catalogue.
**TECHNICAL SPECIFICATION**

**LEAF STRUCTURE**
- rebated system
- a wooden rail and stile set topped with two flush HDF boards, the core made of a honeycomb-like stabilizing layer
- a single-point mortise lock, spacing: 72 mm, key-operated
- hinges: standard - screw-in pivot type ("60", "70", "80" - 2 pcs; "90" - 3 pcs)

**CORES**
- "honeycomb" chipboard
- perforated chipboard
- solid chipboard

**HARDWARE**
- a single-point mortise lock, spacing: 72 mm, key-operated
- hinges: standard - screw-in pivot type ("60", "70", "80" - 2 pcs; "90" - 3 pcs)

**ADDITIONAL ACCESSORIES (OPTIONS)**
- free of charge: cylinder lock or bathroom privacy lock
- the core made of perforated chipboard
- the core made of solid chipboard
- third hinge in the door leaf ("60", "70", "80")
- hinge: the non-rebated version
- additional rail in bottom
- protection of the bottom rail against excessive humidity (all models except leaves with ventilation trim)
- shortened door (up to 10 cm)
- reinforcement for the overhead door closer
- non-standard gain depth (min. 20 mm)
- ventilation trim
- oak threshold with varnish coating for single leaf doors
- hinge covers

**DIMENSIONS**
- single leaf doors: "60", "70", "80", "90"
- double leaf doors

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**SLIDING SYSTEM**
- in-wall version, on-wall version, the Premium system
- door frames: fixed or adjustable

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**OPTIONS**
- extra charge added to the price of the chosen model
- handles
- ventilation options

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**PAGES**
- p. 99 for handles
- p. 133-135 for ventilation options
- p. 100 for sliding system
- p. 86-88 for door frames
Patterns with exotic veneers

**Available Options**

**UV varnish**

POL-SKONE veneered doors are coated with environment friendly UV varnish. It provides much better resistance to scratching and light impact than even multiple coatings of standard varnishes. A surface finished with natural veneer requires special care with products dedicated to this purpose.

- **single leaf doors**
  - Door leaf price + price of fixed or adjustable door frame for single leaf rebated door

- **double leaf doors**
  - 2 x price of door leaf + price of fixed or adjustable door frame for double leaf rebated door
  - We recommend adjustable door frames: POL-SKONE (Z2), DIN (ZP) and fixed wooden frame, sections, layouts – see p. 91-97

- **sliding doors**
  - See p. 86-88

- **El 30, El 45, El 60 doors**
  - Flush, glazed doors of the fire resistance class: 30, 45, 60 min (p. 110)

- **B-30, C-30 doors**
  - Plain doors with anti-burglar protection class B and C (p. 104)
ARGENT

INTERIOR DOOR LEAVES

TECHNICAL SPECIFICATION

LEAF STRUCTURE
rebated system
a wooden rail and stile set topped with two flush HDF boards covered with natural veneer in the colour of teak, white oak, wenge, the core made of perforated chipboard
version D: a rail and stile set made of glued laminated pine wood with a milled MDF panel, veneered rails, stiles and panels

HARDWARE
a single-point mortise lock, spacing: 72 mm, key-operated
hinges: doors (a complete set including a door leaf and a wooden door frame) – the adjustable screw-in pivot type; door leaves (for standard door metal frames) – the screw-in pivot type (“60”, “70”, “80” – 2 pcs; “90” – 3 pcs)

ADDITIONAL ACCESSORIES (OPTIONS)
easy charge added to the price of the chosen model
free of charge: cylinder lock or bathroom privacy lock
the core made of solid chipboard
additional rail in bottom
protection of the bottom rail against excessive humidity (all models except leaves with ventilation trim)
shortened door (up to 10 cm)
* door leaves are shortened at the bottom edge side
reinforcement for the overhead door closer
non-standard gain depth (min. 20 mm)
ventilation trim
oak threshold with varnish coating for single leaf doors
hinge covers
handles
ventilation grills (version 3, 6, 9, except “60”)
ventilation tubes
sliding system: in-wall version, on-wall version, the Premium system
doors frames: fixed or adjustable

DIMENSIONS
single leaf doors: “60”; “70”; “80”; “90”
double leaf doors

*p. 99
*p. 133-135
*p. 100
*p. 86-88
*p. 91-97

* the distance from the door leaf bottom edge is different than the distances in case of the remaining aluminium strips.
The actual colour shades of veneers may vary since the veneers used are natural. The actual colours may vary from the colours printed in this catalogue.

**UV varnish**

POL-SKONE veneered doors are coated with environment friendly UV varnish. It provides much better resistance to scratching and light impact than even multiple coatings of standard varnishes. A surface finished with natural veneer requires special care with products dedicated to this purpose.

<table>
<thead>
<tr>
<th>CORES</th>
<th>COLOURS</th>
</tr>
</thead>
<tbody>
<tr>
<td>PO chipboard perforated</td>
<td>622 veneer in the colour of wenge</td>
</tr>
<tr>
<td>PP solid chipboard</td>
<td>623 veneer in the colour of wenge</td>
</tr>
<tr>
<td>612 veneer in the colour of white oak</td>
<td>613 veneer in the colour of white oak</td>
</tr>
<tr>
<td>602</td>
<td>603 veneer in the colour of white teak</td>
</tr>
</tbody>
</table>

**single leaf doors**

door leaf price + price of fixed or adjustable door frame for single leaf rebated door

**double leaf doors**

2 x price of door leaf + price of fixed or adjustable door frame for double leaf rebated door

**sliding doors**

see p. 86-88

**door frames**

we recommend adjustable door frames: POL-SKONE (2Z), DIN (2P) and fixed wooden frame, sections, layouts – see p. 91-97
### TECHNICAL SPECIFICATION

#### LEAF STRUCTURE
- **Non-rebated system**: A rail and stile set made of laminated wood, a panel covered with natural oak veneer.

#### HARDWARE
- **Magnetic mortise lock**: WK, WC - spacing: 90 mm; WB - spacing: 85 mm, key-operated.
- **Hinges**: (“60”, “70”, “80”, “90” - 2 pcs).
- We recommend handles with split plates – NERIS – R, IMAGE-O INOX, ENTERO, ENTRY, MY, TRINITY, TERRY, VICTORIA.

#### GLAZING
- **Standard**: White matt glass, 4 mm thick, in the colour of European oak.
- **Standard**: Brown matt glass, 4 mm thick, in the colours of: ebony, light walnut, dark walnut.
- For safety reasons, we recommend to use tempered glass – versions: 04, 05, 06, 07.

#### ADDITIONAL ACCESSORIES (OPTIONS)
- Extra charge added to the price of the chosen model.
- **Free of charge**: Cylinder lock or bathroom privacy lock.
- **Shortened door up to 6 cm**.
- Shorter leaf and door frame – a set of only a shorter leaf and a standard door frame is not available, due to the way of fixing the lower hinge. The lower doors are reduced in size / shortened from the bottom side – a modified proportion of the lower part of the door against the whole door.
- **Ventilation trim**.
- **Plastic and metal ventilation grills** (applicable to the standard leaf height).
- **Sliding system**: In-wall version, On-wall version, the Premium system.
- **Non-rebated door frame NOBLE, TOP SYSTEM**.
- **Fixed non-rebated wooden door frame**.

#### DIMENSIONS
- **Single leaf doors**: “60”; “70”; “80”; “90”.
- **Double leaf doors**.

---

<table>
<thead>
<tr>
<th>Available Types of Glazing</th>
<th>White Matt</th>
<th>Brown Matt</th>
</tr>
</thead>
<tbody>
<tr>
<td>White Matt</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Brown Matt</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
UV varnish

POL-SKONE veneered doors are coated with environment friendly UV varnish. It provides much better resistance to scratching and light impact than even multiple coatings of standard varnishes. A surface finished with natural veneer requires special care with products dedicated to this purpose.

For the Noble I model, we recommend the ZT OK8 tunnel housing (with plain strips) and the ZT OK9 tunnel housing (with textured strips) (p. 89).

The actual colour shades of veneers may vary since the veneers used are natural. The actual colours may vary from the colours printed in this catalogue.

**UV varnish**

POL-SKONE veneered doors are coated with environment friendly UV varnish. It provides much better resistance to scratching and light impact than even multiple coatings of standard varnishes. A surface finished with natural veneer requires special care with products dedicated to this purpose.

**COLOURS**

- European oak (334)
- Ebony (340)
- Dark Walnut Retro (404)
- Light Walnut Retro (405)

**DISTINCTIVE FEATURES**

- Non-rebated hinge: standard: matt chrome
caps: standard: matt chrome, option: brown, black
the magnetic lock in the colour of chrome-satina
- A magnetic mortise lock
- A textured panel and an aluminium connection strip

**AVAILABLE OPTIONS**

<table>
<thead>
<tr>
<th>VERSION</th>
<th>rebated door leaf</th>
</tr>
</thead>
<tbody>
<tr>
<td>VERSION 01</td>
<td>single leaf doors</td>
</tr>
<tr>
<td>VERSION 02</td>
<td>double leaf doors</td>
</tr>
<tr>
<td>VERSION 03</td>
<td>sliding doors</td>
</tr>
<tr>
<td>VERSION 04</td>
<td></td>
</tr>
<tr>
<td>VERSION 05</td>
<td></td>
</tr>
<tr>
<td>VERSION 06</td>
<td></td>
</tr>
<tr>
<td>VERSION 07</td>
<td></td>
</tr>
</tbody>
</table>

The door leaf price + the NOBLE non-rebated door frame price; optionally: the TOP SYSTEM 45 door frame and the TOP SYSTEM 90 door frame (p. 96)

2 x the door leaf price + the NOBLE non-rebated door frame price

we recommend the NOBLE adjustable door frames – see p. 94
**TECHNICAL SPECIFICATION**

**LEAF STRUCTURE**
Non-rebated system
- A rail and stile set made of laminated wood, a panel covered with natural oak veneer

**HARDWARE**
- A magnetic mortise lock, WK, WC – spacing: 90 mm; WB – spacing: 85 mm, key-operated
- Hinges: (“60”, “70”, “80”, “90” - 2 pcs)
- We recommend handles with split plates – NERIS – R, IMAGE-O INOX, ENTEPO, ENTRY, MY, TRINITY, TERRY, VICTORIA

**GLAZING**
- Standard: white matt glass, 4 mm thick, in the colour of European oak
- Standard: brown matt glass, 4 mm thick, in the colours of: ebony, light walnut, dark walnut
- For safety reasons, we recommend to use tempered glass – versions: 04, 05, 06, 07

**ADDITIONAL ACCESSORIES (OPTIONS)**
- Extra charge added to the price of the chosen model
- Free of charge: cylinder lock or bathroom privacy lock
- Shortened door up to 6 cm
- Shorter leaf and door frame – a set of only a shorter leaf and a standard door frame is not available, due to the way of fixing the lower hinge. The lower doors are reduced in size / shortened from the bottom side – a modified proportion of the lower part of the door against the whole door.
- Ventilation trim
- Handles
- Plastic and metal ventilation grills (applicable to the standard leaf height)
- Ventilation tubes
- Sliding system: in-wall version, on-wall version, the Premium system
- Non-rebated door frame NOBLE TOP SYSTEM
- Fixed non-rebated wooden door frame

**DIMENSIONS**
- Single leaf doors: “60”, “70”, “80”, “90”
- Double leaf doors
UV varnish

POL-SKONE veneered doors are coated with environment friendly UV varnish. It provides much better resistance to scratching and light impact than even multiple coatings of standard varnishes. A surface finished with natural veneer requires special care with products dedicated to this purpose.

**COLOURS**

<table>
<thead>
<tr>
<th>Colour Code</th>
<th>Colour</th>
</tr>
</thead>
<tbody>
<tr>
<td>334</td>
<td>European oak</td>
</tr>
<tr>
<td>340</td>
<td>Ebony</td>
</tr>
<tr>
<td>404</td>
<td>Dark walnut retro</td>
</tr>
<tr>
<td>405</td>
<td>Light walnut retro</td>
</tr>
</tbody>
</table>

**DISTINCTIVE FEATURES**

- **Non-rebated hinge**: standard: matt chrome caps; standard: matt chrome, option: brown, black; the magnetic lock in the colour of chrome-satina
- a magnetic mortise lock
- a textured panel

**AVAILABLE OPTIONS**

For the Noble I model, we recommend the ZT OK8 tunnel housing (with plain strips) and the ZT OK9 tunnel housing (with textured strips) (p. 89).

The actual colour shades of veneers may vary since the veneers used are natural. The actual colours may vary from the colours printed in this catalogue.

**UV varnish**

POL-SKONE veneered doors are coated with environment friendly UV varnish. It provides much better resistance to scratching and light impact than even multiple coatings of standard varnishes. A surface finished with natural veneer requires special care with products dedicated to this purpose.

<table>
<thead>
<tr>
<th>Option</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Single leaf doors</strong></td>
<td>the door leaf price + the NOBLE non-rebated door frame price; optionally: the TOP SYSTEM 45 door frame and the TOP SYSTEM 90 door frame (p. 96)</td>
</tr>
<tr>
<td><strong>Double leaf doors</strong></td>
<td>2 x the door leaf price + the NOBLE non-rebated door frame price</td>
</tr>
<tr>
<td><strong>Sliding doors</strong></td>
<td>see p. 86-88</td>
</tr>
<tr>
<td><strong>Door frames</strong></td>
<td>we recommend the NOBLE adjustable door frames – see p. 94</td>
</tr>
</tbody>
</table>
LATINO
INTERIOR DOOR LEAVES

FIESTA '09

TECHNICAL SPECIFICATION

LEAF STRUCTURE
non-rebated system
a rail and stile set made of laminated wood, topped with two flush HDF
boards covered with natural veneer or the LAMISTONE surface finish

HARWARE
a magnetic mortise lock, WK, WC – spacing: 90 mm; WB – spacing: 85 mm,
key-operated
hinges ("60", "70", "80", "90" - 2 pcs)

GLAZING
version 02, 03, 04, 05
standard: white matt glass, 4 mm thick, in the colours of: limba, European
oak, white oak, golden oak
standard: brown matt glass, 4 mm thick, in the colours of: ebony, light
walnut, dark walnut, cappuccino, mocha, teak, black oak, premium
walnut, wenge

ADDITIONAL ACCESSORIES (OPTIONS)
extra charge added to the price of the chosen model
free of charge: cylinder lock or bathroom privacy lock
shortened door up to 6 cm
shorter leaf and door frame – a set of only a shorter
leaf and a standard door frame is not available, due
to the way of fixing the lower hinge. The lower doors
are reduced in size / shortened from the bottom side
– a modified proportion of the lower part of the door
against the whole door
ventilation trim (ventilation grills cannot be used)
thick panel – p. 133-135
ventilation tubes (TK5; TN1-TN5) – p. 101
sliding system: in-wall version, on-wall version, the Pre-
mium system – p. 86-88
FIESTA, TOP SYSTEM non-rebated door frame – p. 91-97

DIMENSIONS
single leaf doors: "60", "70", "80", "90"
double leaf doors
UV varnish
POL-SKONE veneered doors are coated with environment friendly UV varnish. It provides much better resistance to scratching and light impact than even multiple coatings of standard varnishes. A surface finished with natural veneer requires special care with products dedicated to this purpose.

* The actual colour shades of veneers may vary since the veneers used are natural.

**The actual colour shades of veneers may vary since the veneers used are natural.

The colour code is absolutely required to make an order.
The colours printed in this catalogue may vary from the actual colours due to the quality of high volume print process.

A dedicated handle model: the LATINO handle – a split plate (p. 135)

<table>
<thead>
<tr>
<th>single leaf doors</th>
<th>double leaf doors</th>
<th>sliding doors</th>
<th>door frames</th>
</tr>
</thead>
<tbody>
<tr>
<td>the door leaf price + the price of the FIESTA non-rebated adjustable door frame for the single leaf door (p. 95); optionally: the TOP SYSTEM 45 door frame and the TOP SYSTEM 90 door frame (p. 96)</td>
<td>2 x the door leaf price + the FIESTA non-rebated adjustable door frame for the double leaf door (p. 95)</td>
<td>see p. 86-88</td>
<td>we recommend the FIESTA adjustable door frames; sections, layouts - see p. 95</td>
</tr>
</tbody>
</table>
TECHNICAL SPECIFICATION

LEAF STRUCTURE
non-rebated system

- a rail and stile set made of laminated wood, topped with two flush HDF panels covered with natural veneer or the LAMISTONE surface finish

HARDWARE
a magnetic mortise lock, WK, WC – spacing: 90 mm; WB – spacing: 85 mm, key-operated

- hinges (“60”, “70”, “80”, “90” – 2 pcs)

GLAZING
version 02, 03, 04, 05, 06, 07, 08, 09, 10, 11
standard: white matt glass, 4 mm thick, in the colours of: limba, European oak, white oak, golden oak
standard: brown matt glass, 4 mm thick, in the colours of: ebony, light walnut, cappuccino, mocha, teak, black oak, premium walnut, wenge

- for safety reasons, we recommend to use tempered glass – versions: 09, 10, 11

white matt
brown matt

ADDITIONAL ACCESSORIES (OPTIONS)
extra charge added to the price of the chosen model

- free of charge: cylinder lock or bathroom privacy lock
- shortened door up to 6 cm
- shorter leaf and door frame – a set of only a shorter leaf and a standard door frame is not available, due to the way of fixing the lower hinge. The lower doors are reduced in size / shortened from the bottom side – a modified proportion of the lower part of the door against the whole door
- ventilation trim (ventilation grills cannot be used)
- handles on split plate
- ventilation tubes (TKS, TNT-1N5)
- sliding system: in-wall version, on-wall version, the Premium system
- FIESTA. TOP SYSTEM non-rebated door frame

DIMENSIONS
single leaf doors: “60”, “70”, “80”, “90”
double leaf doors

p. 133-135
p. 101
p. 86-88
p. 91-97
POL-SKONE veneered doors are coated with environment friendly UV varnish. It provides much better resistance to scratching and light impact than even multiple coatings of standard varnishes. A surface finished with natural veneer requires special care with products dedicated to this purpose.

Surface coating with enhanced resistance to wear and chemicals. Recommended for public utility buildings and applicable to intensive use conditions, e.g. in hotels, offices, SPA centres, swimming pools.

The colour code is absolutely required to make an order. The colours printed in this catalogue may vary from the actual colours due to the quality of high volume print process.

A dedicated handle model: the SWING handle - a split plate (p. 135)

<table>
<thead>
<tr>
<th>single leaf doors</th>
<th>double leaf doors</th>
<th>sliding doors</th>
<th>door frames</th>
</tr>
</thead>
<tbody>
<tr>
<td>the door leaf price + the price of the FIESTA non-rebated adjustable door frame for the single leaf door (p. 95); optionally: the TOP SYSTEM 45 door frame and the TOP SYSTEM 90 door frame (p. 96)</td>
<td>2 x the door leaf price + the FIESTA non-rebated adjustable door frame for the double leaf door (p. 95)</td>
<td>see p. 86-88</td>
<td>we recommend the FIESTA adjustable door frames: sections, layouts - see p. 95</td>
</tr>
</tbody>
</table>
LEAF STRUCTURE
- non-rebated system
- a rail and stile set made of laminated wood, topped with two flush HDF boards covered with natural veneer or the LAMISTONE surface finish

HARDWARE
- a magnetic mortise lock, WK, WC – spacing: 90 mm; WB – spacing: 85 mm, key-operated
- hinges ("60", "70", "80", "90" – 2 pcs)

GLAZING
- version 02, 03, 04, 05, 06
  - standard: white matt glass, 4 mm thick, in the colours of: limba, European oak, white oak, golden oak
  - standard: brown matt glass, 4 mm thick, in the colours of: ebony, light walnut, dark walnut, cappuccino, macha, teak, black oak, premium walnut, wenge
- for safety reasons, we recommend to use tempered glass – versions: 05, 06
  - white matt
  - brown matt

ADDITIONAL ACCESSORIES (OPTIONS)
- extra charge added to the price of the chosen model
- free of charge: cylinder lock or bathroom privacy lock
- ventilation film (ventilation grills cannot be used)
- handles on split plate
- ventilation tubes (TK5; TN1-TN5)
- sliding system: in-wall version, on-wall version, the Premium system

FIESTA, TOP SYSTEM non-rebated door frame
- p. 101
- p. 86-88

DIMENSIONS
- single leaf doors: "60"; "70"; "80"; "90"
- double leaf doors
  - p. 91-97
UV varnish
POL-SKONE veneered doors are coated with environment friendly UV varnish. It provides much better resistance to scratching and light impact than even multiple coatings of standard varnishes. A surface finished with natural veneer requires special care with products dedicated to this purpose.

The colour code is absolutely required to make an order. The colours printed in this catalogue may vary from the actual colours due to the quality of high volume print process.

A dedicated handle model: the STEPS handle – a split plate (p. 135)

- **single leaf doors**: the door leaf price + the price of the FIESTA non-rebated adjustable door frame for the single leaf door (p. 95); optionally: the TOP SYSTEM 45 door frame and the TOP SYSTEM 90 door frame (p. 96)
- **double leaf doors**: 2 x the door leaf price + the FIESTA non-rebated adjustable door frame for the double leaf door (p. 95)
- **sliding doors**: see p. 86-88
- **door frames**: we recommend the FIESTA adjustable door frames; sections, layouts - see p. 95

### AVAILABLE OPTIONS

![Door options](image)

**LAMISTONE**

<table>
<thead>
<tr>
<th>rebated door leaf</th>
<th>version 01</th>
<th>version 02</th>
<th>version 03</th>
<th>version 04</th>
<th>version 05</th>
<th>version 06</th>
</tr>
</thead>
<tbody>
<tr>
<td>veneered</td>
<td>version 01</td>
<td>version 02</td>
<td>version 03</td>
<td>version 04</td>
<td>version 05</td>
<td>version 06</td>
</tr>
<tr>
<td>non-rebated door leaf</td>
<td>version 01</td>
<td>version 02</td>
<td>version 03</td>
<td>version 04</td>
<td>version 05</td>
<td>version 06</td>
</tr>
</tbody>
</table>

### COLOURS*

- white oak
- golden oak
- black oak
- walnut premium
- teak
- wenge

* Differences in colour shades of door leaves and door frames are acceptable.

### COLOURS**

- limba
- European oak
- ebony
- dark walnut
- light walnut
- cappuccino
- moka
- teak

**The actual colour shades of veneers may vary since the veneers used are natural.

---

**Table:**

<table>
<thead>
<tr>
<th>Laminate</th>
<th>Version 01</th>
<th>Version 02</th>
<th>Version 03</th>
<th>Version 04</th>
<th>Version 05</th>
<th>Version 06</th>
</tr>
</thead>
<tbody>
<tr>
<td>rebated door leaf</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
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<tr>
<td>veneered</td>
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<tr>
<td>non-rebated door leaf</td>
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<td></td>
<td></td>
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</tr>
</tbody>
</table>

**Note:** The actual colour shades of veneers may vary since the veneers used are natural.
TECHNICAL SPECIFICATION

LEAF STRUCTURE
non-rebated system
a rail and stile set made of laminated wood, topped with two flush HDF panels covered with natural veneer or the LAMISTONE surface finish

HARDWARE
a magnetic mortise lock, WK, WC – spacing: 90 mm; WB – spacing: 85 mm; key-operated;
magnets (“60”, “70”, “80”, “90” – 2 pcs)

GLAZING
version 02, 03, 04, 05
standard: white matt glass, 4 mm thick, in the colours of: limba, European oak, white oak, golden oak
standard: brown matt glass, 4 mm thick, in the colours of: ebony, light walnut, dark walnut, cappuccino, mocha, teak, black oak, premium walnut, wenge

version 06, 07
standard: white matt tempered glass, 4 mm thick, in the colours of: limba, European oak, white oak, golden oak
standard: brown matt tempered glass, 4 mm thick, in the colours of: ebony, light walnut, dark walnut, cappuccino, mocha, teak, black oak, premium walnut, wenge

DIMENSIONS
single leaf doors: “60”; “70”; “80”; “90”
double leaf doors

ADDITIONAL ACCESSORIES (OPTIONS)
extra charge added to the price of the chosen model:
free of charge: cylinder lock or bathroom privacy lock
shortened door up to 6 cm
Shorter leaf and door frame – a set of only a shorter leaf and a standard door frame is not available, due to the way of fixing the lower hinge. The lower doors are reduced in size / shortened from the bottom side – a modified proportion of the lower part of the door against the whole door.
ventilation trim (ventilation grills cannot be used)
extra charge added to the price of the chosen model

handles on split plate
p. 133-135
ventilation tubes [TK5; TN1-TN5]
p. 101
sliding system: in-wall version, on-wall version, the Premium system
p. 86-88
Fiesta Top System non-rebated door frame
p. 91-97

FIESTA, TOP SYSTEM non-rebated door frame

p. 133-135
POL-SKONE veneered doors are coated with environment friendly UV varnish—it provides much better resistance to scratching and light impact than even multiple coatings of standard varnishes. A surface finished with natural veneer requires special care with products dedicated to this purpose.

**The actual colour shades of veneers may vary since the veneers used are natural.**

The colour code is absolutely required to make an order. The colours printed in this catalogue may vary from the actual colours due to the quality of high volume print process.

A dedicated handle model: the **PASSO** handle – a split plate (p. 135)

<table>
<thead>
<tr>
<th>single leaf doors</th>
<th>double leaf doors</th>
<th>sliding doors</th>
<th>door frames</th>
</tr>
</thead>
<tbody>
<tr>
<td>the door leaf price + the price of the <strong>FIESTA</strong> non-rebated adjustable door frame for the single leaf door (p. 95); optionally: the <strong>TOP SYSTEM 45</strong> door frame and the <strong>TOP SYSTEM 90</strong> door frame (p. 96)</td>
<td>2 x the door leaf price + the <strong>FIESTA</strong> non-rebated adjustable door frame for the double leaf door (p. 95)</td>
<td>see p. 86-88</td>
<td>we recommend the <strong>FIESTA</strong> adjustable door frames; sections, layouts - see p. 95</td>
</tr>
</tbody>
</table>
TECHNICAL SPECIFICATION

LEAF STRUCTURE
non-rebated system
- a rail and stile set made of laminated wood, topped with two flush HDF panels covered with natural veneer or the LAMISTONE surface finish

HARDWARE
- a magnetic mortise lock, WK, WC – spacing: 90 mm; WB – spacing: 85 mm; key-operated
- hinges (“60”, “70”, “80”, “90” – 2 pcs)

GLAZING
version 02, 03, 04, 05
- standard: white matt glass, 4 mm thick, in the colours of: limba, European oak, white oak, golden oak
- standard: brown matt glass, 4 mm thick, in the colours of: ebony, light walnut, dark walnut, cappuccino, mocha, teak, black oak, premium walnut, wenge

version 06, 07
- standard: white matt tempered glass, 4 mm thick, in the colours of: limba, European oak, white oak, golden oak
- standard: brown matt tempered glass, 4 mm thick, in the colours of: ebony, light walnut, dark walnut, cappuccino, mocha, teak, black oak, premium walnut, wenge

ADDITIONAL ACCESSORIES (OPTIONS)
- extra charge added to the price of the chosen model
  - free of charge: cylinder lock or bathroom privacy lock
  - shortened door up to 6 cm
  - Shorter leaf and door frame – a set of only a shorter leaf and a standard door frame is not available, due to the way of fixing the lower hinge. The lower doors are reduced in size / shortened from the bottom side – a modified proportion of the lower part of the door against the whole door.
  - ventilation trim (ventilation grills cannot be used)
  - handles on split plate
  - ventilation tubes (TK5; TN1-TN5)
  - sliding system: in-wall version, on-wall version, the Premium system

DIMENSIONS
- single leaf doors: “60”, “70”, “80”, “90”
- double leaf doors

The door height is 2283 mm.
**COLOURS***

<table>
<thead>
<tr>
<th>Code</th>
<th>Colour</th>
</tr>
</thead>
<tbody>
<tr>
<td>260</td>
<td>white oak</td>
</tr>
<tr>
<td>261</td>
<td>golden oak</td>
</tr>
<tr>
<td>262</td>
<td>black oak</td>
</tr>
<tr>
<td>263</td>
<td>walnut premium</td>
</tr>
<tr>
<td>264</td>
<td>teak</td>
</tr>
<tr>
<td>265</td>
<td>wenge</td>
</tr>
</tbody>
</table>

* Differences in colour shades of door leaves and door frames are acceptable.

**COLOURS**

<table>
<thead>
<tr>
<th>Code</th>
<th>Colour</th>
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</thead>
<tbody>
<tr>
<td>312</td>
<td>limba</td>
</tr>
<tr>
<td>334</td>
<td>European oak</td>
</tr>
<tr>
<td>340</td>
<td>ebony</td>
</tr>
<tr>
<td>404</td>
<td>dark walnut</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Code</th>
<th>Colour</th>
</tr>
</thead>
<tbody>
<tr>
<td>405</td>
<td>light walnut</td>
</tr>
<tr>
<td>421</td>
<td>cappuccino</td>
</tr>
<tr>
<td>422</td>
<td>moka</td>
</tr>
<tr>
<td>424</td>
<td>teak</td>
</tr>
</tbody>
</table>

**UV varnish**

POL-SKONE veneered doors are coated with environment friendly UV varnish. It provides much better resistance to scratching and light impact than even multiple coatings of standard varnishes. A surface finished with natural veneer requires special care with products dedicated to this purpose.

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*The colour code is absolutely required to make an order.

The colours printed in this catalogue may vary from the actual colours due to the quality of high volume print process.

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A dedicated handle model: the PASSO handle – a split plate (p. 135)

- **single leaf doors**: the door leaf price + the price of the FIESTA non-rebated adjustable door frame for the single leaf door (p. 95); optionally: the TOP SYSTEM 45 door frame and the TOP SYSTEM 90 door frame (p. 96)
- **double leaf doors**: 2 x the door leaf price + the FIESTA non-rebated adjustable door frame for the double leaf door (p. 95)
- **sliding doors**: see p. 86-88
- **door frames**: we recommend the FIESTA adjustable door frames; sections, layouts - see p. 95
TECHNICAL SPECIFICATION

LEAF STRUCTURE
- non-rebated system
- a rail and stile set made of laminated wood, covered with natural oak veneer

HARDWARE
- a magnetic, mortise lock, WK; WC – spacing: 90 mm; WB – spacing: 85 mm, key-operated
- hinges ("50", "70", "80", "90" - 2 pcs)

GLAZING
- version 02, 03, 04, 05
- standard: white matt glass, 4 mm thick, in the colour of natural oak
- standard: brown matt glass, 4 mm thick, in the colours of: medium walnut, black walnut

ADDITIONAL ACCESSORIES (OPTIONS)
- free of charge: cylinder lock or bathroom privacy lock
- shortened door up to 6 cm (only from the bottom side)
- shorter leaf and door frame – a set of only a shorter leaf and a standard door frame is not available, due to the way of fixing the lower hinge. The lower doors are reduced in size / shortened from the bottom side – a modified proportion of the lower part of the door against the whole door
- ventilation trim (ventilation grills cannot be used)
- handles on split plate
- ventilation tubes (TKS; TN1-TN5)

DIMENSIONS
- single leaf doors: "60", "70", "80", "90"
- double leaf doors
- Premium system
- in-wall version, on-wall version
- p. 91-97
- p. 101
- p. 86-88
- p. 133-135
UV varnish
POL-SKONE veneered doors are coated with environment friendly UV varnish. It provides much better resistance to scratching and light impact than even multiple coatings of standard varnishes. A surface finished with natural veneer requires special care with products dedicated to this purpose.

Available options
A dedicated handle model: the **CALYPSO** handle – a split plate (p. 135)

<table>
<thead>
<tr>
<th>Single leaf doors</th>
<th>Double leaf doors</th>
<th>Sliding doors</th>
<th>Door frames</th>
</tr>
</thead>
<tbody>
<tr>
<td>the door leaf price + the price of the FIESTA non-rebated adjustable door frame for the single leaf door (p. 95); optionally: the TOP SYSTEM 45 door frame and the TOP SYSTEM 90 door frame (p. 96)</td>
<td>2 x the door leaf price + the FIESTA non-rebated adjustable door frame for the double leaf door (p. 95)</td>
<td>see p. 86-88</td>
<td>we recommend the FIESTA adjustable door frames; sections, layouts - see p. 95</td>
</tr>
</tbody>
</table>

*The actual colour shades of veneers may vary since the veneers used are natural. The actual colours may vary from the colours printed in this catalogue. The colour code is absolutely required to make an order.*
**LEAF STRUCTURE**
- non-rebated system
- rail and stile set made of laminated wood, covered with natural oak veneer

**HARDWARE**
- a magnetic, mortise lock, WK, WC – spacing: 90 mm; WB – spacing: 85 mm, key-operated
- hinges ("60", "70", "80", "90" - 2 pcs)

**GLAZING**
- version 02
  - standard: white matt glass, 4 mm thick, in the colour of natural oak

**ADDITIONAL ACCESSORIES (OPTIONS)**
- extra charge added to the price of the chosen model
- shortened door up to 6 cm
- shorter leaf and door frame – a set of only a shorter leaf and a standard door frame is not available, due to the way of fixing the lower hinge. The lower doors are reduced in size / shortened from the bottom side – a modified proportion of the lower part of the door against the whole door
- ventilation trim (ventilation grills cannot be used)
- ventilation tubes (TKS; TN1-TNS)
- handles on split plate
- shortened door

**DIMENSIONS**
- single leaf doors: "60", "70", "80", "90"
- double leaf doors
**COLOURS***

<table>
<thead>
<tr>
<th>431</th>
<th>432</th>
<th>433</th>
</tr>
</thead>
<tbody>
<tr>
<td>natural oak</td>
<td>medium walnut</td>
<td>black walnut</td>
</tr>
</tbody>
</table>

*The actual colour shades of veneers may vary since the veneers used are natural. The actual colours may vary from the colours printed in this catalogue. The colour code is absolutely required to make an order.*

**AVAILABLE OPTIONS**

**UV varnish**

POL-SKONE veneered doors are coated with environment friendly UV varnish. It provides much better resistance to scratching and light impact than even multiple coatings of standard varnishes. A surface finished with natural veneer requires special care with products dedicated to this purpose.

**A dedicated handle model: the SABIA handle – a split plate (p. 135)**

<table>
<thead>
<tr>
<th>Type</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>single leaf doors</td>
<td>the door leaf price + the price of the FIESTA non-rebated adjustable door frame for the single leaf door (p. 95); optionally: the TOP SYSTEM 45 door frame and the TOP SYSTEM 90 door frame (p. 96)</td>
</tr>
<tr>
<td>double leaf doors</td>
<td>2 x the door leaf price + the FIESTA non-rebated adjustable door frame for the double leaf door (p. 95)</td>
</tr>
<tr>
<td>sliding doors</td>
<td>see p. 86-88</td>
</tr>
<tr>
<td>door frames</td>
<td>we recommend the FIESTA adjustable door frames: sections, layouts - see p. 95</td>
</tr>
</tbody>
</table>
TECHNICAL SPECIFICATION

LEAF STRUCTURE
rebated system
a rail and stile set made of laminated oak wood, a panel covered with natural oak veneer

HARDWARE
a single-point mortise lock, spacing: 72 mm, key-operated
hinges: door (a complete set: a door leaf and a wooden door frame) – the adjustable screw-in pivot type; door leaves (for standard door metal frames) – the screw-in pivot type ("60", "70", "80" – 2 pcs; "90" – 3 pcs)

GLAZING
LARGE PANE, 3 PANES, 4 PANES
- standard: safe matt glass, 6 mm thick
- the POL-SKONE System oak muntin bars
SR porthole: the LAKOMAT glass, 4 mm thick

ADDITIONAL ACCESSORIES (OPTIONS)
extra charge added to the price of the chosen model
free of charge: cylinder lock or bathroom privacy lock
third hinge in the door leaf ("60", "70", "80")
protection of the bottom rail against excessive humidity (all models except leaves with ventilation trim)
shortened door up to 6 cm
non-standard gain depth (min. 20 mm)
ventilation trim
oak threshold with varnish coating for single leaf doors
hinge covers
optional glazing
handles
ventilation grills (for standard height, except "60")
ventilation tubes
sliding system: in-wall version, on-wall version, the Premium system
door frames: fixed or adjustable
DIMENSIONS
single leaf doors: "60", "70", "80", "90"
double leaf doors

THE FORM DOOR SECTION
A panel covered with natural oak veneer
A wooden door frame covered with natural oak veneer
An oak rail and stile set covered with natural oak veneer
**OAK WOOD SURFACE FINISH**

- veneered
- UV varnish

---

**COLOURS**

The actual colour shades of veneers may vary since the veneers used are natural. The actual colours may vary from the colours printed in this catalogue.

![Form frame profile with available porthole options](image)

<table>
<thead>
<tr>
<th>Colour Code</th>
<th>Colour</th>
<th>Availability of porthole for flush doors</th>
</tr>
</thead>
<tbody>
<tr>
<td>334</td>
<td>European oak</td>
<td>porthole 1 (Ø 220 mm, 18 mm thick)</td>
</tr>
<tr>
<td>340</td>
<td>ebony</td>
<td>porthole 2 (Ø 320 mm, 18 mm thick)</td>
</tr>
<tr>
<td>404</td>
<td>dark walnut</td>
<td>porthole 3 (Ø 350 mm, 18 mm thick)</td>
</tr>
<tr>
<td>405</td>
<td>light walnut</td>
<td>Available in the colours of:</td>
</tr>
<tr>
<td>400</td>
<td>oiled oak</td>
<td>- stainless steel (mat)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>- chrome</td>
</tr>
<tr>
<td></td>
<td></td>
<td>- brass</td>
</tr>
</tbody>
</table>

---

**UV varnish**

POL-SKONE veneered doors are coated with environment friendly UV varnish. It provides much better resistance to scratching and light impact than even multiple coatings of standard varnishes. A surface finished with natural veneer requires special care with products dedicated to this purpose.

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**single leaf doors**
- door leaf price + price of fixed or adjustable door frame for single leaf rebated door

**double leaf doors**
- 2 x price of door leaf + price of fixed or adjustable door frame for double leaf rebated door

**sliding doors**
- see p. 86-88

**door frames**
- we recommend adjustable door frames: RETRO (2R), Model 2000 (2M), POL-SKONE (2Z), DIN (2F)
- Q-SYSTEM (2L) and fixed wooden frame, sections, layouts – see p. 91-97
LEAF STRUCTURE
non-rebated system
a rail and stile set made of laminated wood, topped with two flush HDF boards, covered with HPL laminated surface finish; the core made of perforated chipboard; the door leaf edge protected with an aluminium rim (in the colour of: brushed anode) or a natural oak veneer rim

HARDWARE
a magnetic mortise lock, WK, WC – spacing: 90 mm; W8 – spacing: 85 mm, key-operated
hidden adjustable non-rebated hinges: “80”-2 pcs and “90”-3 pcs

OSCIENICA
the CPL grey laminate (222) - the door leaf edge protected with an aluminium rim
the natural oak veneer (334) - the door leaf edge protected with a natural oak veneer rim

GLAZING
standard: white matt glass, 4 mm thick
an aluminium frame

ADDITIONAL ACCESSORIES (OPTIONS)
extra charge added to the price of the chosen model
free of charge: cylinder lock or bathroom privacy lock
shortened door up to 6 cm
handles on split plate
p. 133-135
ventilation tubes
p. 100
ventilation grills
ventilation trim
protection of the bottom rail against excessive humidity (all models except leaves with ventilation trim)
sliding system: in-wall version, on-wall version
p. 86-88

DIMENSIONS
single leaf doors: “80”; “90”
double leaf doors
optionally: an additional flush “40” segment (a full leaf price)
- quantity of hinges: 2 or 3 pieces (as in the main door leaf)
The primary version – a door leaf, coloured, CPL 0.2 laminated, grey.

### EXTRA CHARGE FOR THE PRIMARY VERSION OPTIONS

- **The colour L-P 1 (M2026)**
- **The colour L-P 2 (F1118GLS)**
- **The colour L-P 3 (M5392)**
- **The colour L-P 4 (M4767)**
- **The colour L-P 5G (K1238 AR+) gloss**
- **The colour L-P 5S (K1238) texture**
- **The colour L-P 6 (M2046)**
- **The colour L-P 7G (F7912) glass**
- **The colour L-P 7S (F7912) texture**
- **The colour L-P 8S (F7927) texture**
- **The colour L-P 9S (F2253) texture**

**Optionally: other colours of HPL laminates (to be consulted with the POL-SKONE sales department)**

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**COLOURS**

<table>
<thead>
<tr>
<th></th>
<th>L-P 1</th>
<th>L-P 2</th>
<th>L-P 3</th>
<th>L-P 4</th>
<th>L-P 5</th>
<th>L-P 5G</th>
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<tbody>
<tr>
<td>M2026</td>
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<td>F1118GLS</td>
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<td>M5392</td>
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<td>M4767</td>
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<th>L-P 75</th>
<th>L-P 7G</th>
<th>L-P 8S</th>
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<tr>
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<tr>
<td>F7927</td>
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<td></td>
</tr>
<tr>
<td>F2253</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**single leaf doors**

- price of door leaf (basic version) + extra charge according to the colour table + price of the L-PROJEKT adjustable door frame for single leaf doors

**double leaf doors**

- 2 x (door leaf price + extra charge according to the colour table) + price of the L-PROJEKT adjustable door frame for double leaf doors

**sliding doors**

- see p. 86-88

**door frames**

- we recommend adjustable door frames: L-PROJEKT, TOP SYSTEM 45, 90+, sections, layouts – see p. 95
TECHNICAL SPECIFICATION

LEAF STRUCTURE
non-rebated system
a rail and stile set made of laminated wood, covered with natural veneer or the LAMISTONE surface finish

HARDWARE
a magnetic mortise lock, WK, WC – spacing: 90 mm; WB – spacing: 85 mm, key-operated
hinges (“60”, “70”, “80”, “90” – 2 pcs)

GLAZING
tempered glass in the colour of white or brown, 6 mm thick

ADDITIONAL ACCESSORIES (OPTIONS)
extra charge added to the price of the chosen model
hire of charge: cylinder lock or bathroom privacy lock
ventilation trim
handles on split plate
additional decorative component for VERTO leaves – 2 additional strips in the colour of aluminium on each side, fixed to the stile by glazing
FIESTA, TOP SYSTEM non-rebated door frame

DIMENSIONS
single leaf doors: “60”; “70”; “80”; “90”
double leaf doors
the VERTO model – available only in the catalogue dimensions
**GLAZING**

<table>
<thead>
<tr>
<th>GLASS PANE I</th>
<th>GLASS PANE II</th>
<th>GLASS PANE III</th>
<th>GLASS PANE IV</th>
<th>GLASS PANE V</th>
<th>GLASS PANE VI</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>LAMISTONE colours:</th>
<th>white oak (260); golden oak (261); black oak (262); premium walnut (263); teak (264); wenge (265)</th>
</tr>
</thead>
</table>

**Veneer colours:**
- limba (312); European oak (334); ebony (340); dark walnut (404); light walnut (405); cappuccino (421); mocha (422); teak (424)

*D Differences in colour shades of door leaves and door frames are possible.*

**The actual colour shades of veneers may vary since the veneers used are natural. The actual colours may vary from the colours printed in this catalogue.**

A dedicated handle model: the **VERTO** handle – a split plate (p. 135)

- **single leaf doors**
  - the door leaf price + the price of the FIESTA non-rebated adjustable door frame for the single leaf door (p. 95); optionally: the TOP SYSTEM 45 door frame and the TOP SYSTEM 90 door frame (p. 96)

- **double leaf doors**
  - 2 x the door leaf price + the FIESTA non-rebated adjustable door frame for the double leaf door (p. 95)

- **sliding doors**
  - see p. 86-88

- **door frames**
  - we recommend the FIESTA adjustable door frames; sections, layouts - see p. 95
## LEAF STRUCTURE

**Non-rebated system**
- A rail and stile set made of laminated wood, covered with natural veneer or the LAMISTONE surface finish.

## HARDWARE

- A magnetic mortise lock, WK, WC – spacing: 90 mm; WB – spacing: 85 mm, key-operated.
- Hinges ("60", "70", "80", "90" – 2 pcs).

## GLAZING

- Tempered glass in the colour of white or brown, 6 mm thick.

## ADDITIONAL ACCESSORIES (OPTIONS)

- Extra charge added to the price of the chosen model.
- Free of charge: cylinder lock or bathroom privacy lock.
- Handles on split plate.
- Additional decorative components for VERTO leaves – 2 additional strips in the colour of aluminium on each side, fixed to the stile by glazing.

### VENTILATION TRIM
- Not available.

## FINISHES

- A rail and stile set made of laminated wood, covered with natural veneer or the LAMISTONE surface finish.

## HARDWARE

- A magnetic mortise lock, WK, WC – spacing: 90 mm; WB – spacing: 85 mm, key-operated.
- Hinges ("60", "70", "80", "90" – 2 pcs).

## GLAZING

- Tempered glass in the colour of white or brown, 6 mm thick.

## ADDITIONAL ACCESSORIES (OPTIONS)

- Extra charge added to the price of the chosen model.
- Free of charge: cylinder lock or bathroom privacy lock.
- Handles on split plate.
- Additional decorative components for VERTO leaves – 2 additional strips in the colour of aluminium on each side, fixed to the stile by glazing.

### VENTILATION TRIM
- Not available.

## FINISHES

- A rail and stile set made of laminated wood, covered with natural veneer or the LAMISTONE surface finish.

## HARDWARE

- A magnetic mortise lock, WK, WC – spacing: 90 mm; WB – spacing: 85 mm, key-operated.
- Hinges ("60", "70", "80", "90" – 2 pcs).

## GLAZING

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## ADDITIONAL ACCESSORIES (OPTIONS)

- Extra charge added to the price of the chosen model.
- Free of charge: cylinder lock or bathroom privacy lock.
- Handles on split plate.
- Additional decorative components for VERTO leaves – 2 additional strips in the colour of aluminium on each side, fixed to the stile by glazing.

### VENTILATION TRIM
- Not available.

## FINISHES

- A rail and stile set made of laminated wood, covered with natural veneer or the LAMISTONE surface finish.

## HARDWARE

- A magnetic mortise lock, WK, WC – spacing: 90 mm; WB – spacing: 85 mm, key-operated.
- Hinges ("60", "70", "80", "90" – 2 pcs).

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- Tempered glass in the colour of white or brown, 6 mm thick.

## ADDITIONAL ACCESSORIES (OPTIONS)

- Extra charge added to the price of the chosen model.
- Free of charge: cylinder lock or bathroom privacy lock.
- Handles on split plate.
- Additional decorative components for VERTO leaves – 2 additional strips in the colour of aluminium on each side, fixed to the stile by glazing.

### VENTILATION TRIM
- Not available.

## FINISHES

- A rail and stile set made of laminated wood, covered with natural veneer or the LAMISTONE surface finish.

## HARDWARE

- A magnetic mortise lock, WK, WC – spacing: 90 mm; WB – spacing: 85 mm, key-operated.
- Hinges ("60", "70", "80", "90" – 2 pcs).

## GLAZING

- Tempered glass in the colour of white or brown, 6 mm thick.

## ADDITIONAL ACCESSORIES (OPTIONS)

- Extra charge added to the price of the chosen model.
- Free of charge: cylinder lock or bathroom privacy lock.
- Handles on split plate.
- Additional decorative components for VERTO leaves – 2 additional strips in the colour of aluminium on each side, fixed to the stile by glazing.

### VENTILATION TRIM
- Not available.

## FINISHES

- A rail and stile set made of laminated wood, covered with natural veneer or the LAMISTONE surface finish.

## HARDWARE

- A magnetic mortise lock, WK, WC – spacing: 90 mm; WB – spacing: 85 mm, key-operated.
- Hinges ("60", "70", "80", "90" – 2 pcs).

## GLAZING

- Tempered glass in the colour of white or brown, 6 mm thick.

## ADDITIONAL ACCESSORIES (OPTIONS)

- Extra charge added to the price of the chosen model.
- Free of charge: cylinder lock or bathroom privacy lock.
- Handles on split plate.
- Additional decorative components for VERTO leaves – 2 additional strips in the colour of aluminium on each side, fixed to the stile by glazing.

### VENTILATION TRIM
- Not available.

## FINISHES

- A rail and stile set made of laminated wood, covered with natural veneer or the LAMISTONE surface finish.

## HARDWARE

- A magnetic mortise lock, WK, WC – spacing: 90 mm; WB – spacing: 85 mm, key-operated.
- Hinges ("60", "70", "80", "90" – 2 pcs).

## GLAZING

- Tempered glass in the colour of white or brown, 6 mm thick.

## ADDITIONAL ACCESSORIES (OPTIONS)

- Extra charge added to the price of the chosen model.
- Free of charge: cylinder lock or bathroom privacy lock.
- Handles on split plate.
- Additional decorative components for VERTO leaves – 2 additional strips in the colour of aluminium on each side, fixed to the stile by glazing.

### VENTILATION TRIM
- Not available.
single leaf doors
1. the door leaf price + the price of the FIESTA non-rebated adjustable door frame for the single leaf door (p. 95); optionally: the TOP SYSTEM 45 door frame and the TOP SYSTEM 90 door frame (p. 96)

double leaf doors
2. $2 \times$ the door leaf price + the FIESTA non-rebated adjustable door frame for the double leaf door (p. 95)

door frames
3. we recommend the FIESTA adjustable door frames; sections, layouts - see p. 95

sliding doors
4. sliding doors - see p. 86-88

**Note:**
- The actual colours may vary from the colours printed in this catalogue.
- Differences in colour shades of door leaves and edges are possible.
- The actual colour shades of veneers may vary since the veneers used are natural.

**LAMISTONE colours:** white oak (260); golden oak (261); black oak (262); premium walnut (263); teak (264); wenge (265)

**Veneer colours:** limba (312); European oak (334); ebony (340); dark walnut (404); light walnut (405); cappuccino (421); mocha (422); teak (424)
DOOR FRAME
adjustable type, LUMEN system, available in the colours of: TOP RESIST, LAMISTONE, SILKSTONE, GRAVISTONE, laminated and veneered

HARDWARE
DORMA Studio Arcos, key-operated, for a cylinder lock or a bathroom privacy lock

GLAZING
tempered glass in the colour of white or brown, 8 mm thick

ADDITIONAL ACCESSORIES (OPTIONS)
extra charge added to the price of the chosen model
- ventilation trim

LUMEN adjustable door frame p. 81

DIMENSIONS
single leaf doors: "60"; "70"; "80"; "90"
The LUMEN door leaf fits the LUMEN adjustable door frame

the LUMEN model – available only in the catalogue dimensions

ventilation trim available
**LUMEN**

**GLAZING**

<table>
<thead>
<tr>
<th>GLAZING</th>
<th>GLASS PANE I</th>
<th>GLASS PANE II</th>
<th>GLASS PANE III</th>
<th>GLASS PANE IV</th>
<th>GLASS PANE V</th>
<th>GLASS PANE VI</th>
<th>GLASS PANE VII</th>
<th>GLASS PANE VIII</th>
<th>GLASS PANE IX</th>
</tr>
</thead>
<tbody>
<tr>
<td>white, brown</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**DORMA HARDWARE FOR GLASS DOORS**

- Aluminium EV1-Deco 114
- Aluminium gloss 103
- Aluminium brass EV3 105
- Aluminium stainless steel 107

**LUMEN ADJUSTABLE DOOR FRAME**

**FOR GLASS DOORS**

- Angular architrave
- MDF door frame
- Weather strip

<table>
<thead>
<tr>
<th>GLASS PANE I</th>
<th>GLASS PANE II</th>
<th>GLASS PANE III</th>
<th>GLASS PANE IV</th>
<th>GLASS PANE V</th>
<th>GLASS PANE VI</th>
<th>GLASS PANE VII</th>
<th>GLASS PANE VIII</th>
<th>GLASS PANE IX</th>
</tr>
</thead>
<tbody>
<tr>
<td>01</td>
<td>02</td>
<td>01</td>
<td>02</td>
<td>01</td>
<td>02</td>
<td>01</td>
<td>02</td>
<td>01</td>
</tr>
</tbody>
</table>

**GLASS PANE III**

- Aluminium EV1-Deco 114
- Aluminium stainless steel 107
- Aluminium brass EV3 105
- Aluminium gloss 103

**GLASS PANE V**

- Aluminium EV1-Deco 114
- Aluminium stainless steel 107
- Aluminium brass EV3 105
- Aluminium gloss 103

**GLASS PANE VII**

- Aluminium EV1-Deco 114
- Aluminium stainless steel 107
- Aluminium brass EV3 105
- Aluminium gloss 103

**GLASS PANE IX**

- Aluminium EV1-Deco 114
- Aluminium stainless steel 107
- Aluminium brass EV3 105
- Aluminium gloss 103

---

**LUMEN**

- **level of adjustment (mm):**
  - ZL 1: 79-95
  - ZL 2: 95-120
  - ZL 3: 120-140
  - ZL 4: 140-160
  - ZL 5: 160-180
  - ZL 6: 180-200
  - ZL 7: 200-220
  - ZL 8: 220-240
  - ZL 9: 240-260
  - ZL 10: 260-280
  - ZL 11: 280-300

**GLASS PANE IX**

- White, brown

**DORMA HARDWARE DORMA**

- Handle + small lock + hinges
- Handle + w/c + hinges

**HARDWARE DORMA**

- Aluminium EV1-Deco 113
- Aluminium gloss 102
- Aluminium stainless steel 107

**HANDLE**

- Handle + wic + hinges

**GLAZING**

- GlassPane I
- GlassPane II
- GlassPane III
- GlassPane IV
- GlassPane V
- GlassPane VI
- GlassPane VII
- GlassPane VIII
- GlassPane IX

**GLASS PANE I**

- Type: (So) (Sd) (Ss) (Sop)
- Width:
  - "60": 676, 646, 617, 746
  - "70": 776, 746, 717, 846
  - "80": 876, 846, 817, 946
  - "90": 976, 946, 917, 1046

**Height:**

- (So): 2053, (Sd): 2043, (Ss): 2017

---

**FOR GLASS DOORS**

- GlassPane I
- GlassPane II
- GlassPane III
- GlassPane IV
- GlassPane V
- GlassPane VI
- GlassPane VII
- GlassPane VIII
- GlassPane IX

**HARDWARE DORMA**

- Aluminium EV1-Deco 113
- Aluminium gloss 102
- Aluminium stainless steel 107

**HANDLE**

- Handle + w/c + hinges

---

**LUMEN ADJUSTABLE DOOR FRAME**

- Width:
  - Type: (So) (Sd) (Ss) (Sop)
  - Width:
    - "60": 676, 646, 617, 746
    - "70": 776, 746, 717, 846
    - "80": 876, 846, 817, 946
    - "90": 976, 946, 917, 1046

**Height:**

- (So): 2053, (Sd): 2043, (Ss): 2017

---

**GLAZING**

- GlassPane I
- GlassPane II
- GlassPane III
- GlassPane IV
- GlassPane V
- GlassPane VI
- GlassPane VII
- GlassPane VIII
- GlassPane IX
LUMEN
INTERIOR DOOR LEAVES

NEW

TECHNICAL SPECIFICATION

DOOR FRAME
adjustable type, LUMEN system, available in the colours of: TOP RESIST, LAMISTONE, SILKSTONE, GRAVISTONE, laminated and veneered

HARDWARE
DORMA Studio Arcos, key-operated, for a cylinder lock or a bathroom privacy lock

GLAZING
Tempered glass in the colour of white or brown, 8 mm thick

ADDITIONAL ACCESSORIES (OPTIONS)
extra charge added to the price of the chosen model

LUMEN adjustable door frame p. 81

DIMENSIONS
single leaf doors: "60"; "70"; "80"; "90"
The LUMEN door leaf fits the LUMEN adjustable door frame

the LUMEN model – available only in the catalogue dimensions

VENTILATION TRIM IS NOT AVAILABLE
The actual colours may vary from the colours printed in this catalogue.

<table>
<thead>
<tr>
<th>GLAZING</th>
<th>BIRAIN</th>
<th>CROSSED FUZZY</th>
<th>BLUR</th>
<th>BILAUREL</th>
<th>TREE</th>
<th>DROPS</th>
<th>MERLETTO transparent</th>
<th>MERLETTO 2 satina</th>
<th>STACCATO</th>
<th>WEED</th>
</tr>
</thead>
<tbody>
<tr>
<td>GLASS PANE X</td>
<td>GLASS PANE XI</td>
<td>GLASS PANE XII</td>
<td>GLASS PANE XIII</td>
<td>GLASS PANE XIV</td>
<td>GLASS PANE XV</td>
<td>GLASS PANE XVI</td>
<td>GLASS PANE XVII</td>
<td>GLASS PANE XVIII</td>
<td>GLASS PANE XIX</td>
<td></td>
</tr>
<tr>
<td>white, brown</td>
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<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>HARDWARE DORMA</th>
</tr>
</thead>
<tbody>
<tr>
<td>aluminium EV1-Deco 114</td>
</tr>
<tr>
<td>handle + small lock + hinges</td>
</tr>
<tr>
<td>handle + wb + hinges</td>
</tr>
<tr>
<td>handle + wc + hinges</td>
</tr>
</tbody>
</table>

**NEW GLAZING STYLE PATTERNS**

- X BIRAIN
- XI CROSSED FUZZY
- XII BLUR
- XIII BILAUREL
- XIV TREE
- XV DROPS
- XVI MERLETTO transparent
- XVII MERLETTO 2 satina
- XVIII STACCATO
- XIX WEED

**A COMPLETE SET PRICE**

= A GLASS PANE PRICE
+ HARDWARE PRICE
+ LUMEN (ZL) ADJUSTABLE DOOR FRAME PRICE
**TECHNICAL SPECIFICATION**

**LEAF STRUCTURE**
Folding painted door: a wooden rail and stile set topped with two pressed HDF boards (with wood texture surface, 3.2 mm thick), the core made of a honeycomb-like stabilizing layer.

Folding laminated and veneered door: a wooden rail and stile set topped with two HDF boards covered with natural veneer, the core made of a honeycomb-like stabilizing layer.

**HARDWARE**
guide bar and hinges

**GLAZING**
LARGE PANE
Standard: painted, laminated and veneered door leaves – ornamental glass (colourless kura ornamental glazing) or clear (transparent) glass, 4 mm thick; Retro, Limba – ornamental glass (brown kura ornamental glazing), 4 mm thick; door leaves with LAMISTONE SILKSTONE surface finish – white matt glass, 4 mm thick, in the colours of: white oak, golden oak, Royal oak; brown matt glass, 4 mm thick in the colours of: black oak, Premium walnut, teak, wenge, Royal walnut, Royal chestnut.

Optional: other types of glazing p. 102-103

**DIMENSIONS**
single leaf doors: “60”, “70”, “80”, “90”
double leaf doors: see above

**CORES**
the core in the Folding doors – only the honeycomb-like layer

**NON REBATED SYSTEM**

<table>
<thead>
<tr>
<th>single leaf doors</th>
<th>double leaf doors</th>
</tr>
</thead>
<tbody>
<tr>
<td>dimensions on the external side of the door frame (Sd, Hd)</td>
<td>recommended installation dimensions (So, Ho)</td>
</tr>
<tr>
<td><strong>width</strong></td>
<td><strong>width</strong></td>
</tr>
<tr>
<td><strong>type</strong></td>
<td><strong>(So)</strong></td>
</tr>
<tr>
<td>“60”</td>
<td>710</td>
</tr>
<tr>
<td>“70”</td>
<td>810</td>
</tr>
<tr>
<td>“80”</td>
<td>910</td>
</tr>
<tr>
<td>“90”</td>
<td>1010</td>
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</tbody>
</table>

**FOLDING DOORS**

<table>
<thead>
<tr>
<th>wood texture surface finish</th>
<th>painted</th>
</tr>
</thead>
<tbody>
<tr>
<td>single leaf doors</td>
<td>double leaf doors</td>
</tr>
<tr>
<td>00</td>
<td>D1</td>
</tr>
<tr>
<td>FLUSH</td>
<td>LARGE PANE</td>
</tr>
<tr>
<td>00</td>
<td>D1</td>
</tr>
<tr>
<td>FLUSH</td>
<td>LARGE PANE</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>laminated</th>
<th>ECO TOP</th>
<th>LAMISTONE</th>
<th>TOP RESIST</th>
<th>SILKSTONE</th>
</tr>
</thead>
<tbody>
<tr>
<td>single leaf doors</td>
<td>double leaf doors</td>
<td>00</td>
<td>D1</td>
<td></td>
</tr>
<tr>
<td>FLUSH</td>
<td>LARGE PANE</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>00</td>
<td>D1</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>FLUSH</td>
<td>LARGE PANE</td>
<td></td>
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</tbody>
</table>

<table>
<thead>
<tr>
<th>veneered</th>
<th>UV varnish</th>
</tr>
</thead>
<tbody>
<tr>
<td>single leaf doors</td>
<td>double leaf doors</td>
</tr>
<tr>
<td>00</td>
<td>D1</td>
</tr>
<tr>
<td>FLUSH</td>
<td>LARGE PANE</td>
</tr>
<tr>
<td>FLUSH</td>
<td>LARGE PANE</td>
</tr>
</tbody>
</table>

* Differences in colour shades of door leaves and edges are possible.

POL-SKONE veneered doors are coated with environment friendly UV varnish. It provides much better resistance to scratching and light impact than even multiple coatings of standard varnishes. A surface finished with natural veneer requires special care with products dedicated to this purpose.

Standard doors are equipped with a round plastic handle, handles for folding door leaves are optional – see p. 99.
The actual colour shades of veneers may vary since the veneers used are natural. The actual colours may vary from the colours printed in this catalogue.
IN-WALL SYSTEM

INTERIOR DOOR LEAVES

SLIDING DOORS

the built-in wall system price = a selected door leaf price + DIN door frame price + extra charge

the NOBLE, FIESTA built-in wall system price = price of NOBLE, FIESTA + DIN door frame price + extra charge

the complete set includes a hook privacy lock (golden) and brushes for the ECLISSE system possibility to exchange the privacy lock for a key-operated lock

CASSETTES for the built-in wall sliding door system

minimum thickness of a single cassette or a double cassette including the G/K housing is 125 mm

Cassettes for the built-in wall sliding door system - p. 99

The system is designed to fit the Eclisse cassettes (single or double) – the most popular in the market. Please, contact the POL-SKONE sales department if other type of cassettes is to be used.

NOT APPLICABLE TO NOBLE, FIESTA `09, L-PROJEKT

This system is designed to fit the Eclisse cassettes (single or double) – the most popular in the market. Please, contact the POL-SKONE sales department if other type of cassettes is to be used.

NOT APPLICABLE TO NOBLE, FIESTA `09, L-PROJEKT MODELS

This system is designed to fit the Eclisse cassettes (single or double) – the most popular in the market. Please, contact the POL-SKONE sales department if other type of cassettes is to be used.

single leaf doors dimensions on the external side of: door leaves (Ssb, Hsb), doors (Sd, Hd)

double leaf doors dimensions on the external side of: door leaves (Ssb, Hsb), doors (Sd, Hd)

---

a single G/K ECLISSE cassette
door leaf dimensions
door leaf dimensions

a double G/K ECLISSE cassette
door leaf dimensions
door leaf dimensions

---

extra accessories

extra accessories

SB 01 white brush
SB 03 black brush

---

Extra charges

for the synchronisation system (simultaneous opening) in double leaf doors

---

In glazed doors – ornament on the outside, in doors with lock – privacy lock on the inside

In double leaf right-hand doors – the lock in the right leaf; in double leaf left-hand doors - the lock in the left leaf
ON-WALL SYSTEM

INTERIOR DOOR LEAVES

the price includes: guide, masking strip and approach post *

for single leaf doors

- white painted
- TOP RESIST
- ECO TOP
- laminated LAMISTONE
- PRESSION
- GRAVISION
- natural veneers (collections 1,II,III)
- RETRO***, LIMBA, NOBLE, BUENO, TANGANAIKA, SAHARA, KONGO

extra charge in addition to a selected model of interior leaf

for double leaf doors - extra charge

* optionally: a version with a wall housing system (“a finish tunnel”) – price depends on the wall thickness
** for the oiled version (natural oak veneer) - extra charge

the photo presents: a left door leaf, ornament on the masking strip side

Handles for on-wall system sliding doors - p. 99

ON-WALL SYSTEM

sliding door – on-wall system without housing

height from the floor level to the masking strip top edge – 2120 mm (table 1); 2127 mm (table 2)

sliding door – on-wall system with the ZN OK6 tunnel housing

height from the floor level to the masking strip top edge – 2120 mm (table 3); 2127 mm (table 4)

For the on-wall system we recommend the ZN OK6 tunnel housing (p. 89)

In glazed doors – ornament on the outside, in doors with lock - privacy lock on the inside

In double leaf right-hand doors – the lock in the right leaf, in double leaf left-hand doors - the lock in the left leaf

SLIDING DOORS

NOT APPLICABLE TO NOBLE, FIESTA `09, L-PROJEKT

<table>
<thead>
<tr>
<th>type</th>
<th>(Ssb)</th>
<th>(So)</th>
<th>(Sd)</th>
</tr>
</thead>
<tbody>
<tr>
<td>&quot;60&quot;</td>
<td>625</td>
<td>655</td>
<td>633</td>
</tr>
<tr>
<td>&quot;70&quot;</td>
<td>725</td>
<td>755</td>
<td>733</td>
</tr>
<tr>
<td>&quot;80&quot;</td>
<td>825</td>
<td>855</td>
<td>833</td>
</tr>
<tr>
<td>&quot;90&quot;</td>
<td>925</td>
<td>955</td>
<td>933</td>
</tr>
<tr>
<td>&quot;100&quot;</td>
<td>1044</td>
<td>1070</td>
<td>1049</td>
</tr>
</tbody>
</table>

height: (Hsb) 2033, (Ho) 2055, (Hd) 2044

NOT APPLICABLE TO NOBLE, FIESTA `09, L-PROJEKT MODELS

<table>
<thead>
<tr>
<th>type</th>
<th>(Ssb)</th>
<th>(So)</th>
<th>(Sd)</th>
</tr>
</thead>
<tbody>
<tr>
<td>&quot;60&quot;</td>
<td>625</td>
<td>655</td>
<td>633</td>
</tr>
<tr>
<td>&quot;70&quot;</td>
<td>725</td>
<td>755</td>
<td>733</td>
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<tr>
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<td>825</td>
<td>855</td>
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</tr>
<tr>
<td>&quot;90&quot;</td>
<td>925</td>
<td>955</td>
<td>933</td>
</tr>
<tr>
<td>&quot;100&quot;</td>
<td>1044</td>
<td>1070</td>
<td>1049</td>
</tr>
</tbody>
</table>

height: (Hsb) 2030, (Ho) 2055, (Hd) 2044

NOT APPLICABLE TO NOBLE, FIESTA `09, L-PROJEKT MODELS

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height: (Hsb) 2030, (Ho) 2055, (Hd) 2044

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height: (Hsb) 2040, (Ho) 2055, (Hd) 2044
The PREMIUM sliding system complete set contains a masking strip with a guide (components made of the aluminium)

The standard PREMIUM on-wall system door leaves are equipped with a longitudinal handle in the colour of chrome-satina (U4), optional handles for sliding door leaves - p. 99

**NOT APPLICABLE TO NOBLE, FIESTA  `09, L-PROJEKT**

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Height: (Hs) 2033, (Ho) 2020

**NOBLE, FIESTA  `09, L-PROJEKT MODELS**

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Height: (Hs) 2033, (Ho) 2020

**NOTE**: after completion of the installation, the place of connecting 2 guides will be visible

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The standard PREMIUM on-wall system door leaves are equipped with a longitudinal handle in the colour of chrome-satina (U4), optional handles for sliding door leaves - p. 99

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Height: (Hs) 2033, (Ho) 2020

**NOBLE, FIESTA  `09, L-PROJEKT MODELS**

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The standard PREMIUM on-wall system door leaves are equipped with a longitudinal handle in the colour of chrome-satina (U4), optional handles for sliding door leaves - p. 99

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Height: (Hs) 2033, (Ho) 2020

**NOBLE, FIESTA  `09, L-PROJEKT MODELS**

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</tbody>
</table>

Height: (Hs) 2033, (Ho) 2020

**NOTE**: after completion of the installation, the place of connecting 2 guides will be visible
Double leaf tunnels + extra charge

Tunnels with OK6 architraves in RAL or NCS colours
(except metallic ones) – extra charge according to the groups for the painted models.
Version including architraves for Noble I, Noble II, FIESTA ’09 doors extra charge to the prices of the tunnels with OK6
(available only in the colours of NOBLE).

Without drilled holes for hinges, milling for metal sheet and gaskets

**TUNNELS / WALL HOUSING**

<table>
<thead>
<tr>
<th>WALL FINISH TUNNEL:</th>
<th>NOBLE I</th>
<th>NOBLE II</th>
<th>FIESTA ’09</th>
</tr>
</thead>
<tbody>
<tr>
<td>Type</td>
<td>ZN</td>
<td>ZT</td>
<td>ZT</td>
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<table>
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<tr>
<th>Size (Hd) (Ho)</th>
<th>(Hop) (Hop)*</th>
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<tr>
<td>2044</td>
<td>2055</td>
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<td>2089</td>
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<tr>
<td>2069</td>
<td>2080</td>
</tr>
<tr>
<td>2093</td>
<td>2128</td>
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**ZT TUNNEL DOOR FRAMES**
(wall housing without door)

<table>
<thead>
<tr>
<th>Width</th>
<th>Type</th>
<th>Height (Hd)</th>
<th>Height (Ho)</th>
<th>Width (Hop)</th>
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<tr>
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<td>100</td>
<td>2082</td>
<td>1921</td>
<td>720</td>
</tr>
<tr>
<td>&quot;70&quot;</td>
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<td>2055</td>
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<td>2242</td>
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<tr>
<td>&quot;90&quot;</td>
<td>100</td>
<td>2562</td>
<td>2402</td>
<td>1580</td>
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</table>

**ZX TUNNEL FOR NOBLE, FIESTA ’09, L-PROJEKT DOORS**
(wall housing for the sliding on-wall system)

<table>
<thead>
<tr>
<th>Width</th>
<th>Type</th>
<th>Height (Hd)</th>
<th>Height (Ho)</th>
<th>Width (Hop)</th>
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<tbody>
<tr>
<td>&quot;60&quot;</td>
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<td>&quot;90&quot;</td>
<td>100</td>
<td>2562</td>
<td>2402</td>
<td>1580</td>
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**ZY TUNNEL FOR NOBLE, FIESTA ’09, L-PROJEKT DOORS**
(wall housing without door)

<table>
<thead>
<tr>
<th>Width</th>
<th>Type</th>
<th>Height (Hd)</th>
<th>Height (Ho)</th>
<th>Width (Hop)</th>
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</thead>
<tbody>
<tr>
<td>&quot;60&quot;</td>
<td>100</td>
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<td>1921</td>
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<tr>
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<td>970</td>
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<td>100</td>
<td>2402</td>
<td>2242</td>
<td>1260</td>
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<tr>
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<td>100</td>
<td>2562</td>
<td>2402</td>
<td>1580</td>
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* not applicable to 100 mm architraves

---

**TUNNELS / WALL HOUSING**

**Standard dimensions**

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Complete set</th>
</tr>
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<tbody>
<tr>
<td>ZN 1</td>
<td>ZT 1 76-116, panel 76 mm, architraves 32 mm</td>
</tr>
<tr>
<td>ZN 2</td>
<td>ZT 2 116-142, panel 76 mm, architraves 52 mm</td>
</tr>
<tr>
<td>ZN 3</td>
<td>ZT 3 142-182, panel 142 mm, architraves 32 mm</td>
</tr>
<tr>
<td>ZN 4</td>
<td>ZT 4 182-208, panel 142 mm, architraves 52 mm</td>
</tr>
<tr>
<td>ZN 5</td>
<td>ZT 5 208-248, panel 208 mm, architraves 32 mm</td>
</tr>
<tr>
<td>ZN 6</td>
<td>ZT 6 248-274, panel 208 mm, architraves 52 mm</td>
</tr>
</tbody>
</table>

**ZT TUNNEL DOOR FRAMES**
(wall housing without door)

- **Type**: ZN tunnel with OK6 architraves
- **Type**: ZT tunnel with OK6 architraves
- **Type**: ZT tunnel with OK7 architraves

**ZT TUNNEL DOOR FRAMES**
(wall housing without door)

- **Type**: ZN tunnel with OK8 architraves
- **Type**: ZT tunnel with OK9 architraves

Available only in the colours of natural veneers.

**Wall finishing materials**

- **LAMINATE**: white foil
- **ECO TOP**: retro look adhesive laminate
- **TOP RESIST**: non-slip, oil-resistant
- **VENETIAN**: white, grey, black
- **VENETIAN 1**: white, grey, black

**Wall housing materials**

- **RETURN**: standard dimensions
- **LAMINATED**: standard dimensions
- **ECON**: standard dimensions

**Dimensions**

- **Height (Hd)**: 2044, 2055, 2093
- **Height (Ho)**: 2055, 2093
- **Height (Hop)**: 2118, 2128
- **Height (Hop)***: 2133

**Price range**

- **ZN tunnel with OK6 architraves**: ZN 8 ZT 8
- **ZN tunnel with OK8 architraves**: ZN 8 ZT 8
- **ZN tunnel with OK9 architraves**: ZN 8 ZT 8

**Available only in the colours of NOBLE**
SIDELIGHTS

FOR INTERIOR DOORS

**SIDELIGHTS based on the DIN door frame profile**
(price per 1 meter of the sidelight external perimeter)

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Range in mm</th>
</tr>
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<tbody>
<tr>
<td>NP1</td>
<td>75-95</td>
</tr>
<tr>
<td>NP2</td>
<td>95-120</td>
</tr>
<tr>
<td>NP3</td>
<td>120-140</td>
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<tr>
<td>NP4</td>
<td>140-160</td>
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<tr>
<td>NP5</td>
<td>160-180</td>
</tr>
<tr>
<td>NP6</td>
<td>180-200</td>
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<td>NP7</td>
<td>200-220</td>
</tr>
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<td>NP8</td>
<td>220-240</td>
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<td>NP9</td>
<td>240-260</td>
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<td>NP10</td>
<td>260-280</td>
</tr>
<tr>
<td>NP11</td>
<td>280-300</td>
</tr>
</tbody>
</table>

**SIDELIGHTS based on the POL-SKONE fixed door frame profile**
(price per 1 meter of the sidelight external perimeter)

- **for single leaf doors**
  - **symbol**: range in mm
  - **white painted**: white
  - **TOP RESIST**: ECO TOP
  - **laminated**: LAVIDSTONE
  - **natural veneers**: SILKSTONE
  - **veneered**: GRAVISTONE
  - **TOP RESIST laminated**: natural veneers (collections I,II)

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Range in mm</th>
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<tbody>
<tr>
<td>min.</td>
<td>300 mm</td>
</tr>
<tr>
<td>max.</td>
<td>2150 mm</td>
</tr>
</tbody>
</table>

**Recommended way of connecting sidelights along the DIN door frame by means of installation blocks**

**Recommended safe glass for sidelights**
- **safe transparent glass**: 6 mm
- **safe matt glass**: 6 mm
- **optional**: ornamental glass, 4 mm (price per 1 sq. m.)
  - for the glazing option: clear (transparent); KURA transparent; KURA brown; LAKOMAT;
  - WHITE MATT; BROWN MATT; MASTER-CARRE; GRAFIT
DIMENSIONS OF INTERIOR DOOR LEAVES AND DOORS

To ensure a right way of installation of side hung and sliding doors, the in-wall hole (So) should be wider by 10-15 mm on the side from the door dimensions on the outside of door frame (Sd).

We recommend a detailed door installation manual: “POL-SKONE Good Installation Academy”, available on DVD.

To contact licensed installation teams, see our website www.pol-skone.eu for detailed contact information.

### REBATED SYSTEM

**Door leaf**

<table>
<thead>
<tr>
<th>Ss (door leaf width in gain)</th>
</tr>
</thead>
<tbody>
<tr>
<td>618</td>
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</tbody>
</table>

**Opening directions – single leaf rebated doors**

- **Left doors:**
  - Left hand main door leaf – right hand privacy lock

- **Right doors:**
  - Right hand main door leaf – left hand privacy lock

**Opening directions – double leaf rebated doors**

- **Left doors:**
  - Left hand main door leaf – right hand privacy lock

- **Right doors:**
  - Right hand main door leaf – left hand privacy lock

### Fixed MDF

*for rebated door leaves (rounded profile)*

**DOOR FRAMES**

**Applicable hinges:**
- Screw-in pivot 
- A type – in the colours of TOP RESIST, ECO TOPO
- TOP and painted models

<table>
<thead>
<tr>
<th>Ss – door leaf width in gain (618, 718, 818, 918)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hs – door leaf height in gain</td>
</tr>
<tr>
<td>Sd, Hd – the door dimensions on the external side of the door frame</td>
</tr>
<tr>
<td>Sop – width on the external side of the architrave</td>
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</table>

**Single leaf doors**

<table>
<thead>
<tr>
<th>Width</th>
<th>Ss</th>
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<tbody>
<tr>
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<td>618</td>
<td>718</td>
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<tr>
<td>&quot;70&quot;</td>
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<tr>
<td>&quot;80&quot;</td>
<td>818</td>
<td>918</td>
</tr>
<tr>
<td>&quot;90&quot;</td>
<td>918</td>
<td>1018</td>
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**Double leaf doors**

<table>
<thead>
<tr>
<th>Width</th>
<th>Ss</th>
<th>Sd</th>
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<tbody>
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<td>1233</td>
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<td>1443</td>
<td>1233</td>
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<tr>
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<td>1233</td>
</tr>
<tr>
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<td>1643</td>
<td>1233</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Height</th>
<th>Hs</th>
</tr>
</thead>
<tbody>
<tr>
<td>2074</td>
<td>2044</td>
</tr>
</tbody>
</table>

**MDF door frame, rounded profile**

**Applicable hinges:**
- Screw-in pivot
- D type – in the colours of LAMISTONE, GRAVISTONE, SILKSTONE

**Option:**
- LD6, LD7 masking strips

**For double leaf doors:** extra charge

- Door frames for single leaf doors
- Door frames for double leaf doors: extra charge

---

91
rebated door leaves are equipped with B type hinges

*the oiled version (natural oak veneer) – extra charge
Tunnel door frame is available on request
The DIN door frame can be equipped with electric door strike.

**SYSTEM DIN adjustable**

<table>
<thead>
<tr>
<th>symbol</th>
<th>range in mm</th>
</tr>
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<tbody>
<tr>
<td>ZP1</td>
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</tr>
<tr>
<td>ZP2</td>
<td>95-120</td>
</tr>
<tr>
<td>ZP3</td>
<td>120-140</td>
</tr>
<tr>
<td>ZP4</td>
<td>140-160</td>
</tr>
<tr>
<td>ZP5</td>
<td>160-180</td>
</tr>
<tr>
<td>ZP6</td>
<td>180-200</td>
</tr>
<tr>
<td>ZP7</td>
<td>200-220</td>
</tr>
<tr>
<td>ZP8</td>
<td>220-240</td>
</tr>
<tr>
<td>ZP9</td>
<td>240-260</td>
</tr>
<tr>
<td>ZP10</td>
<td>260-280</td>
</tr>
<tr>
<td>ZP11</td>
<td>280-300</td>
</tr>
</tbody>
</table>

For double leaf doors: extra charge

<table>
<thead>
<tr>
<th>single leaf doors</th>
<th>double leaf doors</th>
</tr>
</thead>
<tbody>
<tr>
<td>width</td>
<td>type</td>
</tr>
<tr>
<td>“60&quot;</td>
<td>676</td>
</tr>
<tr>
<td>“70&quot;</td>
<td>776</td>
</tr>
<tr>
<td>“80&quot;</td>
<td>876</td>
</tr>
<tr>
<td>“90&quot;</td>
<td>976</td>
</tr>
<tr>
<td>“70”+“90”, “80”+“80”</td>
<td>1710</td>
</tr>
<tr>
<td>“80”+“90”</td>
<td>1810</td>
</tr>
<tr>
<td>“90”+“90”</td>
<td>1910</td>
</tr>
</tbody>
</table>

height: (Ho) 2053, (Hd) 2043, (Hs) 2020

Optionally: “100” – extra charge, “110” – extra charge

Ss – door leaf width in gain (618, 718, 818, 918); Hs – door leaf height in gain; Sd, Hd – the door dimensions on the external side of the door frame; So, Ho – recommended installation dimension Sop – width on the external side of the architrave

**ELECTRIC DOOR STRIKES**

For DIN adjustable door frame (ZP) (requires widening the installation hole by 25 mm because of a wooden reinforcement of the door frame in a door strike installation place, milling finish of the architraves is provided by the manufacturer)

the price includes the door frame reinforcement at the place of the electric door strike installation.
for rebated door leaves

**SYSTEM POL-SKONE adjustable**

for rebated door leaves

---

**SYSTEM POL-SKONE fixed**

for rebated door leaves (size: 92 x 43 mm)

---

For rebated door leaves:

- Applicable hinges: type D for LAMISTONE, GRAVISTONE, SILKSTONE veneered COLLECTION I, COLLECTION II, COLLECTION III
- Applicable hinges: screw-in pivot A type – in the colours of TOP RESIST, ECO TOP and for painted models
- Applicable C type hinges with the finish version: RETRO, LIMBA, SEMPRE
- The POL-SKONE door frame can be equipped with electric door strike.

---

For double leaf doors:

- height: (Ho) 2077, (Hd) 2067, (Hs) 2020

---

For adjustable door frame POL-SKONE (ZZ)

- requires the architraves to be milled in a door strike installation place

---

Door leaves with POL-SKONE fixed door frame

---

**ELECTRIC DOOR STRIKES**

JIS averse action electric door strike, type: 1710-12AC (for door leaves equipped with the Abloy 4262 lock)

LOCKPOL 1711-12DC reverse action electric door strike (for door leaves equipped with the Abloy 4262 lock)

---

The standard door frame kits contain installation holes with a set of plugs. Door frames without installation holes are available at extra charge. Option: “100” – extra charge, “110” – extra charge

---

Ss – door leaf width in gain (618, 718, 818, 918);
Hs - door leaf height in gain;
Sd, Hd – the door dimensions on the external side of the door frame;
So, Ho – recommended installation dimension.
So – width on the external side of the architrave.

---

The standard door frame kits contain installation holes with a set of plugs. Door frames without installation holes are available at extra charge.
Option: “100” – extra charge, “110” – extra charge

---

For adjustable door frame POL-SKONE (ZZ)

requires the architraves to be milled in a door strike installation place

---

For fixed door frame

---

**ELECTRIC DOOR STRIKES**

JIS averse action electric door strike, type: 1710-12AC (for door leaves equipped with the Abloy 4262 lock)

LOCKPOL 1711-12DC reverse action electric door strike (for door leaves equipped with the Abloy 4262 lock)
Applicable C type hinges with the finish version: RETRO, LIMBA oraz w modelach: TANGANIA, SAWARA, KONGO, ARGENT, FORM, INTERSOLID I, INTERSOLID II.

Applicable hinges: type D for veneered: COLLECTION I, COLLECTION II, COLLECTION III.

The standard door frame kits contain installation holes with a set of plugs. Door frames without installation holes are available at extra charge.

For the Model 2000 adjustable door frame, we recommend the ZT OK7 tunnel housing, for the RETRO model – ZT OK4 tunnel housing (p. 89).

Model 2000 adjustable

The REBATED SYSTEM offers a fixed wooden non-rebated door frame.

For the NOBLE non-rebated door frame, we recommend the ZT OK8, OK9 tunnel housing (p. 89).

NOBLE adjustable

For double leaf doors: extra charge

*The oiled version (natural oak veneer) – extra charge

DOOR FRAMES
**FIESTA adjustable**

**L-PROJEKT adjustable**

*the oiled version (natural oak veneer) – extra charge

**RAL / NCS – available at extra charge depending on the colour group.

**NON-REBATED SYSTEM FOR L-PROJEKT/FIESTA’09 COLLECTIONS**

---

**FIESTA’09 – FB adjustable door frame**

<table>
<thead>
<tr>
<th>width</th>
<th>single leaf doors</th>
<th>double leaf doors</th>
</tr>
</thead>
<tbody>
<tr>
<td>type</td>
<td>(So)</td>
<td>(Sd)</td>
</tr>
<tr>
<td>“60”</td>
<td>720</td>
<td>693</td>
</tr>
<tr>
<td>“70”</td>
<td>820</td>
<td>793</td>
</tr>
<tr>
<td>“80”</td>
<td>920</td>
<td>893</td>
</tr>
<tr>
<td>“90”</td>
<td>1020</td>
<td>993</td>
</tr>
</tbody>
</table>

---

**L-PROJEKT - FP adjustable door frame**

<table>
<thead>
<tr>
<th>width</th>
<th>single leaf doors</th>
<th>double leaf doors</th>
</tr>
</thead>
<tbody>
<tr>
<td>type</td>
<td>(So)</td>
<td>(Sd)</td>
</tr>
<tr>
<td>“60”</td>
<td>920</td>
<td>893</td>
</tr>
<tr>
<td>“90”</td>
<td>1020</td>
<td>993</td>
</tr>
</tbody>
</table>

---

**WAY OF CONNECTING ARCHITRAVES**

---

**L-PROJEKT adjustable for non-rebated doors**

---

**FIESTA’09 – FB adjustable door frame**

<table>
<thead>
<tr>
<th>width</th>
<th>single leaf doors</th>
<th>double leaf doors</th>
</tr>
</thead>
<tbody>
<tr>
<td>type</td>
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<td>1020</td>
<td>993</td>
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---

**L-PROJEKT - FP adjustable door frame**

<table>
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<tr>
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<tr>
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<tr>
<td>“90”</td>
<td>1020</td>
<td>993</td>
</tr>
</tbody>
</table>

---

For the L-PROJEKT / FIESTA ‘09, we recommend ZT OK8 tunnel housing

---

**FIESTA adjustable**

**L-PROJEKT adjustable**

---

For double leaf doors: extra charge

---

For the L-PROJEKT / FIESTA ‘09, we recommend ZT OK8 tunnel housing
**TOP SYSTEM 45 with single-sided adjustment**

<table>
<thead>
<tr>
<th>Type</th>
<th>Range in mm</th>
<th>Lamistone</th>
<th>Veneered</th>
</tr>
</thead>
<tbody>
<tr>
<td>TS1</td>
<td>85-105</td>
<td>RETRO</td>
<td>LIMBA</td>
</tr>
<tr>
<td>TS2</td>
<td>105-129</td>
<td>RETRO</td>
<td>LIMBA</td>
</tr>
<tr>
<td>TS3</td>
<td>129-149</td>
<td>RETRO</td>
<td>LIMBA</td>
</tr>
<tr>
<td>TS4</td>
<td>149-195</td>
<td>RETRO</td>
<td>LIMBA</td>
</tr>
<tr>
<td>TS5</td>
<td>195-215</td>
<td>RETRO</td>
<td>LIMBA</td>
</tr>
<tr>
<td>TS6</td>
<td>215-261</td>
<td>RETRO</td>
<td>LIMBA</td>
</tr>
<tr>
<td>TS7</td>
<td>261-281</td>
<td>RETRO</td>
<td>LIMBA</td>
</tr>
<tr>
<td>TS8</td>
<td>281-327</td>
<td>RETRO</td>
<td>LIMBA</td>
</tr>
<tr>
<td>TS9</td>
<td>327-347</td>
<td>RETRO</td>
<td>LIMBA</td>
</tr>
<tr>
<td>TS10</td>
<td>347-397</td>
<td>RETRO</td>
<td>LIMBA</td>
</tr>
</tbody>
</table>

**single leaf doors**

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Range in mm</th>
<th>Wood look-alike foil</th>
</tr>
</thead>
<tbody>
<tr>
<td>SS</td>
<td>625-725</td>
<td>Retro, LIMBA</td>
</tr>
<tr>
<td>SD</td>
<td>725-825</td>
<td>Retro, LIMBA</td>
</tr>
<tr>
<td>SO</td>
<td>825-925</td>
<td>Retro, LIMBA</td>
</tr>
<tr>
<td>SOP</td>
<td>925-1025</td>
<td>Retro, LIMBA</td>
</tr>
</tbody>
</table>

**TOP SYSTEM 90 fixed**

<table>
<thead>
<tr>
<th>Type</th>
<th>Range in mm</th>
<th>Lamistone</th>
<th>Veneered</th>
</tr>
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<tbody>
<tr>
<td>TS1</td>
<td>85-105</td>
<td>RETRO</td>
<td>LIMBA</td>
</tr>
<tr>
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<td>RETRO</td>
<td>LIMBA</td>
</tr>
<tr>
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<td>129-149</td>
<td>RETRO</td>
<td>LIMBA</td>
</tr>
<tr>
<td>TS4</td>
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<td>RETRO</td>
<td>LIMBA</td>
</tr>
<tr>
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<td>RETRO</td>
<td>LIMBA</td>
</tr>
<tr>
<td>TS6</td>
<td>215-261</td>
<td>RETRO</td>
<td>LIMBA</td>
</tr>
<tr>
<td>TS7</td>
<td>261-281</td>
<td>RETRO</td>
<td>LIMBA</td>
</tr>
<tr>
<td>TS8</td>
<td>281-327</td>
<td>RETRO</td>
<td>LIMBA</td>
</tr>
<tr>
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<td>LIMBA</td>
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<td>347-397</td>
<td>RETRO</td>
<td>LIMBA</td>
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</tr>
<tr>
<td>SO</td>
<td>825-925</td>
<td>Retro, LIMBA</td>
</tr>
<tr>
<td>SOP</td>
<td>925-1025</td>
<td>Retro, LIMBA</td>
</tr>
</tbody>
</table>

**The TOP SYSTEM 45 door frame can be used with the models:**

- NOBLE, ARGENT, FIESTA’09 (not applicable to LUMEN, PASSO ALTO), L-PROJEKT

**The TOP SYSTEM 90 door frame can be used with the models:**

- NOBLE, ARGENT, FIESTA’09 (not applicable to LUMEN, PASSO ALTO), L-PROJEKT

---

*Ss – door leaf width (625, 725, 825, 925); Hs – door leaf height in gain;*  
*Sd, Hd – the door dimensions on the external side of the door frame;*  
*So, Ho – recommended installation dimension*  
*Sop – width on the external side of the architrave*  

Fixed pine door frame covered with natural veneer and aluminium top (brushed, anodized aluminium) from the side of hinges. Hidden hinges, adjustable in three planes. Latch sheet designed to fit a magnetic lock.
Q-SYSTEM adjustable
for rebated door leaves

The standard door frame kits contain installation holes with a set of plugs. Door frames without installation holes are available at extra charge. Optionally: “100” – extra charge, “110” – extra charge.

So – door leaf width in gain (618, 718, 818, 918);
Ss – door leaf height in gain;
Sd – door dimensions on the external side of the door;
Hs – recommended installation dimension;
Hs – width on the external side of the architrave;
The POL-SKONE door frame can be equipped with electric door stike.

Q-SYSTEM adjustable for rebated door leaves

CROWN

NEW

Q-SYSTEM adjustable for rebated door leaves

CROWN

NEW

The standard door frame kits contain installation holes with a set of plugs. Door frames without installation holes are available at extra charge. Optionally: “100” – extra charge, “110” – extra charge.

So – door leaf width in gain (618, 718, 818, 918);
Ss – door leaf height in gain;
Sd – door dimensions on the external side of the door;
Hs – recommended installation dimension;
Hs – width on the external side of the architrave;
The POL-SKONE door frame can be equipped with electric door stike.

Q-SYSTEM adjustable for rebated door leaves

CROWN

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Q-SYSTEM adjustable for rebated door leaves

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Q-SYSTEM adjustable for rebated door leaves

CROWN

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Hs – recommended installation dimension;
Hs – width on the external side of the architrave;
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So – door leaf width in gain (618, 718, 818, 918);
Ss – door leaf height in gain;
Sd – door dimensions on the external side of the door;
Hs – recommended installation dimension;
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The POL-SKONE door frame can be equipped with electric door stike.

Q-SYSTEM adjustable for rebated door leaves

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So – door leaf width in gain (618, 718, 818, 918);
Ss – door leaf height in gain;
Sd – door dimensions on the external side of the door;
Hs – recommended installation dimension;
Hs – width on the external side of the architrave;
The POL-SKONE door frame can be equipped with electric door stike.
**STIRPS**

<table>
<thead>
<tr>
<th>LC1 OVAL STRIP</th>
<th>symbol</th>
<th>type of finish</th>
<th>per complete set for single leaf models*</th>
<th>per complete set for double leaf models**</th>
</tr>
</thead>
<tbody>
<tr>
<td>LC1F</td>
<td>foiled/ECO TOP</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>LC1M</td>
<td>painted</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>LC1O</td>
<td>veneered</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>UV varnish</td>
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</table>

<table>
<thead>
<tr>
<th>LD4 DOOR STRIP</th>
<th>symbol</th>
<th>type of finish</th>
<th>per complete set for single leaf models*</th>
<th>per complete set for double leaf models**</th>
</tr>
</thead>
<tbody>
<tr>
<td>LD4O</td>
<td>veneered</td>
<td></td>
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<td></td>
</tr>
<tr>
<td>UV varnish</td>
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<table>
<thead>
<tr>
<th>LD1 MASKING STRIP</th>
<th>symbol</th>
<th>type of finish</th>
<th>per complete set for single leaf models*</th>
<th>per complete set for double leaf models**</th>
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</thead>
<tbody>
<tr>
<td>LD1M</td>
<td>white foil</td>
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</tr>
<tr>
<td>LD1F</td>
<td>wood look-alike foil</td>
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<table>
<thead>
<tr>
<th>LD6 MASKING STRIP</th>
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<th>type of finish</th>
<th>per complete set for single leaf models*</th>
<th>per complete set for double leaf models**</th>
</tr>
</thead>
<tbody>
<tr>
<td>LD6F</td>
<td>wood look-alike foil/ECO TOP</td>
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</tbody>
</table>

<table>
<thead>
<tr>
<th>LD7 MASKING STRIP</th>
<th>symbol</th>
<th>type of finish</th>
<th>per complete set for single leaf models*</th>
<th>per complete set for double leaf models**</th>
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</thead>
<tbody>
<tr>
<td>LD7M</td>
<td>white foil</td>
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</tr>
<tr>
<td>LD7O</td>
<td>veneered</td>
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<tr>
<td>LD7R</td>
<td>Retro, Limba</td>
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<table>
<thead>
<tr>
<th>NOBLE LD8 MASKING STRIP</th>
<th>symbol</th>
<th>type of finish</th>
<th>per complete set for single leaf models***</th>
<th>per complete set for double leaf models****</th>
</tr>
</thead>
<tbody>
<tr>
<td>LD8O</td>
<td>veneered: European oak, ebony, light walnut, dark walnut</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

The complete set contains 2 vertical strips, 16 mm thick, and 1 horizontal strip, 12 mm thick.

<table>
<thead>
<tr>
<th>NOBLE LD9 MASKING STRIP</th>
<th>symbol</th>
<th>type of finish</th>
<th>per complete set for single leaf models***</th>
<th>per complete set for double leaf models****</th>
</tr>
</thead>
<tbody>
<tr>
<td>LD9O</td>
<td>veneered: European oak, ebony, light walnut, dark walnut</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

The complete set contains 2 vertical strips, 16 mm thick, and 1 horizontal strip, 12 mm thick.

---

**Hinges for interior doors**

**Rebated system**

- **screw-in pivot A type** – for door frames: Fixed MDF, Fixed POLSKONE, Adjustable System POLSKONE (except the colours of LAMISTONE, Retro, Limba, collections I, II, III and MODERN)

- **screw-in pivot B type** – for the DIN system door frame

**Non-rebated system**

- **H type hinge** at extra charge per complete set (2 pcs) for
closed door models: Fixed MDF, Fixed POLSKONE, Adjustable System POLSKONE (except the colours of LAMISTONE, Retro, Limba, collections I, II, III and MODERN)

**Recommended Connections of Strips**

**New**

<table>
<thead>
<tr>
<th>METRIK HINGE</th>
<th>dedicated for the DIN door frame</th>
<th></th>
</tr>
</thead>
</table>
ACCESSORIES

HOLD LOCK for sliding doors

HANDLES for folding doors

HANDLES for folding doors

standard

option

plastic

brass

golden, golden-satina, chrome, chrome-matt, patina

the price of optional handles for folding and sliding doors is a complete set price (incl. 2 pcs)

golden, golden-satina, chrome, chrome-matt, patina

HANDLES for sliding doors

MAYA handle

ENTERO handle

WK – the key-operated type, WB – the cylinder type, WC – the bathroom privacy lock type

Overhead door closer

El 30, El 45

El 60

Overhead door closer

Opener assistant

DOOR STOPS

TYPE 2 (FLOOR TYPE)

brass, nickel, chrome, brown

TYPE 3 (FLOOR TYPE)

golden, golden-matt, patina, chrome, chrome-matt

TYPE 4 (FLOOR TYPE)

golden, golden-matt, patina, chrome, chrome-matt

TYPE 5 (FLOOR TYPE)

brass, nickel, chrome, brown

HINGE CAPS, TYPE I (a complete set of 2 pcs for one hinge)

Colours: golden, golden-satina, chrome, chrome-matt, patina for doors equipped with hinges – adjustable screw-in pivot C type (MODERN, QUATRO, INTERSOLID, INTERSOLID II, TANGANAKA, SAHARA, KONGO, ARGENT, FORM, SEMPRE)

HINGE CAPS, TYPE II (a complete set of 2 pcs for one hinge)

Colours: white, brown, golden, golden-satina, chrome, chrome-matt, patina for doors equipped with hinges – screw-in pivot A, B, D type (DYNAMIC, IMPULS, DECO, GRAND, MILLENIUM, CLASSIC, FIORD, VITORIA-W, PLYTOWE, VENA, ARGENT, FORM, ETIUDA, INTER-AMBRE, GRAVI, SIMPLE, ASTOR, GRAF, HAPPY)
### VENTILATION OPTIONS

**VENTILATION SOLUTIONS IN POL-SKONE DOORS**

| Kit 1-PVC 11-165 | Kit 16B-184 | Kit 17C-181 | Kit 19C-196 | Kit 21C-193 | Kit 15-159 | Kit 17-179 | Kit 19-195 | Kit 21-219 | Standard ventilation trim | Plastic grill | Stainless steel grill | Rail mould protection *
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**NOTES**
1. NOT APPLICABLE TO “60” IN VERSIONS 3, 4, 9
2. ONLY IN VERSIONS 3, 4, 9

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### VENTILATION TRIM

**FIESTA/NOBLE**
- ventilation trim in non-rebated doors in FIESTA ‘09 and NOBLE collection - extra charge

**VERO/LUMEN**
- ventilation trim in the LUMEN, VERTO door leaves extra charge

**STANDARD**
- ventilation trim in rebated veneered doors - extra charge
- ventilation trim in other door versions - extra charge

**With 4 tubes, the area of air inflow holes for “80” amounts to 0,0106 m²**
**With 8 tubes, the area of air inflow holes for “80” amounts to 0,0132 m²**

**VITTORIA-W**
- ventilation tubes in door leaf
- extra tier of ventilation tubes in door leaf

Grills and panels made of stainless steel are optionally available

Following the Regulation by the Minister of Infrastructure, dated April 12, 2002 in the matter of the technical conditions to be satisfied by buildings and their location, Journal of Laws No. 75 of 2002, item 690 with subsequent amendments, Journal of Laws No. 33 of 2003, item 270, Journal of Laws No. 109 of 2004, item 1186) Chapter 6, § 79. "Bathroom door, washroom door and separated water closet door should open outwards of the room, be at least 0.8 m wide and 2 m high within the frame passage (with exception of § 75 article 2), and the bottom part should contain air inflow holes of the minimum total section area of 0.022 m²."
VENTILATION OPTIONS

VENTILATION TUBES (a complete set of 4 pcs)

- **T5** chrome
- **T6** satinised chrome
- **T7** patina
- **T8** golden
golden satinised

VENTILATION TUBES made of plastic (a complete set of 4 pcs)

- **TN1** chrome gloss
- **TN2** chrome matt
- **TN3** nickel satinised
- **TN4** high quality steel effect
- **TN5** patina

VENTILATION TUBES made of plastic (a complete set of 4 pcs) - IMPULS, ETIUDA, INTER-AMBER, GRAVI

- **T60** white oak
- **T61** golden oak
- **T62** black oak
- **T63** premium walnut
- **T64** teak
- **T65** wenge
- **T66** pine patina
- **T67** pine sepia
- **T68** pear
- **T69** apple
- **T70** plum
- **T71** saffron
- **T72** cinnamon
- **T73** ginger
- **T74** oak
- **T75** bavarian beech
- **T76** calavados
- **T77** Caucasian walnut
- **T78** walnut
- **T79** Japanese cherry
- **T80** malaga
- **T81** latte
- **T82** caramel
- **T83** chocolate
- **T84** Royal walnut
- **T85** Royal chestnut
TYPES OF GLAZING

GROUP I

glass pane thickness: 4 mm

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extra charges in addition to door leaf or single leaf door prices
(double leaf doors: the price x 2)
not applicable to the models: FORM, NOBLE, IMPULS,
collections: FIESTA, ETIUDA A1-A3, GRAVI, SEMPRE, HAPPY
TYPES OF GLAZING

GROUP III
- Small pane, INTER-AMBER version A1
- Large pane, 6 panes, VARIO version A, D1
- INTER-AMBER version B2, A54, ASM4
- SIMPLE version D1, D2, D3
- 8 PANES, 10 PANES

GROUP IV
- BEVELLED*
  - transparent (transparent edges)
- glass pane thickness: 4 mm

GROUP V
- MATOWE
  - white matt, brown matt
- glass pane thickness: 4 mm
  - (standard in the NOBLE and IMPULS doors)

GROUP VI
- MASTER-CARRE
- ALIGO
- colourless

GROUP VII
- ALIGO
- colourless

EXTRA CHARGES IN ADDITION TO DOOR LEAF OR SINGLE LEAF DOOR PRICES
(DOUBLE LEAF DOORS: THE PRICE X 2)
NOT APPLICABLE TO THE MODELS: FORM, NOBLE, IMPULS,
collections: FIESTA, ETIUDA A1-A3, GRAVI, SEMPRE, HAPPY

GLASS PANE THICKNESS: 4 MM

PRICES OF INTERIOR REBATED DOORS AND DOOR LEAVES ARE REDUCED IN CASE WHEN:
GLAZING IS NOT ORDERED
TECHNICAL SPECIFICATION

STRUCTURE:
- door leaf (rebated system – for a standard metal frame): wooden rail and stile set topped with two HDF boards, the core is made of perforated chipboard, a solid boards is optionally available (at extra charge)
- door (rebated system): door leaf, pine door frame, threshold

WAY OF OPENING:
- traditional (inwards)

HARDWARE:
- doors (a complete set including the door frame):
  - screw-in pivot angular hinges with anti-burglar bolts (2 pcs in “80”, 3 pcs in “90”)
  - two three-point mortise locks with a cylinder (insert not included)
  - viewer
- rebated door leaf:
  - pivot hinges with anti-burglar bolt, fitting all frames compliant with the Polish industry standards (2 pcs in “80”, 3 pcs in “90”)
  - two single point mortise locks with a cylinder (insert not included)
  - viewer
- three-point mortise bolt lock in the 39 dB VERSION

DIMENSIONS:
- door leaf (dimensions in gain): 818, 918 x 2020 mm
- door (on the outside of the door frame): 895, 995 x 2075 mm
- the 39 dB VERSION doors (on the outside of the door frame): 1012 x 2075 mm

The door design enables reduction by 50 mm - standard
colours of RAL and NCS palettes (except the metallic ones) – extra charge according to the colour specification table – p. 113 (min. 2 pcs) environment friendly acrylic paints

* Differences in colour shades of door leaves, door frames and edges are possible.

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* Differences in colour shades of door leaves, door frames and edges are possible.

The actual colour shades of veneers may vary since the veneers used are natural. The actual colours may vary from the colours printed in this catalogue.
B-30/C-30

ENTRANCE DOORS FOR MULTIFAMILY HOUSING

B-30 TECHNICAL SPECIFICATION

DIMENSIONS (on the outside of the door frame):
- 1012 x 2075 mm
- option available at extra charge for the following dimensions: 880x1950 mm; 880x2000 mm; 980x1950 mm; 980x2000 mm; 1012x1950 mm; 1012x2000 mm

STRUCTURE:
- a wooden rail and stile set, topped with two HDF boards, the core made of a special POL-SKONE structure, pine door frame (availability of widening panels), 20 mm high oak threshold

AVAILABLE VERSIONS:
the single leaf type: plain - VERSION 0, bevelled: VERSION 1, VERSION 2, VERSION 3, VERSION 4, VERSION 5

WAY OF OPENING:
- opened outwards or inwards

HARDWARE:
- a strip type mortise four-point bolt lock (2 bolts, 2 hooks), spacing: 72 mm, colour silver
- 3 adjustable angular silver coloured hinges, 5 anti-burglar bolts

EQUIPMENT:
- recommended equipment option: GARDA rose, C class GARDA handle, 6 class inserts, viewer: extra charge
- the standard includes a redy hole for GARDA handle
- In order to meet the conditions of the TECHNICAL APPROVAL regarding the 30 min fire resistance doors, an automatic door closer must be used.

TECHNICAL SPECIFICATION:
enhanced "B" burglary resistance class
III European burglary resistance class
Smoke control
Fire resistance: 30 min
Acoustic insulation: 39 dB

C-30 TECHNICAL SPECIFICATION

DIMENSIONS (on the outside of the door frame):
- 1012 x 2075 mm
- options available at extra charge for the following dimensions: 880x1950 mm; 880x2000 mm; 980x1950 mm; 980x2000 mm; 1012x1950 mm; 1012x2000 mm

STRUCTURE:
- a wooden rail and stile set, topped with two HDF boards, the core made of a special POL-SKONE structure, pine door frame (availability of widening panels), 20 mm high oak threshold

AVAILABLE VERSIONS:
the single leaf type: plain - VERSION 0, bevelled: VERSION 1, VERSION 2, VERSION 3, VERSION 4, VERSION 5

WAY OF OPENING:
- opened outwards or inwards

HARDWARE:
- a strip type mortise five-point bolt lock (2 bolts, 3 hooks), spacing: 72 mm, colour silver
- 3 adjustable angular silver coloured hinges, 5 anti-burglar bolts

EQUIPMENT:
- safe hardware with insert protection, 6 class inserts (nickel-satina), viewer at extra charge
- In order to meet the conditions of the TECHNICAL APPROVAL regarding the 30 min fire resistance doors, an automatic door closer must be used.

TECHNICAL SPECIFICATION:
Top "C" burglary resistance class
III European burglary resistance class
Smoke control
Fire resistance: 30 min
Acoustic insulation: 39 dB

Availability of adjustable door frames for B-30, C-30 doors (p. 108)
*Differences in colour shades of door leaves and door frames are possible.

* Differences in colour shades of door leaves, door frames and edges are possible.

* Differences in colour shades of veneers may vary since the veneers used are natural.

The actual colour shades of veneers may vary since the veneers used are natural. The actual colours may vary from the colours printed in this catalogue.
BURGLAR RESISTANT AND TECHNICAL DOOR ADJUSTABLE FRAMES

EXTRA CHARGE FOR THE ADJUSTMENT SET FOR B-30, C-30 BURGLAR RESISTANT DOORS AND TECHNICAL DOORS (WITH FLAT STRIPS)

[Door frames are milled on one side to facilitate installation of panels and architraves]

<table>
<thead>
<tr>
<th>symbol</th>
<th>adjustment range</th>
<th>symbol</th>
<th>adjustment range</th>
<th>Complete set</th>
</tr>
</thead>
<tbody>
<tr>
<td>ZB1</td>
<td>100-120</td>
<td>ZB1</td>
<td>92-112</td>
<td>100 mm door frame*, strip, architrave 32 mm</td>
</tr>
<tr>
<td>ZB2</td>
<td>120-144</td>
<td>ZB2</td>
<td>112-136</td>
<td>100 mm door frame*, strip, architrave 32 mm</td>
</tr>
<tr>
<td>ZB3</td>
<td>144-188</td>
<td>ZB3</td>
<td>136-180</td>
<td>100 mm door frame*, strip, architrave 32 mm, panel 76 mm</td>
</tr>
<tr>
<td>ZB4</td>
<td>188-210</td>
<td>ZB4</td>
<td>180-202</td>
<td>100 mm door frame*, strip, architrave 32 mm, panel 142 mm</td>
</tr>
<tr>
<td>ZB5</td>
<td>210-254</td>
<td>ZB5</td>
<td>202-246</td>
<td>100 mm door frame*, strip, architrave 32 mm, panel 208 mm</td>
</tr>
<tr>
<td>ZB6</td>
<td>254-276</td>
<td>ZB6</td>
<td>246-268</td>
<td>100 mm door frame*, strip, architrave 52 mm, panel 274 mm</td>
</tr>
<tr>
<td>ZB7</td>
<td>276-320</td>
<td>ZB7</td>
<td>268-312</td>
<td>100 mm door frame*, strip, architrave 52 mm, panel 274 mm</td>
</tr>
<tr>
<td>ZB8</td>
<td>320-342</td>
<td>ZB8</td>
<td>312-334</td>
<td>100 mm door frame*, strip, architrave 52 mm, panel 274 mm</td>
</tr>
<tr>
<td>ZB9</td>
<td>342-386</td>
<td>ZB9</td>
<td>334-378</td>
<td>100 mm door frame*, strip, architrave 52 mm, panel 274 mm</td>
</tr>
<tr>
<td>ZB10</td>
<td>386-410</td>
<td>ZB10</td>
<td>378-402</td>
<td>100 mm door frame*, strip, architrave 52 mm, panel 274 mm</td>
</tr>
<tr>
<td>ZB11</td>
<td>410-429</td>
<td>ZB11</td>
<td>402-421</td>
<td>100 mm door frame*, strip, architrave 52 mm, panel 274 mm</td>
</tr>
<tr>
<td>ZB12</td>
<td>429-476</td>
<td>ZB12</td>
<td>421-468</td>
<td>100 mm door frame*, strip, architrave 52 mm, panel 274 mm</td>
</tr>
<tr>
<td>ZB13</td>
<td>476-495</td>
<td>ZB13</td>
<td>468-487</td>
<td>100 mm door frame*, strip, architrave 52 mm, panel 274 mm</td>
</tr>
<tr>
<td>ZB14</td>
<td>495-542</td>
<td>ZB14</td>
<td>487-534</td>
<td>100 mm door frame*, strip, architrave 52 mm, panel 274 mm</td>
</tr>
</tbody>
</table>

* RAL/NCs – extra charge according to the colour table – p. 113

Door frames with Model 2000 and Model Retro type strips (available only in the colours of door frames for Model 2000 and Model Retro interior doors)

The door frames are not available in the PVC colours (colour codes: 700, 701, 702, 703)
### Series I

<table>
<thead>
<tr>
<th>Description</th>
<th>[mm]</th>
<th>[mm]</th>
</tr>
</thead>
<tbody>
<tr>
<td>EI30-1 SR32 flush single leaf door, acoustic insulation: Rw=32dB</td>
<td>width</td>
<td>height**</td>
</tr>
<tr>
<td>wooden single leaf rebated flush door, fire resistance: EI30, acoustic insulation: Rw=32dB, gasket in door frame gain, expanding gasket, drop seal, 3 hinges, fixed pine door frame: 100 mm x 55 mm, leaf thickness: 50 mm</td>
<td>1012*</td>
<td>2075</td>
</tr>
<tr>
<td>EI30-1s glazed single leaf door</td>
<td>width</td>
<td>height**</td>
</tr>
<tr>
<td>wooden single leaf rebated glazed door, fire resistance: EI30, gasket in door frame gain, expanding gasket, drop seal, 3 hinges, fixed pine door frame: 100mm x 55mm, leaf thickness: 50mm</td>
<td>1012*</td>
<td>2075</td>
</tr>
<tr>
<td>EI30-2 SR30 flush double leaf door, acoustic insulation: Rw=30dB</td>
<td>width</td>
<td>height**</td>
</tr>
<tr>
<td>wooden double leaf rebated flush door, fire resistance: EI30, acoustic insulation: Rw=30dB, gasket in door frame gain, expanding gasket, drop seal, 3 hinges per leaf, fixed pine door frame: 100mm x 55mm, leaf thickness: 50mm</td>
<td>2152 - 100+100</td>
<td>2052 - 100+90</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1952 - 90+90</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1852 - 90+80</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1752 - 90+70</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1652 - 90+60***</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1552 - 90+50***</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1452 - 90+40***</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1352 - 90+30***</td>
</tr>
<tr>
<td>EI30-2s glazed double leaf door</td>
<td>width</td>
<td>height**</td>
</tr>
<tr>
<td>wooden double leaf rebated glazed door, fire resistance: EI30, gasket in door frame gain, expanding gasket, drop seal, 3 hinges per leaf, fixed pine door frame: 100mm x 55mm, leaf thickness: 50mm</td>
<td>2152 - 100+100</td>
<td>2052 - 100+90</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1952 - 90+90</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1852 - 90+80</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1752 - 90+70</td>
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<tr>
<td></td>
<td></td>
<td>1652 - 90+60***</td>
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<tr>
<td></td>
<td></td>
<td>1552 - 90+50***</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1452 - 90+40***</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1352 - 90+30***</td>
</tr>
<tr>
<td>EI30-3 flush/glazed double leaf door</td>
<td>width</td>
<td>height**</td>
</tr>
<tr>
<td>wooden double leaf rebated flush/glazed door, fire resistance: EI30, gasket in door frame gain, expanding gasket, drop seal, 3 hinges per leaf, fixed pine door frame: 100mm x 55mm, leaf thickness: 50mm</td>
<td>2152 - 100+100</td>
<td>2052 - 100+90</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1952 - 90+90</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1852 - 90+80</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1752 - 90+70</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1652 - 90+60***</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1552 - 90+50***</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1452 - 90+40***</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1352 - 90+30***</td>
</tr>
</tbody>
</table>

#### Sidelaights and Skylights

<table>
<thead>
<tr>
<th>Description</th>
<th>[mm]</th>
<th>[mm]</th>
</tr>
</thead>
<tbody>
<tr>
<td>sidelight/skylight on the profile of the fixed door frame 100mm x 55mm, fire resistance: EI30, maximum size of sidelights: 944mm x 2175mm, maximum size of skylights: 2152mm x 425mm, minimum size of a single sidelight/skylight side: 300mm</td>
<td>2152mm x 425mm</td>
<td>944mm x 2175mm</td>
</tr>
</tbody>
</table>

### Series II

<table>
<thead>
<tr>
<th>Description</th>
<th>[mm]</th>
<th>[mm]</th>
</tr>
</thead>
<tbody>
<tr>
<td>EI30 SR44 flush single leaf door, acoustic insulation Rw=44dB</td>
<td>width</td>
<td>height**</td>
</tr>
<tr>
<td>wooden single leaf rebated flush door, fire resistance: EI30, acoustic insulation: Rw=44dB, gasket in door frame and door leaf gain, expanding gasket, 2 drop seals, 4 hinges, fixed pine door frame: 100mm x 55mm, leaf thickness: 57mm</td>
<td>1012*</td>
<td>2075</td>
</tr>
</tbody>
</table>

*maximum width: 1112mm ** maximum height: 2175mm *** door leaf width: 30, 40, 50, 60 only in the flush version
### TECHNICAL

#### FIRE PROTECTION

<table>
<thead>
<tr>
<th>Series</th>
<th>Fire Resistance</th>
<th>Acoustic Insulation</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>I series</strong></td>
<td>30 min</td>
<td></td>
</tr>
<tr>
<td>EI 30–1 SR 27</td>
<td>single leaf door – flush</td>
<td>27 dB</td>
</tr>
<tr>
<td>EI 30–1 SR 32</td>
<td>single leaf door – flush*</td>
<td>32 dB</td>
</tr>
<tr>
<td>EI 30–2 SR 27</td>
<td>double leaf door – flush</td>
<td>27 dB</td>
</tr>
<tr>
<td>EI 30–2 SR 32</td>
<td>double leaf door – flush*</td>
<td>32 dB</td>
</tr>
<tr>
<td>EI 30–1s</td>
<td>single leaf door – glazed</td>
<td></td>
</tr>
<tr>
<td>EI 30–2s</td>
<td>double leaf door – glazed</td>
<td></td>
</tr>
<tr>
<td>EI 30–3</td>
<td>double leaf door – flush / glazed</td>
<td></td>
</tr>
</tbody>
</table>

*the standard doors are equipped with a wooden threshold

<table>
<thead>
<tr>
<th>Series</th>
<th>Fire Resistance</th>
<th>Acoustic Insulation</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>II series</strong></td>
<td>30 min</td>
<td></td>
</tr>
<tr>
<td>EI 30 SR 42</td>
<td>single leaf door – flush</td>
<td>42 dB</td>
</tr>
<tr>
<td>EI 45–1 SR 32</td>
<td>single leaf door – flush</td>
<td>32 dB</td>
</tr>
<tr>
<td>EI 45–2 SR 37</td>
<td>single leaf door – flush*</td>
<td>37 dB</td>
</tr>
<tr>
<td>EI 45–2 SR 32</td>
<td>double leaf door – flush</td>
<td>32 dB</td>
</tr>
<tr>
<td>EI 45–1s</td>
<td>single leaf door – glazed</td>
<td></td>
</tr>
<tr>
<td>EI 45–2s</td>
<td>double leaf door – glazed</td>
<td></td>
</tr>
<tr>
<td>EI 45–3</td>
<td>double leaf door – flush / glazed</td>
<td></td>
</tr>
</tbody>
</table>

**II European Burglar Resistance class**

<table>
<thead>
<tr>
<th>Series</th>
<th>Fire Resistance</th>
<th>Acoustic Insulation</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>III series</strong></td>
<td>45 min</td>
<td></td>
</tr>
<tr>
<td>EI 45–1 SR 32</td>
<td>single leaf door – flush</td>
<td>32 dB</td>
</tr>
<tr>
<td>EI 45–2 SR 37</td>
<td>single leaf door – flush*</td>
<td>37 dB</td>
</tr>
<tr>
<td>EI 45–2 SR 32</td>
<td>double leaf door – flush</td>
<td>32 dB</td>
</tr>
<tr>
<td>EI 45–1s</td>
<td>single leaf door – glazed</td>
<td></td>
</tr>
<tr>
<td>EI 45–2s</td>
<td>double leaf door – glazed</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Series</th>
<th>Fire Resistance</th>
<th>Acoustic Insulation</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>IV series</strong></td>
<td>60 min</td>
<td></td>
</tr>
<tr>
<td>EI 60–1 SR 32</td>
<td>single leaf door – flush</td>
<td>32 dB</td>
</tr>
<tr>
<td>EI 60–2 SR 32</td>
<td>double leaf door – flush</td>
<td>32 dB</td>
</tr>
<tr>
<td>EI 60–1s</td>
<td>single leaf door – glazed</td>
<td></td>
</tr>
<tr>
<td>EI 60–2s</td>
<td>double leaf door – glazed</td>
<td></td>
</tr>
<tr>
<td>EI 60–3</td>
<td>double leaf door – flush / glazed</td>
<td></td>
</tr>
</tbody>
</table>

#### SOUNDPROOF DOORS

<table>
<thead>
<tr>
<th>Acoustic Insulation</th>
</tr>
</thead>
<tbody>
<tr>
<td>SR 39 dB the PLYTOWE pattern*</td>
</tr>
</tbody>
</table>

#### SMOKE CONTROL DOORS

<table>
<thead>
<tr>
<th>Acoustic Insulation</th>
</tr>
</thead>
<tbody>
<tr>
<td>EI 30 SR39 75m²</td>
</tr>
</tbody>
</table>

To ensure a right way of installation of doors, the in-wall hole should be wider by 10-15 mm on the side from the door dimensions (on the outside of door frame). Technical doors of non-standard height are available upon consultations with the POL SKONE sales department.
**FIRE PROTECTION DOORS**

**POL-SKONE FR SYSTEM for protection door types**

**STANDARD DIMENSIONS:**
- single leaf doors (SERIES I): 988 x 2064 mm
- single leaf doors (SERIES II): 1012 x 2075 mm
- single leaf doors (SERIES III): 1012 x 2075 mm
- single leaf doors (SERIES IV): 1012 x 2075 mm
- double leaf doors (SERIES I): 1322-1922 x 2064 mm
- double leaf doors (SERIES III, SERIES IV): 1352-1952 x 2075 mm

Doors of non-standard dimensions are available upon consultations with the POL-SKONE sales department.

**OPTIONAL ACCESSORIES**
- antipanic locks
- antipanic levers
- overhead closers
- opener assistant
- plates with access control systems
- electronic locks (hotel locks)
- surface mounted locks
- electromagnetic holders
- viewers
- drop seals
- adjustable door frames
- decors
- and others

**TRANSPORTATION RECOMMENDATIONS for technical doors**
- doors may be transported in vertical position only,
- while carrying the door, use the external transportation belts which are provided for this purpose,
- be extra careful while transporting glazed doors

**SOUNDPROOF**

**Soundproof and smokeproof door types**

**POL-SKONE - SR 39**

**STANDARD DIMENSIONS:**
- PLYTOWE pattern single leaf door – 1012x2075 mm available only with a wooden threshold

Doors of non-standard dimensions are available upon consultations with the POL-SKONE sales department.

**SMOKEPROOF**

**SOUNDPROOF**

**SMOKEPROOF**

**OPTIONAL ACCESSORIES**

**TRANSPORTATION RECOMMENDATIONS for technical doors**
## COLOURS

<table>
<thead>
<tr>
<th>Top Resist</th>
<th>100</th>
<th>101</th>
<th>102</th>
<th>103</th>
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<tr>
<td>ECO Top</td>
<td>121</td>
<td>122</td>
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<td>124</td>
<td>125</td>
<td>126</td>
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<tr>
<td>Lamistone</td>
<td>260</td>
<td>261</td>
<td>262</td>
<td>263</td>
<td>264</td>
<td>265</td>
</tr>
<tr>
<td>Painted</td>
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<tr>
<td>Laminated</td>
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<td>221</td>
<td>222</td>
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<td>224</td>
<td>226</td>
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<td>253</td>
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<td>322</td>
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<td>Retro</td>
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<td>Gravistone</td>
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<td>Oiled</td>
<td>400</td>
<td>501-502</td>
<td>601-603</td>
<td>711-713</td>
<td>821-823</td>
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## RAL Palette – Classification of Colours According to Colour Intensity Level

### Group 1 – Bright Colours: Extra Charge

<table>
<thead>
<tr>
<th>Colour Code</th>
<th>Colour Name</th>
<th>Colour Code</th>
<th>Colour Name</th>
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<tbody>
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<td>1013</td>
<td>1014</td>
<td>1015</td>
<td>1016</td>
</tr>
<tr>
<td>1017</td>
<td>1018</td>
<td>1019</td>
<td>1020</td>
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### Group 2 – Intermediate Colours: Extra Charge

<table>
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<th>Colour Code</th>
<th>Colour Name</th>
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<tbody>
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<td>1021</td>
<td>1022</td>
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<td>1024</td>
</tr>
<tr>
<td>1025</td>
<td>1026</td>
<td>1027</td>
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### Group 3 – Medium Colours: Extra Charge

<table>
<thead>
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<th>Colour Code</th>
<th>Colour Name</th>
<th>Colour Code</th>
<th>Colour Name</th>
</tr>
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<td>1032</td>
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<tr>
<td>1033</td>
<td>1034</td>
<td>1035</td>
<td>1036</td>
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### Group 4 – Dark Colours: Extra Charge

<table>
<thead>
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<th>Colour Name</th>
<th>Colour Code</th>
<th>Colour Name</th>
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<tbody>
<tr>
<td>1037</td>
<td>1038</td>
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<tr>
<td>1041</td>
<td>1042</td>
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<td>1044</td>
</tr>
</tbody>
</table>

The actual colour shades of veneers may vary since the veneers used are natural. The actual colours may vary from the colours printed in this catalogue.

### Laminated

- White
- Beech
- Alder Tree
- Apple
- Cherry Tree
- Wenge
- Oak
- Banana Beech
- Calvados
- Caucasian Walnut
- Walnut
- Japanese Cherry
- Malaga

### Painted

- White (NCS S0500-N)
- Light Oak
- Limba
- Prince Oak
- Rustic Oak
- Sweet Cherry
- Beech
- European Walnut
- Maple
- European Oak
- Turkish Walnut
- Natural Oak
- Medium Walnut
- Black Walnut
- Ebony
- Dark Walnut
- Light Walnut

### Veneered

- Cappuccino
- Moka
- Teak
- Graphite
- Marrone
- Nero
- Aged Oak
- Bueno Version 1
- Bueno Version 2
- Natural Oak
- Medium Walnut
- Black Walnut
- Ebony
- Dark Walnut
- Light Walnut

* Differences in colour shades of door leaves and door frames are possible.

Regarding the availability of NCS colours, please consult our Sales Department.

---

**TOP RESIST**

**ECO TOP**

**SILKSTONE**

**GRAVISTONE**

**SILKSTONE***

**ECO TOP***

---

**LAMISTONE***

**TOP RESIST**

**ECO TOP**

**SILKSTONE**

**GRAVISTONE**

**LAMISTONE***

**TOP RESIST**

**ECO TOP**

**SILKSTONE**

**GRAVISTONE**

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**TOP RESIST**

**ECO TOP**

**SILKSTONE**

**GRAVISTONE**

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**LAMISTONE***

**TOP RESIST**

**ECO TOP**

**SILKSTONE**

**GRAVISTONE**

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**LAMISTONE***

**TOP RESIST**

**ECO TOP**

**SILKSTONE**

**GRAVISTONE**

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**LAMISTONE***

**TOP RESIST**

**ECO TOP**

**SILKSTONE**

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**LAMISTONE***

**TOP RESIST**

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**GRAVISTONE**

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**LAMISTONE***

**TOP RESIST**

**ECO TOP**

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**GRAVISTONE**

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**TOP RESIST**

**ECO TOP**

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**GRAVISTONE**

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**LAMISTONE***

**TOP RESIST**

**ECO TOP**

**SILKSTONE**

**GRAVISTONE**

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**LAMISTONE***

**TOP RESIST**

**ECO TOP**

**SILKSTONE**

**GRAVISTONE**

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**LAMISTONE***

**TOP RESIST**

**ECO TOP**

**SILKSTONE**

**GRAVISTONE**

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**LAMISTONE***

**TOP RESIST**

**ECO TOP**

**SILKSTONE**

**GRAVISTONE**

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**LAMISTONE***

**TOP RESIST**

**ECO TOP**

**SILKSTONE**

**GRAVISTONE**

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**LAMISTONE***

**TOP RESIST**

**ECO TOP**

**SILKSTONE**

**GRAVISTONE**

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**LAMISTONE***

**TOP RESIST**

**ECO TOP**

**SILKSTONE**

**GRAVISTONE**

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**LAMISTONE***

**TOP RESIST**

**ECO TOP**

**SILKSTONE**

**GRAVISTONE**

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**LAMISTONE***

**TOP RESIST**

**ECO TOP**

**SILKSTONE**

**GRAVISTONE**

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**LAMISTONE***

**TOP RESIST**

**ECO TOP**

**SILKSTONE**

**GRAVISTONE**

---

**LAMISTONE***

**TOP RESIST**

**ECO TOP**

**SILKSTONE**

**GRAVISTONE**

---
**TECHNICAL SPECIFICATION**

**WAY OF OPENING:**
- outward opening doors

**STRUCTURE:**
- the rebated system
- door leaf structure: a pine wooden rail and stile set topped with two HDF boards with an aluminium core insert, board surface: painted or veneered, the core made of a thermal insulation layer, the leaf thickness: 60 mm, an oak threshold
- double-sided decor
- door frame: 100x60 mm, a pine door frame: painted; an oak door frame: veneered

**GLAZING:**
- a P4 class anti-burglar double glazing set combined with transparent glass; optional (at extra charge): tinted glass panes, reflex glass panes and other ornaments
- optional: fixed sidelights or toplights

**HARDWARE:**
- a multipoint strip type 4 class lock for two cylinders (the 6 class cylinders (the C class) are available at extra charge 122.93 zł/150.00 zł)
- screw-in adjustable hinges – 4 pcs, anti-burglar bolts

**DIMENSIONS:**
- see the table

**COLOURS:**
- standard: coating paints - white NCS S 0500N and brown NCS S010-Y90R
- optional: colours of RAL and NCS palettes (except metallic colours) – extra charge according to the POL-SKONE colour specification table
- transparent varnishes: colours on oak (p. 130)

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**NORDIC EXTERIOR DOORS**

**single leaf doors**

<table>
<thead>
<tr>
<th>Width</th>
<th>Type</th>
<th>Sw</th>
<th>Sd</th>
<th>So</th>
</tr>
</thead>
<tbody>
<tr>
<td>80*</td>
<td>802*</td>
<td>922</td>
<td>940</td>
<td></td>
</tr>
<tr>
<td>90*</td>
<td>902</td>
<td>1022</td>
<td>1040</td>
<td></td>
</tr>
<tr>
<td>100*</td>
<td>1002</td>
<td>1122</td>
<td>1140</td>
<td></td>
</tr>
</tbody>
</table>

So, Ho – recommended installation dimension
Sd, Hd – door width / height
Sw, Hw – passage clearance width / height

---

* The smallest door width in the emergency escape route clearance should be 900 mm, pursuant to the regulation by the Minister of Infrastructure dated April 12, 2002, in the matter of the technical requirements to be met by buildings and their locations (Journal of Laws no 75, 2002, item 690 with further amendments; Journal of Laws no 33, 2003, item 270; Journal of Laws no 109, 2004, item 1156)
TECHNICAL SPECIFICATION

WAY OF OPENING:
- outward or inward opening doors

STRUCTURE:
- rebated system
- a pine or oak wooden frame, 68 mm thick, filled with a glass pane set and a decorative thermal insulation panel, the standard version includes a low 20 mm oak threshold (optional: a low 21 mm aluminium threshold), a wooden drip cap, 2 weather seals
- a pine or oak door frame
- the $U_{j}$ heat transfer coefficient: 1.6 W/m²K (selected pine); 1.8 W/m²K (selected oak) for reference single leaf doors, pattern 03
- optional: fixed sidelights or toplights

HARDWARE:
- standard: a multipoint strip type 4 class lock for two cylinders (the C class) 36/56 mm cylinders are available at extra charge 122.93 zł/150.00 zł, screw-in adjustable hinges – 3 pcs, anti-burglar bolts
- optional: a strip type lock with automatic locking (cena 350 zł/427 zł) with two C class cylinders
- handles offered by POL-SKONE – see p. 133-135

DIMENSIONS: see the table

GLAZING:
- a P4 class anti-burglar double glazing set combined with transparent glass of the UD heat transfer coefficient of 1.3W/m²K; optional: tinted glass panes, reflex glass panes and other ornaments

COLOURS:
- standard: coating paints: white NCS S 0500N and brown NCS S 0007-40Y9R
- optional: colours of RAL and NCS palettes (except metallic colours) – extra charge according to the colour specification table
- transparent varnishes: colours on pine and on oak (p. 130)

EXTERIOR DOORS

DOOR TYPE
- Single leaf doors the door pattern 1,2,3,4,5,6,7,8,9,10
- Double leaf doors “90+40” the door pattern 1,2,3,4,5,6,7,8,9
- Double leaf doors “90+50” the door pattern 1,2,3,4,5,6,7,8,9
- Double leaf doors “90+60” the door pattern 1,2,3,4,5,6,7,8,9
- Double leaf doors “90+70” the door pattern 1,2,3,4,5,6,7,8,9
- Double leaf doors “90+80” the door pattern 1,2,3,4,5,6,7,8,9
- Double leaf doors “90+90” the door pattern 1,2,3,4,5,6,7,8,9

extra charge for oak doors

Sidelights / toplights for the ELEGANT doors - p. 118

<table>
<thead>
<tr>
<th>single leaf doors</th>
<th>double leaf doors</th>
</tr>
</thead>
<tbody>
<tr>
<td>width</td>
<td>width</td>
</tr>
<tr>
<td>type</td>
<td>(So)</td>
</tr>
<tr>
<td>“90”</td>
<td>1075</td>
</tr>
<tr>
<td>“100”</td>
<td>1175</td>
</tr>
<tr>
<td>“90 + 60”</td>
<td>1800</td>
</tr>
<tr>
<td>“90 + 70”</td>
<td>1900</td>
</tr>
<tr>
<td>“90 + 80”</td>
<td>2000</td>
</tr>
<tr>
<td>“90 + 90”</td>
<td>2100</td>
</tr>
</tbody>
</table>

Wysokość: (Ho) 2105, (Hd) 2090, (Hw) 2000

So, Ho – recommended installation dimension
Sd, Hd – door width / height
Sw, Hw – passage clearance width / height
## TECHNICAL SPECIFICATION

### WAY OF OPENING:
- standard: outward opening doors
- optional: inward opening doors

### DIMENSIONS (on the external side of the door frame):
- POLESIE, ROZTOCZE, SILESJA, WARMIA, MAZURY:
  - opened to the outside and to the inside
  - 990 x 2070 mm

### STRUCTURE:
- doors in the non-rebated system
- the door leaf structure: a composite rail and stile set, topped with two fibreglass pressings, the core made of rigid polyurethane foam
- an oak door frame with an embedded gasket, an oak threshold, the inward opening version includes a drip cap on the leaf

### COLOURS:
**Standard**
- stained in the colours of: oak, cherry, walnut, dark walnut; varnished
- painted with coating paints: white (NCS S0500-N), brown (NCS S010-Y90R)

**Optional**
- painted with coating paints of any RAL and NCS colour (except metallic colour) – extra charge according to the colour specification table, p. 113

### GLAZING:
- ROZTOCZE, SILESJA, MAZURY: a P4 class anti-burglar double glazing set combined with a colourless kura ornamental glass pane

### SURFACE FINISH:
- POLESIE, ROZTOCZE, SILESJA: oak wood texture
- WARMIA, MAZURY: mahogany wood texture

### HARDWARE (standard):
- a multipoint strip type 4 class lock with two 6 class cylinders, three hinges with anti-burglar adjustable lock

### Optional (without extra charge):
- a plus version: two three-point bolt mortise locks with two 6 class cylinders

### TECHNICAL SPECIFICATION:
- the heat transfer coefficient: UD=1.1 W/m²K according to EN ISO 12567-1:2000-09 report 406 33405/1
- the air permeability coefficient 0.09-0.12 m³/(m²·h·Pa)¹/²

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For a fibreglass door, POL-SKONE recommends the Primo II handle – see p. 134.

This offer is valid until the end of stock - orders shall be accepted subject to a confirmation by the POL-SKONE Sales Department.

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**COLOURS OF FIBREGLASS DOORS**

<table>
<thead>
<tr>
<th>Painted Colour</th>
<th>Stained Colour</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Standard</strong></td>
<td></td>
</tr>
<tr>
<td>000 - White</td>
<td>2000 Oak</td>
</tr>
<tr>
<td>010 - Brown</td>
<td>2001 Cherry</td>
</tr>
<tr>
<td>020 - Nut</td>
<td>2002 Nut</td>
</tr>
<tr>
<td>030 - Dark Walnut</td>
<td>2003 Dark Walnut</td>
</tr>
</tbody>
</table>

The colours of transparent varnishes printed in this catalogue may vary from the actual colours due to the quality of high volume print process.

To ensure a right way of installation of doors, the in-wall hole should be wider by 10-15 mm on the side from the door dimensions (on the external side of the door frame).
WAY OF OPENING:
- standard: outward opening doors
- optional: inward opening doors

DIMENSIONS:
- (on the external side of the door frame): outward and inward opening doors – 890, 990 x 2070 mm

STRUCTURE:
- rebated system door
- the structure of door leaves: a wooden rail and stile set, two pressings made of zinc-coated sheet, the core made of rigid polyurethane foam
- a pine door frame with an embedded gasket, an oak threshold, the inward opening version includes a drip cap on the leaf

COLOURS:
- standard colours: white, brown
- optional: RAL and NCS colours (except metallic ones) (available at extra charge according to groups)

HARDWARE:
- VERSION II plus
  a three-point bolt type mortise lock (VERSION II, VERSION IV)

- VERSION III
  a multipoint strip type lock bolt

- VERSION IV plus
  two independent three-point bolt type mortise cylinder locks (without cylinder), three hinges with an adjustable anti-burglar lock

- optional: applicability of an electric door strike (at extra charge) - version II and IV
- a viewer (at extra charge)

GLAZING:
- a P4 class anti-burglar double glazing set combined with a colourless kura ornamental glass pane
- optional (at extra charge): tinted glass panes, reflex glass panes and other ornaments

TECHNICAL SPECIFICATION
- the acoustic insulation coefficient: 27 dB
- the heat transfer coefficient UD = 0,73 W/m²K according to EN ISO 12567-1:2000-09, report 406 33405/2
- the air permeability coefficient: 0,11 - 0,34 m³/(m•h•Pa)³/2

SIDE LIGHTS AND TOPLIGHTS

For the exterior doors, POL-SKONE offers wooden sidelights and toplights, glazed with P4 class anti-burglar glass. See: p. 118.
For the exterior doors, POL-SKONE offers wooden sidelights and toplights, glazed with P4 class anti-burglar glass.

The minimum size of a sidelight / toplight: 250 mm (both width and height). The prices for sidelights / toplights glazed with transparent PR glass of a rectangular shape.

In case of the arched shape, muntins, ornamental glass, ANTISOL and STOPSOL types – the price is subject to individual calculation.

For the exterior doors, POL-SKONE offers wooden sidelights and toplights, glazed with P4 class anti-burglar glass.

The minimum size of a sidelight / toplight: 350 mm (both width and height). The prices for sidelights / toplights glazed with transparent PR glass of a rectangular shape.

In case of the arched shape, muntins, ornamental glass, ANTISOL and STOPSOL types – the price is subject to individual calculation.
The window prices are calculated according to the modular price list available at the points of sale.

Windows other than rectangular are made to individual designs.

**POL-SKONE S-SYSTEM**

**WOODEN**

**STRUCTURE**
a single frame window, the leaf thickness: 68 mm, the window frame thickness: 68 mm, the S-system glazing bead

**FRAME AND LEAF MATERIAL**
glued pine wood, optional: oak wood or meranti

**FINISH**
water soluble coating or transparent paints, a three-layer coating system, a four-layer transparent system

**GLAZING**
the low emission soft coated thermofloat 4x16x4 glass, U=1.04 W/m²K (according to the EN 674 standard), glass types available on order: laminated, anti-burglar (P2, P4), sound absorbing, ornamental, Antisol (body-tinted, Stopisol), a mirror reflection effect, self-cleaning, a thermopanel, a warm spacer edge, a three pane 4x10x4x10x4 set

**HARDWARE**
circumferential Roto NT with microventilation (except arched windows), three-dimensional adjustment, anti-burglar protection, incorrect position of handle lock available on order; window opening limit with handle control, a double-sided handle with a key cylinder, anti-burglar hardware, Roto Royal – hidden hinge

**HINGE COVERCAPS**
standard colours: white, brown, optional colours: golden, medium brown-olive, titanium-matt, silver

**WATERBAR**
an aluminium drip cap with a thermal insert in the colours of: white, brown, silver, olive, golden (optional); a wooden drip cap recommended for historical buildings

**ASTRAGALS (optional)**
glassdividing bars (58, 78 mm), Vienna type (glued), wooden fixed by means of clasps, wooden fixed on hinges, aluminium between glass panes [8, 18, 26, 45 mm]

**WEATHER SEAL**
Inter-Deventer or Schlegel Q-Lon weather seal

**OPENING TYPES**
- window types: fixed, tilt, side hung, tilt and turn, tilt and slide, folding (the patio type), rotating

**ADDITIONAL WINDOW ACCESSORIES**
- handles, a humidity sensitive air inlet, the Renson air inlet, decorative elements for the meeting stile, dripnoses and waterbars, the Geze top mounted window openers, the MVS window opening magnetic sensor

colours – see p. 130
POL-SKONE TYPE C
WOODEN

STRUCTURE
a single frame window, the leaf thickness: 68 mm, the window frame thickness: 68 mm, the glazing bead: R=5mm

FRAME AND LEAF MATERIAL
glued pine wood, optional: oak wood or meranti

FINISH
water soluble coating or transparent paints, a three-layer coating system, a four-layer transparent system

GLAZING
the low emission soft coated thermofloat 4x16x4 glass, U=1.0 W/m²K (according to the EN 674 standard), glass types available on order: laminated, anti-burglar (P2, P4), sound absorbing, ornamental, AntiSol (body-tinted), Stopsol (a mirror reflection effect), self-cleaning, a thermopanel, a warm spacer edge, a three pane 4x10x4x10x4 set

HARDWARE
circumferential Roto NT with microventilation (except arched windows), three-dimensional adjustment, anti-burglar protection, incorrect position of handle lock. Available on order: window opening limit with handle control, a double-sided handle with a key cylinder, anti-burglar hardware, Roto Royal – hidden hinge

HINGE COVERCAPS
standard colours: white, brown optional colours: golden, medium brown-olive, titanium-matt, silver

WATERBAR
an aluminium drip cap with a gasket in the colours of: white, brown, silver, olive, golden (optional); a wooden drip cap recommended for historical buildings

ASTRAGALS (optional)
glass dividing bars (58, 78 mm), Vienna type (glued), wooden fixed by means of clasp locks, wooden fixed on hinges, aluminium between glass panes [8, 18, 26, 45 mm]

WEATHER SEAL
two INTER-DEVENTER weather seals: the main one and the edge one

OPENING TYPES
windows types: fixed, tilt, side hung, tilt and turn, tilt and slide, folding (the patio type)

ADDITIONAL WINDOW ACCESSORIES
handles, a humidity sensitive air inlet, the Renson air inlet, decorative elements for the meeting stile, driphoses and waterbars, the Geze top mounted window openers, the MVS window opening magnetic sensor

The window prices are calculated according to the modular price list available at the points of sale. Windows other than rectangular are made to individual designs.
THE SCANDINAVIAN SYSTEM
WOODEN

Nova park, Arlanda, Sweden
THE SCANDINAVIAN SYSTEM
WOODEN

STRUCTURE
A single frame outward opening window, the window frame thickness: 104 mm, the leaf thickness: 68 mm, the S-system glazing bead

FRAME AND LEAF MATERIAL
Glued pine wood, optional: oak wood or meranti

FINISH
Water soluble coating or transparent paints, a three-layer coating system, a four-layer transparent system

GLAZING
The low emission soft coated thermofloat 4x16x4 glass, U=1.0 W/m²K (according to the EN 674 standard), glass types available on order: laminated, anti-burglar (P2, P4), sound absorbing, ornamental, Antisol (body-tinted), Stopisol (a mirror reflection effect), self-cleaning, a thermopanel, a warm spacer edge, a three pane 4x10x4x10x4 set

HARDWARE
Roto NT, PN Beslag, with anti-burglar protection, rotation lock, window opening limit with handle control (balconies) available on order: a double-sided handle with a key cylinder

WATERBAR
A drip cap for leaf in the colours of: white, brown, silver, olive, golden (optional): a wooden drip cap recommended for historical buildings

ASTRAGALS (optional)
Glass dividing bars (58, 78 mm), Vienna type (glued), wooden fixed by means of clasp locks, wooden fixed on hinges, aluminium between glass panes (8, 18, 26, 45 mm)

WEATHER SEAL
The Inter-Deventer or Schlegel Q-Lon weather seal

OPENING TYPES
Windows types: fixed, side hung, rotating, Top swing, Side swing, Top Hung, Side Hung

ADDITIONAL WINDOW ACCESSORIES
Handles, a humidity sensitive air inlet, the Renson air inlet, decorative elements for the meeting stile, dripnoses and waterebars

colours – see p. 130

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OPENING TYPES
view from the outside

PN UNI TOP SWING
PN UNI SIDE SWING
PN UNI TOP HUNG
PN UNI SIDE HUNG I
PN UNI SIDE HUNG II

heat transferability: 1.3
water resistance: 7A
air permeability: 4
resistance to wind impact: C3/B2
acoustic properties: 33 (-2;-5)

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4x16x4 low emission soft coated thermofloat glass, k=1.0 W/m²K
an aluminium spacer edge
silicone
a wooden glazing bead
moisture absorbent
two alu drip cap
a glazing aluminium edge
a glazing weather seal
high impact vinyl polychloride pad
the Schlegel or INTER-DEVENTER gasket
laminated pine wood (optional: oak wood or meranti)
DUAL-STANDARD
WOOD-ALUMINIUM

STRUCTURE
A single frame wood and aluminium window, the thickness of the leaf, window frame including the aluminium part: 86 mm, wood: 68 mm

FRAME AND LEAF MATERIAL
Glued pine wood, optional: oak wood or meranti

FINISH
Wood, depending on the colour: a three-layer or four-layer system: impregnation in a separate process and varnishing with water soluble coating or transparent paints, the powder painted aluminium part; primary colours: RAL 9016, 9007, 9006, 9005, 8019, 8017, 8011, 8007, 8003, 8001, 7042, 7035, 7001, 6029, 6005, 5013, 5011, 3003, 3002, 1033, 1013
The other RAL palette colours are available at extra charge

GLAZING
The low emission soft coated thermofloat 4x1.6x4 glass, U=1.0 W/m²K (according to the EN 674 standard), glass types available on order: laminated, anti-burglar (P2, P4), sound absorbing, ornamental, Antisol (body-tinted), Stapsol (a mirror reflection effect), self-cleaning, a thermopanel, a warm spacer edge, a three pane 4x10x4x10x4 set

HARDWARE
Circumferential Roto NT with microventilation (except arched windows), three-dimensional adjustment, anti-burglar protection, incorrect position of handle lock
Available on order: a window opening limit with handle control, a double-sided handle with a key cylinder, anti-burglar hardware, Roto Royal – hidden hinge

HINGE COVERCAPS
Standard colours: white, brown
Optional colours: golden, medium brown-olive, titanium-matt, silver

ASTRAGALS (optional)
Glassdividing bars (56, 80 mm), Vienna type (glued), aluminium between glass panes (8, 16, 26, 45 mm)

WEATHER SEAL
Inter-Deventer or Schlegel Q-Lon weather seal

OPENING TYPES
Window types: fixed, tilt, side hung, tilt and turn

ADDITIONAL WINDOW ACCESSORIES
Handles, a humidity sensitive air inlet, the Renson air inlet, the Geze top mounted window openers, the MVS window opening magnetic sensor

colours – see p. 130

OPENING TYPES
view from the inside
ALU-EFFECT
WOOD-ALUMINIUM

STRUCTURE
A single frame wood and aluminium window, the thickness of the leaf, window frame including the aluminium part: 77 mm, the S-system glazing bead.

FRAME AND LEAF MATERIAL
Glued pine wood, optional: oak wood or meranti

FINISH
Wood, depending on the colour: a three-layer or four-layer system: impregnation in a separate process and varnishing with water soluble coating or transparent paints, the powder painted aluminium part, RAL and NCS colours

GLAZING
The low emission soft coated thermofloat 4x16x4 glass, U=1.0 W/m²K (according to the EN 674 standard), glass types available on order: laminated, anti-burglar (P2, P4), sound absorbing, ornamental, Anti-sol (body-tinted), Stopsol (a mirror reflection effect), self-cleaning, a thermopanel, a warm spacer edge, a three pane 4x10x4x10x4 set available on order: window opening limit with handle control, a double-sided handle with a key cylinder, anti-burglar hardware, Roto Royal – hidden hinge

HINGE COVERCAPS
Standard colours: white, brown optional colours: golden, medium brown-olive, titanium-matt, silver

ASTRAGALS (optional)
Glass dividing bars (64 mm), Vienna type (glued), aluminium between glass panes (8, 18, 26, 45 mm)

WEATHER SEAL
Inter-Deventer or Schlegel Q-Lon weather seal

OPENING TYPES
Window types: fixed, tilt, side hung, tilt and turn, folding (the patio type)

ADDITIONAL WINDOW ACCESSORIES
Handles, a humidity sensitive air inlet, the Renson air inlet, the MVS window opening magnetic sensor

DUAL-NORD
WOOD-ALUMINIUM

STRUCTURE
A single frame wood and aluminium window, the thickness of the leaf, window frame including the aluminium part: 81 mm

FRAME AND LEAF MATERIAL
Glued pine wood, optional: oak wood or meranti

FINISH
Wood, depending on the colour: a three-layer or four-layer system: impregnation in a separate process and varnishing with water soluble coating or transparent paints, the powder painted aluminium part, primary colours: RAL 9016, 9007, 9006, 9005, 8019, 8017, 8011, 8007, 8003, 8001, 7042, 7035, 7001, 6029, 6005, 5015, 5013, 5010, 3003, 3002, 1033, 1013

HARDWARE
Circumferential Roto NT with microventilation (except arched windows), three-dimensional adjustment, anti-burglar protection, incorrect position of handle lock

GLAZING
The low emission soft coated thermofloat 4x16x4 glass, U=1.0 W/m²K (according to the EN 674 standard), glass types available on order: laminated, anti-burglar (P2, P4), sound absorbing, ornamental, Anti-sol (body-tinted), Stopsol (a mirror reflection effect), self-cleaning, a thermopanel, a warm spacer edge, a three pane 4x10x4x10x4 set available on order: window opening limit with handle control, a double-sided handle with a key cylinder

HINGE COVERCAPS
Standard colours: white, brown optional colours: golden, medium brown-olive, titanium-matt, silver

ASTRAGALS (optional)
Glass dividing bars (58 mm), Vienna type (glued), aluminium between glass panes (8, 18, 26, 45 mm)

WEATHER SEAL
Inter-Deventer or Schlegel Q-Lon weather seal

OPENING TYPES
Window types: fixed, tilt, side hung, rotating Top swing, Top Hung, Side Hung

ADDITIONAL WINDOW ACCESSORIES
Handles, a humidity sensitive air inlet, the Renson air inlet

colours – see p. 130
ENERGY CONCEPT 90
WOODEN

STRUCTURE
a single frame window, the leaf thickness: 90 mm, the window frame thickness: 90 mm, the glazing bead: R=5mm

FRAME AND LEAF MATERIAL
glued pine wood, optional: oak wood

FINISH
water soluble coating or transparent paints, a three-layer coating system, a four-layer transparent system

GLAZING
the 4x16x4x16x4 glass, coefficient U=0,5 W/m²K filled with argon, with the SGG Swisspacer spacer edge, a thermopanel

HARDWARE
circumferential Roto NT with microventilation (except arched windows), three-dimensional adjustment, anti-burglar protection, incorrect position of handle lock available on order: a window opening limit with handle control, a double-sided handle with a key cylinder, anti-burglar hardware, Roto Royal – hidden hinge

HINGE COVERCAPS
standard colours: white, brown
optional colours: golden, medium brown-olive, titanium-matt, silver

WATERBAR
an aluminium drip cap with a thermal insert in the colours of: white, brown, silver, olive, golden (optional); a wooden drip cap recommended for historical buildings

ASTRAGALS (optional)
glassdividing bars (68, 92mm), wooden fixed by means of clasp locks, wooden fixed on hinges, aluminium between glass panes (8, 18, 26, 45 mm)

WEATHER SEAL
3 Inter-Deventer weather seals: two main ones and an edge one

OPENING TYPES
windows types: fixed, tilt, side hung, tilt and turn, tilt and slide, folding (the patio type)

ADDITIONAL WINDOW ACCESSORIES
handles, decorative elements for the meeting stile, dripnoses and waterbars, the Geze top mounted window openers, the MVS window opening magnetic sensor

the heat transfer coefficient: 0.77 (W/m²K) for the 1.23 x 1.48 m window

colours – see p. 130

OPENING TYPES
view from the inside

- turn right-hand
- turn left-hand
- tilt
- tilt and turn right-hand
- tilt and turn left-hand

heat transferability: 0.77
water resistance: EI1200
air permeability: 4
resistance to wind impact: C3
acoustic properties: 35 (-1/-5)
Exemplary sliding patio

**STRUCTURE**
A single frame window, the leaf thickness: 68 mm, the window frame thickness: 68 mm, the S-system glazing bead or the R=5mm glazing bead.

**FRAME AND LEAF MATERIAL**
Glued pine wood, optional: oak wood or meranti.

**FINISH**
Water soluble coating or transparent paints, a three-layer coating system, a four-layer transparent system.

**GLAZING**
The low emission soft coated thermofloat 4x16x4 glass, U=1.0 W/m²K (according to the EN 674 standard), glass types available on order: laminated, anti-burglar (P2, P4), sound absorbing, ornamental, Antisol (body-tinted), Stopsol (a mirror reflection effect), self-cleaning, a thermopanel, a warm spacer edge.

**HARDWARE**
Circumferential Roto Patio S NT with three-dimensional adjustment, anti-burglar protection available on order: a double-sided handle with a key cylinder, an "automatic" handle.

**HINGE COVERCAPS**

**WATERBAR**
An aluminium drip cap in the colours of: white, brown, silver, olive, golden.

**ASTRAGALS (optional)**
Glass dividing bars (58, 78 mm). Vienna type (glued). Wooden fixed by means of clasp locks, aluminium between glass panes (8, 18, 26, 45 mm).

**WEATHER SEAL**
The Inter-Deventer or Schlegel Q-Lon weather seal.

**OPENING TYPES**
Sliding leaf (left-hand or right-hand) / fixed leaf, sliding leaf (left-hand or right-hand) / sides 2 fixed leaves, sliding leaf (left-hand or right-hand) / side hung leaf, sliding leaf (left-hand or right-hand) / 2 side hung leaves, 2 sliding leaves (left-hand or right-hand) / 2 side hung leaves, 2 sliding leaves (left-hand and right-hand) / fixed glazing in the middle.

**ADDITIONAL WINDOW ACCESSORIES**
The Renson air inlet.

- Width: 1500-6000 mm (depending on the type)
- Height: 1200-2500 mm (depending on the type)

**CE colours – see p. 130**

---

**Opening Types**

- Sliding leaf (left-hand or right-hand) / fixed leaf, sliding leaf (left-hand or right-hand) / sides 2 fixed leaves, sliding leaf (left-hand or right-hand) / side hung leaf, sliding leaf (left-hand or right-hand) / 2 side hung leaves, 2 sliding leaves (left-hand or right-hand) / 2 side hung leaves, 2 sliding leaves (left-hand and right-hand) / fixed glazing in the middle.

**Acoustic properties:**

- **Acoustic properties:**
  - 34 (-2; 5)
- **Resistance to wind impact:** C3
- **Air permeability:** 4
- **Heat transferability:** 1.3
- **Water resistance:** 9A

---

**Exemplary sliding patio**
STRUCTURE
a single frame window, the leaf thickness: 68 mm, the window frame thickness: 68 mm, the S-system glazing bead or the R=5mm glazing bead, the Konfort low aluminium threshold available on request

FRAME AND LEAF MATERIAL
glued pine wood, optional: oak wood or meranti

FINISH
water soluble coating or transparent paints, a three-layer coating system, a four-layer transparent system

GLAZING
the low emission soft coated thermofoaat 4x16x4 glass, U=1.0 W/m²K (according to the EN 674 standard), glass types available on order: laminated, anti-burglar (P2, P4), sound absorbing, ornamental, Antisol (body-tinted), Stopsol (a mirror reflection effect), self-cleaning, a thermopanel, a warm spacer edge

HARDWARE
circumferential Roto Patio 6080 with two-dimensional adjustment, anti-burglar protection, incorrect position of handle lock available on order: a double-sided handle with a key cylinder

HINGE COVERCAPS
standard colours: white, brown
optional colours: medium brown, silver

WATERBAR
an aluminium drip cap in the colours of: white, brown, silver, olive, golden

ASTRAGALS
glass dividing bars (58, 78 mm). Vienna type (glued), wooden fixed by means of clasp locks, wooden fixed on hinges, aluminium between glass panes (8, 18, 26, 45 mm)

WEATHER SEAL
the Inter-Deventer or Schlegel Q-Lon weather seal

OPENING TYPES

ADDITIONAL WINDOW ACCESSORIES
handles, the Renson air inlet
- width: 1600-5500 mm (depending on the type)
- height: 900-2500 mm (depending on the type)

colours – see p. 130

OPENING TYPES

heat transferability: 1.3
water resistance: 7A
air permeability: 4
resistance to wind impact: C3
acoustic properties: 34 (-2/-5)
PATIO LIFE
WOODEN

STRUCTURE
a single frame window, the leaf thickness: 68 mm, the window frame thickness:
171 mm, the S-system glazing bead: a low embedded thermally insulated threshold for rooms “without barriers”

FRAME AND LEAF MATERIAL
glued pine wood, optional: oak wood

FINISH
water soluble coating or transparent paints, a three-layer coating system, a four-layer transparent system

GLAZING
the low emission soft coated ther- mofloat 4x16x4 glass, U=1.0 W/m²K (according to the EN 674 standard), glass types available on order: laminated, anti-burglar (P2, P4), sound absorbing, ornamental, Anti- sol (body-tinted), Stopsol (a mirror reflection effect), self-cleaning, a thermopanel, a warm spacer edge, a three pane 4x10x4x10x4 set

HARDWARE
circumferential Roto Life with two-di-

dimensional adjustment, 4 anti-burglar

points, microventilation available on order; a double-sided handle with a key cylinder

WATERBAR
an aluminium drip cap in the colours of: white, brown, silver, olive, golden

ASTRAGALS (optional)
glassdividing bars (56, 78 mm), Vienna type (glued), wooden fixed by means of clasp locks, aluminium between glass panes (8, 18, 26, 45 mm)

WEATHER SEAL
the Roto system weather seal

OPENING TYPES
fixed leaf, sliding leaf (left-hand or right-hand) / fixed leaf, 2 sliding leaves (left-hand and right-hand) / 2 side fixed leaves, left-hand sliding leaf / right-hand sliding leaf, 2 sliding leaves (left-hand and right-hand) / middle fixed leaf

ADDITIONAL WINDOW ACCESSORIES
the Renson air inlet, an aluminium cap for the threshold

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PATIO LIFE
WOOD-ALUMINIUM

STRUCTURE
a single frame wood and aluminium window, the leaf thickness including the aluminium part: 82 mm, the thickness of the frame including the aluminium part: 190 mm, a low embedded thermally insulated threshold for rooms “without barriers”

FRAME AND LEAF MATERIAL
glued pine wood, optional: oak wood

FINISH
water soluble coating or transparent paints, a three-layer coating system, a four-layer transparent system

GLAZING
the low emission soft coated ther- mofloat 4x16x4 glass, U=1.0 W/m²K (according to the EN 674 standard), glass types available on order: laminated, anti-burglar (P2, P4), sound absorbing, ornamental, Anti- sol (body-tinted), Stopsol (a mirror reflection effect), self-cleaning, a thermopanel, a warm spacer edge

HARDWARE
circumferential Roto Life with two-di-

dimensional adjustment, 4 anti-burglar

points, microventilation available on order; a double-sided handle with a key cylinder

WATERBAR
an aluminium drip cap in the colours of: white, brown, silver, olive, golden

ASTRAGALS (optional)
glassdividing bars (56, 78 mm), Vienna type (glued), wooden fixed by means of clasp locks, aluminium between glass panes (8, 18, 26, 45 mm)

WEATHER SEAL
the Roto system weather seal

OPENING TYPES
fixed leaf, sliding leaf (left-hand or right-hand) / fixed leaf, 2 sliding leaves (left-hand and right-hand) / 2 side fixed leaves, left-hand sliding leaf / right-hand sliding leaf, 2 sliding leaves (left-hand and right-hand) / middle fixed leaf

ADDITIONAL WINDOW ACCESSORIES
the Renson air inlet, an aluminium cap for the threshold

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BALCONY DOORS

APPLICATION AS EXIT INTO TERRACE, BALCONY, ALSO AS EXTERIOR DOORS

- wooden – pine or oak
- single or double leaf doors
- width: the single leaf type: 800-1300 mm, the double leaf type 1000-2400 mm
- height: 2000-2450 mm
- a double-sided handle with a cylinder
- a strip type lock with anti-burglar bolts
- a low aluminium thresholds
- widened rail and stile sets of leaves
- possibility to replace the pane set with a thermopanel

Price: to be calculated individually

COLOURS OF WINDOWS

transparent varnishes

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<th>022</th>
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painted

000 white (NCS s0500-N)
010 brown (NCS s0010-Y90R)

the RAL and NCS colours (except metallic) – extra charge according to the colour table – min. 2 pcs. environment friendly acrylic paints

WINDOW HANDLES

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VENUS WITH A KEY

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A code protected handle
It is possible to apply the “warm edge” which reduces the risk of water steam condensation on the edges of a glass pane and provides a good visual effect. Available in various colour versions.

Available in various colour versions.

A set of styling caps for the meeting stile is optionally available for historical buildings.

The Renson air inlet (fixed above the pane set) is recommended for historical buildings.

Humidity sensitive air inlets (enable automatic flow of air when the window is closed).

A low threshold in balcony doors and patio folding type doors.

Hidden hinges.

A wooden drip cap recommended for historical buildings.
**PORTHOLES**

**FOR INTERIOR DOORS**

Matt glass – included in the standard
Chipboard must be ordered if a porthole is to be applied

Portholes are not available for the remaining door models.

**HANLDES**

(*) the handles can be used after the bolts are replaced with 3.5x25mm screws and the stud is replaced with a longer 120mm one

[**]** only with a standard lock 

[***] the handles can be used after the stud is replaced with a longer 120mm one

[**] ONLY IN 70, 80, 90

[***] ONLY IN 70, 80, 90

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<th>Interior doors</th>
<th>FR EI 30 SR 22, 32</th>
<th>FR EI 30 SR 42</th>
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<th>SR 39, smokeproof</th>
<th>ORION fibres</th>
<th>CERBER II</th>
<th>CERBER II 37 dB</th>
<th>B-30 / C-30</th>
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<tr>
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<td>(***)</td>
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<tr>
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<td>(***)</td>
<td>(*)</td>
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<tr>
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<td>(***)</td>
<td>(*)</td>
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</tr>
<tr>
<td>SIMPLE</td>
<td>x x</td>
<td>(***)</td>
<td>(***)</td>
<td>x</td>
<td>-</td>
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<td>-</td>
<td>-</td>
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</tr>
</tbody>
</table>

Notes:
- [**] ONLY IN 70, 80, 90
- [***] ONLY IN 70, 80, 90
- [****] ONLY IN Version 3,6,9

Chipboard must be ordered if a porthole is to be applied.
Matt glass – included in the standard
**HANDLES**

**FOR INTERIOR DOORS**

**DYNAMIC**
- Spacing: 72 mm
- A longitudinal plate
- Colour: Golden Chrome Patina
- WK, WB
- WC

**KLARA**
- A split plate
- Colour: Golden Sat. Nickel Patina
- Handle: Rose WK, WB
- Rose WC

**LAVINIA**
- A split plate
- Colour: Chrome-Nickel
- Handle: Rose WK, WB
- Rose WC

**WING**
- Spacing: 72 mm
- A longitudinal plate
- Colour: Golden Sat. Nickel Patina
- WK, WB
- WC Left-hand
- WC Right-hand

**AXA**
- A split plate
- Colour: White
- F1 (Chrome) F3 (Golden) F4 (Patina) F9 (Titanium)
- WK, WB
- WC

**NERIS-R**
- A split plate
- Colour: Nickel
- WK
- WB
- WC

**IMAGE-O INOX**
- A split plate
- Colour: Inox
- Handle: Rose WK, WB
- Rose WC

**IMAGE-QR**
- A split plate
- Colour: Nickel
- WK
- WB
- WC

**ELEKTRA-QR**
- A split plate
- Colour: Nickel-Matt
- Handle: Rose WK, WB
- Rose WC

**LUCKY**
- A split plate
- Colour: Nickel-Sat. Titanium
- WK, WB
- WC

**NOTE:** There are various versions of WC, depending on the door opening direction.

WK – Key-operated, WB – Cylinder type, WC – Bathroom Privacy lock type
HANDLE FOR EXTERIOR DOORS

**PRIMO II**
- **Colour**
  - Golden, Chrome
- **Handle**
  - A rose for the lower lock insert (a set incl.: 2 pcs)
  - A rose for the upper lock insert (a set incl.: 2 pcs)

**PRESTIGE**
- **Spacing**
  - 72 mm
- **Colour**
  - Golden, Chrome
- **Handle**
  - The C class
  - The C class with insert protection
- **Knob**
  - The C class
  - The C class with insert protection
- **Rose**
  - The C class
  - The C class with insert protection

**GARDA**
- **Spacing**
  - 72 mm
- **Colour**
  - F1 (chrome), F3 (golden)
- **Handle**
  - The C class handle with insert protection
  - The C class rose with insert protection

**SEMPRE**
- **Colour**
  - Nickel
- **Handle**
  - Rose WK, WB
  - Rose WC

**GRAVI**
- **Colour**
  - Nickel
- **Handle**
  - Rose WK, WB
  - Rose WC

**GRAF**
- **Colour**
  - Brass / Brass Matt
- **Handle**
  - Rose WK, WB
  - Rose WC

**SIMPLE**
- **Colour**
  - Satinized Brown, Polished Chrome
- **Handle**
  - Rose WK, WB
  - Rose WC

**ASTOR**
- **Colour**
  - Chrome / Chrome Matt
- **Handle**
  - Rose WK, WB
  - Rose WC

**PREMIUM**
- **Colour**
  - Nickel Satina, Titanium, Patina
- **Handle**
  - Rose WK, WB
  - Rose WC (right, left)
# HANDLES Fiesta

## FOR INTERIOR DOORS

### HANDLES for Interior Doors

<table>
<thead>
<tr>
<th>Handle Type</th>
<th>Colour Options</th>
<th>Rose Options</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>LINEA</strong></td>
<td>antique brass, nickel-satina</td>
<td>rose WK, rose WB,</td>
</tr>
<tr>
<td></td>
<td></td>
<td>rose WC</td>
</tr>
<tr>
<td><strong>PASSO</strong></td>
<td>nickel-matt</td>
<td>rose WK, rose WB,</td>
</tr>
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<td></td>
<td></td>
<td>rose WC</td>
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<tr>
<td><strong>SABIA</strong></td>
<td>golden/nickel-satina</td>
<td>rose WK, rose WB,</td>
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<td></td>
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<td>rose WC</td>
</tr>
<tr>
<td><strong>CALYPSO</strong></td>
<td>golden/nickel-satina, chrome/satina</td>
<td>rose WK, rose WB,</td>
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<tr>
<td></td>
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<td>rose WC</td>
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<tr>
<td><strong>SWING</strong></td>
<td>golden/nickel-satina, chrome/satina</td>
<td>rose WK, rose WB,</td>
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<td>rose WC</td>
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<tr>
<td><strong>SQUARE</strong></td>
<td>brown-matt, chrome-satina, nickel</td>
<td>rose WK, rose WB,</td>
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<tr>
<td></td>
<td>velvet</td>
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<tr>
<td><strong>SALSA</strong></td>
<td>chrome-nickel</td>
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<td><strong>VERTO</strong></td>
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</tr>
<tr>
<td></td>
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<td>rose WC</td>
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</tr>
<tr>
<td><strong>TWIST</strong></td>
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</tr>
<tr>
<td><strong>STEPS</strong></td>
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</tr>
<tr>
<td></td>
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<td>rose WC</td>
</tr>
<tr>
<td><strong>SALSA</strong></td>
<td>chrome-nickel</td>
<td>rose WK, rose WB,</td>
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<td>rose WC</td>
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<tr>
<td><strong>SQUARE</strong></td>
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<tr>
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<td>rose WC</td>
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<tr>
<td><strong>STEPS</strong></td>
<td>chrome</td>
<td>rose WK, rose WB,</td>
</tr>
<tr>
<td></td>
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<td>rose WC</td>
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</tbody>
</table>

### Cylinder Types

- **B Class Cylinder**: 30/30, 30/35, 35/35, 40/35
- **C Class Cylinder**: 31/36

<table>
<thead>
<tr>
<th>Cylinder Type</th>
<th>Quantity</th>
<th>Colour Options</th>
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<td>B Class</td>
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<tr>
<td>C Class</td>
<td>1 pcs</td>
<td>golden, silver</td>
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<tr>
<td>Complete Set</td>
<td>2 pcs</td>
<td>golden, nickel-satina</td>
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</tbody>
</table>

### Cylinders for Exterior and Entrance Doors

- **Golden, Silver**: For the ORION, B-30 doors
- **Golden, Nickel-satina**: For the CERBER II doors

*Specify the door opening direction while ordering the cylinders with knobs.*
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fax: +48 81 744 24 89; +48 81 744 39 12
e-mail: poczta@pol-skone.eu
www.pol-skone.eu

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